



## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### 1.1 Product identifier

**Product name** OXIDE SEPIA  
**Synonym(s)** MINOX SEPIA

### 1.2 Uses and uses advised against

**Use(s)** COLOURANT • CONCRETE ADDITIVE • PIGMENT

### 1.3 Details of the supplier of the product

**Supplier name** BORAL CONSTRUCTION MATERIALS LTD.  
**Address** Level 3, 40 Mount Street, Nth Sydney, NSW, 2060, AUSTRALIA  
**Telephone** (02) 9220 6300  
**Email** [sds@rmt.com.au](mailto:sds@rmt.com.au)  
**Website** <http://www.boral.com.au>

### 1.4 Emergency telephone number(s)

**Emergency** 1800 555 477 (8am – 5pm WST)  
**Emergency (A/H)** 13 11 26 (Poisons Information Centre)

## 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

### 2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

### 2.3 Other hazards

Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	35 to 50%
TITANIUM DIOXIDE	13463-67-7	236-675-5	35 to 45%
IRON HYDROXIDE OXIDE	20344-49-4	243-746-4	10 to 15%
IRON OXIDE (FE2O3)	1309-37-1	215-168-2	5 to 10%
IRON OXIDE (FE3O4)	1317-61-9	215-277-5	<5%

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

**Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.  
**Inhalation** If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

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<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.
<b>Ingestion</b>	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities should be available.

### **4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

### **4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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## **5. FIRE FIGHTING MEASURES**

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### **5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

### **5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve iron oxides when heated to decomposition.

### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### **5.4 Hazchem code**

None allocated.

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## **6. ACCIDENTAL RELEASE MEASURES**

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### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

### **6.3 Methods of cleaning up**

If spilt, collect and reuse where possible. Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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## **7. HANDLING AND STORAGE**

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### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and protected from physical damage when not in use.

### **7.3 Specific end use(s)**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Calcium carbonate (Limestone, Marble, Whiting)	SWA (AUS)	--	10	--	--
Iron oxide fume (Fe <sub>2</sub> O <sub>3</sub> ) (as Fe)	SWA (AUS)	--	5	--	--
Iron oxide fume (as Fe)	SWA (AUS)	--	5	--	--
Titanium dioxide (a)	SWA (AUS)	--	10	--	--

#### Biological limits

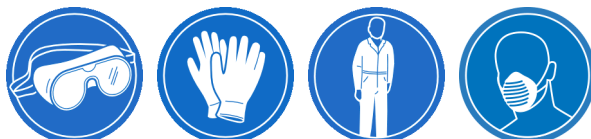
No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

#### PPE

- Eye / Face** Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
- Hands** Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.
- Body** Wear long sleeved shirt and full-length trousers.
- Respiratory** Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	COLOURED POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	> 1000°C
Evaporation rate	NOT AVAILABLE
pH	4 to 8 (5% solution)
Vapour density	NOT AVAILABLE
Specific gravity	5.1
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Polymerization will not occur.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and carbon monoxide.

**10.6 Hazardous decomposition products**

May evolve titanium and iron oxides when heated to decomposition.

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**11. TOXICOLOGICAL INFORMATION**

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**11.1 Information on toxicological effects**

<b>Acute toxicity</b>	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Oral Acute Toxicity: LD50 (rat) > 10000 mg/kg. Inhalation Acute Toxicity: LD50 (rat) > 195 mg/m <sup>3</sup> /2weeks.
<b>Skin</b>	Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.
<b>Eye</b>	Not classified as an eye irritant. However, this product may cause mechanical eye irritation with redness and lacrimation.
<b>Sensitization</b>	This product is not known to be a skin or respiratory sensitiser.
<b>Mutagenicity</b>	Insufficient data available to classify as a mutagen.
<b>Carcinogenicity</b>	This product is not classified as a carcinogen. However, titanium dioxide is classified as possibly carcinogenic to humans (IARC Group 2B).
<b>Reproductive</b>	Insufficient data available to classify as a reproductive toxin.
<b>STOT – single exposure</b>	Not classified as causing organ effects from single exposure.
<b>STOT – repeated exposure</b>	Not classified as causing organ effects from repeated exposure. Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
<b>Aspiration</b>	This product is a solid and aspiration hazards are not expected to occur.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

The main component/s of this product are not anticipated to cause any adverse effects to the environment.  
Acute EC50 (micro-organisms) >10000 mg/L/3hrs.  
Acute EC50 (daphnia magna) >100 mg/L/48hrs.  
Acute LC0 (fish) >50000 mg/L/96hrs.

**12.2 Persistence and degradability**

Product is persistent and would have a low degradability.

**12.3 Bioaccumulative potential**

This product is not expected to bioaccumulate.

**12.4 Mobility in soil**

A low mobility would be expected in a landfill situation.

**12.5 Other adverse effects**

Avoid contamination of drains and waterways.

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

**Waste disposal** For small amounts, cover with moist sand or similar, collect and dispose of to an approved landfill site. Avoid generating dust. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

### NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

### 14.6 Special precautions for user

Hazchem code None Allocated

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

**Hazard codes** None allocated.

**Risk phrases** None allocated.

**Safety phrases** None allocated.

**Inventory listing(s)** **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**  
All components are listed on AICS, or are exempt.

## 16. OTHER INFORMATION

**Additional information** **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**  
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**  
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**PRODUCT NAME OXIDE SEPIA****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Revision history**

Revision	Description
2.0	Converted to GHS
1.0	Initial Release

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

The information presented herein is based on data considered to be accurate as of the date of preparation of this SDS. However, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorisation given or implied to practice any patented invention without a licence. In addition, no responsibility can be assumed by the vendor for any damage or injury resulting from abnormal use, without a risk assessment for safe use, from any failure to adhere to recommended practices or from any hazards inherent in the nature of the products.

This Safety Data Sheet (SDS) applies only to the formulated material as supplied by Boral Cement. It does not apply where the formulation has been altered. In this case a new SDS may be required to reflect the modified material. Contact Boral Cement for further information.

Printed documents are uncontrolled. Refer to [www.boral.com.au](http://www.boral.com.au) regularly for a more recent copy of the SDS where it exists.

**Prepared by**

Risk Management Technologies  
 5 Ventnor Ave, West Perth  
 Western Australia 6005  
 Phone: +61 8 9322 1711  
 Fax: +61 8 9322 1794  
 Email: [info@rmt.com.au](mailto:info@rmt.com.au)  
 Web: [www.rmt.com.au](http://www.rmt.com.au)

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**[ End of SDS ]**