



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**1.1 Product identifier**

Product name OXIDE SEPIA
Synonyms MINOX SEPIA

1.2 Uses and uses advised against

Uses COLOURANT • CONCRETE ADDITIVE • PIGMENT

1.3 Details of the supplier of the product

Supplier name BORAL AUSTRALIA
Address Level 18, 15 Blue Street, North Sydney, NSW, 2060, AUSTRALIA
Telephone (02) 9220 6300
Website <http://www.boral.com.au>

1.4 Emergency telephone numbers

Emergency 1800 555 477 (8am – 5pm WST)
Emergency (A/H) 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

3. COMPOSITION/ INFORMATION ON INGREDIENTS**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	35 to 50%
TITANIUM DIOXIDE	13463-67-7	236-675-5	35 to 45%
IRON HYDROXIDE OXIDE	20344-49-4	243-746-4	10 to 15%
IRON OXIDE (FE2O3)	1309-37-1	215-168-2	5 to 10%
IRON OXIDE (FE3O4)	1317-61-9	215-277-5	<5%

4. FIRST AID MEASURES**4.1 Description of first aid measures**

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

PRODUCT NAME OXIDE SEPIA

swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve iron oxides when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible. If reuse is not possible, contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and protected from physical damage when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium carbonate (Limestone, Marble, Whiting)	SWA [AUS]	--	10	--	--
Iron oxide fume (Fe ₂ O ₃) (as Fe)	SWA [AUS]	--	5	--	--
Iron oxide fume (as Fe)	SWA [AUS]	--	5	--	--
Titanium dioxide (a)	SWA [AUS]	--	10	--	--

Biological limits

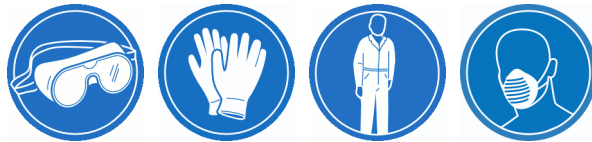
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
- Hands** Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.
- Body** Wear long sleeved shirt and full-length trousers.
- Respiratory** Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURED POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	> 1000°C
Evaporation rate	NOT AVAILABLE
pH	4 to 8 (5% solution)
Vapour density	NOT AVAILABLE
Specific gravity	5.1
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and carbon monoxide.

10.6 Hazardous decomposition products

May evolve titanium and iron oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Oral Acute Toxicity: LD50 (rat) > 10000 mg/kg.
Inhalation Acute Toxicity: LD50 (rat) > 195 mg/m³/2weeks.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
LIMESTONE (CALCIUM CARBONATE)	> 5000 mg/kg (rat)	--	--
TITANIUM DIOXIDE	5000 mg/kg (rat)	--	3.43 - 6.82 mg/L air (rat)

Skin Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.

Eye Not classified as an eye irritant. However, this product may cause mechanical eye irritation with redness and lacrimation.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Not classified as a carcinogen. However, titanium dioxide is classified as possibly carcinogenic to humans (IARC Group 2B).

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Aspiration This product is a solid and aspiration hazards are not expected to occur.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The main component/s of this product are not anticipated to cause any adverse effects to the environment.
Acute EC50 (micro-organisms) >10000 mg/L/3hrs.
Acute EC50 (daphnia magna) >100 mg/L/48hrs.
Acute LC0 (fish) >50000 mg/L/96hrs.

12.2 Persistence and degradability

Product is persistent and would have a low degradability.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

A low mobility would be expected in a landfill situation.

12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, cover with moist sand or similar, collect and dispose of to an approved landfill site. Avoid generating dust. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

Inventory listings **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME OXIDE SEPIA**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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