



# SAFETY DATA SHEET

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### 1.1 Product identifier

**Product name** CASTING PLASTER / CRAKFILLA  
**Synonyms** CASTING PLASTER • PLASTER

### 1.2 Uses and uses advised against

**Uses** CASTING AGENT • PLASTER • RENDERING AID • SPRAY APPLICATIONS

### 1.3 Details of the supplier of the product

**Supplier name** BORAL AUSTRALIA  
**Address** Level 18, 15 Blue Street, North Sydney, NSW, 2060, AUSTRALIA  
**Telephone** (02) 9220 6300  
**Website** <http://www.boral.com.au>

### 1.4 Emergency telephone numbers

**Emergency** 1800 555 477 (8am – 5pm WST)  
**Emergency (A/H)** 13 11 26 (Poisons Information Centre)

## 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

### 2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

### 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM SULPHATE HEMIHYDRATE	10034-76-1	600-067-1	>98%
CALCIUM HYDROXIDE	1305-62-0	215-137-3	<1%
HYDROXYPROPYL METHYLCELLULOSE	9004-65-3	618-389-6	<2%
CALCIUM SULPHATE DIHYDRATE	10101-41-4	600-148-1	<1%
KERATIN RETARDER	-	-	<1%

**Ingredient Notes** The crystalline silica (quartz) content (if any) of this product is less than 0.1%.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

**Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

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**Ingestion** For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

**First aid facilities** Eye wash facilities should be available.

### **4.2 Most important symptoms and effects, both acute and delayed**

This product is generally considered to be of low toxicity, however over exposure to dust should be avoided.

### **4.3 Immediate medical attention and special treatment needed**

Drinking glycerin, gelatin solutions, or large volumes of water may delay the hardening of this product in the stomach. Surgical relief of obstruction, particularly at the phlorus, may be required.

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## **5. FIRE FIGHTING MEASURES**

### **5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

### **5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve toxic gases (sulphur oxides) when heated to decomposition.

### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### **5.4 Hazchem code**

None allocated.

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## **6. ACCIDENTAL RELEASE MEASURES**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

### **6.3 Methods of cleaning up**

Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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## **7. HANDLING AND STORAGE**

### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are tightly sealed, adequately labelled and protected from physical damage.

### **7.3 Specific end uses**

No information provided.

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## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **8.1 Control parameters**

#### **Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Calcium hydroxide	SWA [AUS]	--	5	--	--
Calcium hydroxide	SWA [Proposed]	--	1	--	--

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### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

### PPE

<b>Eye / Face</b>	Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
<b>Hands</b>	Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.
<b>Body</b>	Wear long sleeved shirt and full-length trousers.
<b>Respiratory</b>	Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	OFF-WHITE POWDER
<b>Odour</b>	SLIGHT PLASTER ODOUR
<b>Flammability</b>	NON FLAMMABLE
<b>Flash point</b>	NOT RELEVANT
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	1450°C (Calcium sulphate hemihydrate)
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	7.5 to 8.5
<b>Vapour density</b>	NOT AVAILABLE
<b>Specific gravity</b>	2.4 (Approximately)
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT RELEVANT
<b>Lower explosion limit</b>	NOT RELEVANT
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

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## 10. STABILITY AND REACTIVITY

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### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Polymerization will not occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with aluminium (when heated), diazomethane, phosphorus (at high temperatures) and oxidising agents.

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### 10.6 Hazardous decomposition products

May evolve toxic gases (sulphur oxides) when heated to decomposition.

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## 11. TOXICOLOGICAL INFORMATION

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### 11.1 Information on toxicological effects

**Acute toxicity** This product is generally considered to be of low toxicity, however over exposure to dust should be avoided.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM HYDROXIDE	7300 mg/kg (mouse)	--	--
HYDROXYPROPYL METHYLCELLULOSE	10000 mg/kg (mammal)	--	--
CALCIUM SULPHATE DIHYDRATE	3000 mg/kg (rat)	--	--

**Skin** Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.

**Eye** Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

**Sensitisation** Not classified as causing skin or respiratory sensitisation.

**Mutagenicity** Insufficient data available to classify as a mutagen.

**Carcinogenicity** Insufficient data available to classify as a carcinogen.

**Reproductive** Insufficient data available to classify as a reproductive toxin.

**STOT - single exposure** Not classified as causing organ damage from single exposure.

**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure.

**Aspiration** Not relevant.

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## 12. ECOLOGICAL INFORMATION

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### 12.1 Toxicity

The main component/s of this product are not anticipated to cause any adverse effects to the environment.

### 12.2 Persistence and degradability

Product is persistent and would have a low degradability.

### 12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

### 12.4 Mobility in soil

A low mobility would be expected in a landfill situation.

### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

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## 13. DISPOSAL CONSIDERATIONS

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### 13.1 Waste treatment methods

**Waste disposal** Reuse where possible. No special precautions are normally required when handling this product.

**Legislation** Dispose of in accordance with relevant local legislation.

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## 14. TRANSPORT INFORMATION

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NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

**PRODUCT NAME CASTING PLASTER / CRAKFILLA**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

**14.5 Environmental hazards**

No information provided.

**14.6 Special precautions for user**

<b>Hazchem code</b>	None allocated.
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**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
<b>Inventory listings</b>	<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.

**16. OTHER INFORMATION****Additional information****PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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