



9 April 2015

## ORANGE GROVE QUARRY - COMMUNITY UPDATE

Welcome to the Boral Orange Grove Quarry newsletter to keep the community informed of the quarry improvement project and other Boral news.

### Talking to our Stakeholders

Boral is committed to developing strong relationships with residents in the vicinity of our operations and we are working to build stronger communication with the local communities within which we operate.

Boral established an Orange Grove Community Reference Group to work together with the community on local issues and to hold regular meetings to consult, advise and update on Boral's activities. This group is comprised of 12 local residents, and is attended by Councillors, and Boral staff.



This newsletter is intended to inform residents in the vicinity of Boral's Orange Grove Quarry of a proposed improvement project at the quarry.

A Development Application has been lodged with the office of the City of Gosnells requesting permission to build a replacement crushing and screening plant. The proposed development is also subject to internal approval and capital availability prior to the project proceeding.

### Orange Grove Quarry – Crushing and Screening Plant Upgrade

The quarry commenced operation in 1962, run by Swan Quarries and was taken over by Bell Bros. Pty Ltd in 1970, then Bell Basic Industries in 1975, and finally by Boral in 1988. Boral Limited (WA) currently extracts hard rock from the Orange Grove Quarry, which is processed on site. Finished product is stored on site in bays and stockpile areas prior to road transport for delivery to external customers in the construction industry and internal customers including Boral's concrete and asphalt production plants.

The crushing and screening operations involve a series of crushers to reduce the size of the hard rock and a series of vibrating screens, which separate the different sized rock into final product. The existing crushing and screening plant is old and no longer meets industry best practice.

It is proposed to build a new crushing and screening plant to directly replace the existing equipment. The primary section of the new plant will be relocated so that it is lower in the quarry and further away from the nearby residential area.

Following the completion of the plant upgrade, it is proposed to relocate the stockyard from its current position to a location approximately 400 metres to the east – further away from residential properties.

**Key benefits of the proposal:**

- enclosed equipment will reduce the level of noise at quarry boundaries;
- covered conveyors will significantly reduce the generation of airborne dust;
- the new location of the primary crusher will further reduce noise levels;
- relocated stockpiles will reduce dust and noise levels

## Community

Boral will be holding an Open Day on Sunday, 3rd of May from 10am to 2pm, at Boral's Orange Grove Quarry, Stephen Street Orange Grove. It is a local event aimed at providing local residents with more information about the quarry. An invitation is attached.

## Contact

For further information about the Orange Grove Quarry improvement project, please contact Jacqui McCrum on 9493 9003 or [Jacqui.McCrum@boral.com.au](mailto:Jacqui.McCrum@boral.com.au).