1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier
Product name: ASPHALT
Synonyms: AC ● ASPHALTIC CONCRETE ● BITUMINOUS CONCRETE ● BTB ● DGA ● DURAPAVE ● EME ● HOT MIXED ASPHALT ● NOVACHIP ● OGA ● PORTMIX ● SMA ● WARM MIX ASPHALT ● WARMPAVE

1.2 Uses and uses advised against
Uses: ROAD MAKING MATERIALS
Uses advised against: Road, industrial and airport pavements and surfacings.

1.3 Details of the supplier of the product
Supplier name: BORAL AUSTRALIA
Address: Level 3, 40 Mount Street, Nth Sydney, NSW, 2060, AUSTRALIA
Telephone: (02) 9220 6300
Email: sds@rmt.com.au
Website: http://www.boral.com.au

1.4 Emergency telephone numbers
Emergency: 1800 555 477 (8am – 5pm WST)
Emergency (A/H): 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards
Not classified as a Physical Hazard

Health Hazards
Skin Corrosion/Irritation: Category 3

Environmental Hazards
Not classified as an Environmental Hazard

2.2 GHS Label elements
Signal word: WARNING

Pictograms

Hazard statements
H316 Causes mild skin irritation.

Prevention statements
P262 Do not get in eyes, on skin, or on clothing.

Response statements
P332 + P313 If skin irritation occurs: Get medical advice/ attention.

Storage statements
P403 Store in a well-ventilated place.

Disposal statements
P501 Dispose of contents/container in accordance with relevant regulations.
2.3 Other hazards

This material is applied at elevated temperatures (typically 110°C to 175°C) with a special purpose paving machine or by hand spreading. Contact with hot material can result in burns. The cured, inert semi solid material is considered non hazardous.

Please see package labelling or manufacturer's literature for more detail on usage, handling, storage and disposal under different applications.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>EC Number</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>BITUMEN</td>
<td>8052-42-4</td>
<td>232-490-9</td>
<td>3 to 8%</td>
</tr>
<tr>
<td>POLYMER(S)</td>
<td>-</td>
<td>-</td>
<td>&lt;8%</td>
</tr>
<tr>
<td>MINERAL AGGREGATE(S)</td>
<td>-</td>
<td>-</td>
<td>88 to 96%</td>
</tr>
<tr>
<td>HYDRATED LIME</td>
<td>-</td>
<td>-</td>
<td>&lt;5%</td>
</tr>
<tr>
<td>ADDITIVE(S)</td>
<td>-</td>
<td>-</td>
<td>&lt;0.1%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye: If contact with hot material occurs, flush gently with cold running water. Adhered material should only be removed under the medical direction. Seek immediate medical advice.

Inhalation: If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin: If contact with hot material occurs, drench area immediately with cold water, do not attempt to remove material adhered to the skin. Seek immediate medical attention.

Ingestion: For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities: Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

Avoid contact with hot material, as burns may result. Bitumens, occupational exposure to straight-run bitumens and their emissions during road paving, are classified as possibly carcinogenic to humans (IARC Group 2B).

4.3 Immediate medical attention and special treatment needed

Burns caused by bitumen require special medical treatment. Consultation with a burns specialist experienced in bitumen burns is advisable in the first instance.

Refer to the Australian Asphalt Pavement Association (AAPA) bitumen burns card for further information (http://www.aapa.asn.au).

Bitumen burns: If hot bitumen contacts the skin, flush immediately with water and make no attempt to remove it. Use wet, cold towels if face, neck, shoulder or back etc are burnt. Cool burn areas for 30 minutes and seek immediate medical attention. Where bitumen completely circles a limb, it may have a tourniquet effect and should be split longitudinally as it cools. If eye burns result flush with water for 15 minutes, pad and seek immediate medical attention.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

In case of fire, use water fog, foam, dry chemical or carbon dioxide extinguisher or spray. Do not use water jets.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ sulphur/ nitrogen oxides, hydrogen sulphide, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.
6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Allow material to cool. Contact emergency services where appropriate.

6.2 Environmental precautions
Contain material and prevent product from entering drains and waterways. Collect and seal in properly labelled containers for disposal. If contamination of sewers or waterways has occurred, contact local emergency services.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. Fuming occurs at application temperatures but can be reduced if handled at temperatures below 150°C.

7.2 Conditions for safe storage, including any incompatibilities
Store in a well ventilated area removed from ignition sources, oxidising agents and foodstuffs. Keep storage vessels closed when not in use. Take precautionary measures against electrostatic discharges.

7.3 Specific end uses
Not applicable.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Reference</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bitumen fume</td>
<td>SWA [AUS]</td>
<td>5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

<table>
<thead>
<tr>
<th>Engineering controls</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Avoid inhalation by working upwind where possible.</td>
<td>Use in well ventilated areas. Maintain vapour /fume levels below the recommended exposure standard.</td>
</tr>
</tbody>
</table>

PPE

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

- **Eye / Face**: Wear a face-shield or splash-proof goggles when handling hot material. Wear safety glasses when handling cold material.
- **Hands**: Wear heat resistant leather or insulated gloves when handling hot material. Wear chemical resistant gloves (ie. Nitrile) when handling cold material.
- **Body**: Avoid contact with skin and clothing. Wear impervious coveralls and heat resistant boots when handling hot material. When the risk of skin exposure is high, an impervious chemical suit may be required.
- **Respiratory**: Where an inhalation risk exists in enclosed or partly enclosed environments (ie. underground carparks, large tanks, tunnels etc), wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator, dependent on a site specific risk assessment.
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>BLACK HOT LOOSE COATED SOLID PARTICLES (IN USE); BLACK SOLID THERMOPLASTIC MATERIAL (WHEN CURED)</td>
</tr>
<tr>
<td>Odour</td>
<td>BITUMEN-LIKE ODOR</td>
</tr>
<tr>
<td>Flammability</td>
<td>COMBUSTIBLE</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 250°C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>NOT RELEVANT</td>
</tr>
<tr>
<td>Melting point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>pH</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour density</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>INSOLUBLE</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>NOT RELEVANT</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>NOT RELEVANT</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>&gt; 300°C</td>
</tr>
<tr>
<td>Viscosity</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>NOT EXPLOSIVE</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>NON OXIDISING</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>NOT AVAILABLE</td>
</tr>
</tbody>
</table>

9.2 Other information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Avg weight/m² when cured</td>
<td>2.5 T/m³</td>
</tr>
<tr>
<td>Expected temp. when cured</td>
<td>Between ambient and 20°C above ambient</td>
</tr>
<tr>
<td>Max temp. in use</td>
<td>180°C</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid). Do not allow hot material to contact liquids or water.

10.6 Hazardous decomposition products
May evolve toxic gases (carbon/ sulphur/ nitrogen oxides, hydrogen sulphide, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>No known toxicity data is available for this product. Based on available data, the classification criteria are not met. Inhalation may cause headache, nausea and respiratory tract irritation. Once cured, the inert solid material is considered non hazardous.</td>
</tr>
<tr>
<td>Skin</td>
<td>Contact with hot material may cause skin burns. Exposure to asphalt fumes may cause dermatitis and photosensitisation. Once cured, the inert semi solid material is considered non hazardous.</td>
</tr>
<tr>
<td>Eye</td>
<td>Contact with hot material may cause eye burns. Exposure to asphalt fumes may cause irritation, redness or pain. Once cured, the inert semi solid material is unlikely to penetrate the eye and considered non hazardous.</td>
</tr>
<tr>
<td>Sensitisation</td>
<td>Not classified as causing skin or respiratory sensitisation.</td>
</tr>
</tbody>
</table>
PRODUCT NAME | ASPHALT

Mutagenicity | Insufficient data available to classify as a mutagen.
Carcinogenicity | Bitumens, occupational exposure to straight-run bitumens and their emissions during road paving, are classified as possibly carcinogenic to humans (IARC Group 2B).
Reproductive | Insufficient data available to classify as a reproductive toxin.
STOT - single exposure | Not classified as causing organ damage from single exposure. However, inhalation of bitumen fumes may cause headache, nausea and respiratory tract irritation. This material may release trace quantities of hydrogen sulphide within storage facilities.
STOT - repeated exposure | Not classified as causing organ damage from repeated exposure.
Aspiration | Not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
The bulk of the bitumen dispersed in asphalt is fairly inert when set, and should not present an environmental hazard under normal conditions.

12.2 Persistence and degradability
This product is not readily biodegradable.

12.3 Bioaccumulative potential
This product is not expected to bioaccumulate through food chains in the environment.

12.4 Mobility in soil
Spillages are unlikely to penetrate the soil.

12.5 Other adverse effects
Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Waste disposal | For small amounts dispose of to an approved landfill site. Contact the manufacturer for additional information if larger amounts are involved. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
Legislation | Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

<table>
<thead>
<tr>
<th>UN Number</th>
<th>LAND TRANSPORT (ADG)</th>
<th>SEA TRANSPORT (IMDG / IMO)</th>
<th>AIR TRANSPORT (IATA / ICAO)</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1 None allocated.</td>
<td>None allocated.</td>
<td>None allocated.</td>
<td>None allocated.</td>
</tr>
<tr>
<td>14.2 Proper Shipping Name</td>
<td>None allocated.</td>
<td>None allocated.</td>
<td>None allocated.</td>
</tr>
<tr>
<td>14.3 Transport hazard class</td>
<td>None allocated.</td>
<td>None allocated.</td>
<td>None allocated.</td>
</tr>
<tr>
<td>14.4 Packing Group</td>
<td>None allocated.</td>
<td>None allocated.</td>
<td>None allocated.</td>
</tr>
</tbody>
</table>

14.5 Environmental hazards
No information provided.

14.6 Special precautions for user
Hazchem code | None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Poison schedule | A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
ASPHALT

Classifications
Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

Inventory listings
AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information
PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations
- ACGIH: American Conference of Governmental Industrial Hygienists
- CAS #: Chemical Abstract Service number - used to uniquely identify chemical compounds
- CNS: Central Nervous System
- EC No.: EC No - European Community Number
- EMS: Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
- GHS: Globally Harmonized System
- GTEPG: Group Text Emergency Procedure Guide
- IARC: International Agency for Research on Cancer
- LC50: Lethal Concentration, 50% / Median Lethal Concentration
- LD50: Lethal Dose, 50% / Median Lethal Dose
- mg/m³: Milligrams per Cubic Metre
- pH: relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
- ppm: Parts Per Million
- STEL: Short-Term Exposure Limit
- STOT-RE: Specific target organ toxicity (repeated exposure)
- STOT-SE: Specific target organ toxicity (single exposure)
- SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
- SWA: Safe Work Australia
- TLV: Threshold Limit Value
- TWA: Time Weighted Average

Report status
This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ("SDS").

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by
Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

SDS Date: 07 Nov 2018
Version No: 3.1