



1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name OXIDE GREEN GN
Synonym(s) CHROMIUM OXIDE • COLORTHERM GREEN GN

1.2 Uses and uses advised against

Use(s) COLOURANT • CONCRETE ADDITIVE • PIGMENT

1.3 Details of the supplier of the product

Supplier name BORAL CONSTRUCTION MATERIALS LTD.
Address Level 3, 40 Mount Street, Nth Sydney, NSW, 2060, AUSTRALIA
Telephone (02) 9220 6300
Email sds@rmt.com.au
Website <http://www.boral.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 555 477 (8am – 5pm WST)
Emergency (A/H) 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

This product is the result of high temperature calcination of the component substances. Due to its unique crystalline structure the properties of this finished material do not necessarily reflect the properties of the component metals or oxides. Repeated overexposure to this compound may cause eye, skin and respiratory tract irritation. Some compounds of the metals used in the manufacturing of this material have demonstrated various toxic properties. However, there is no evidence that this material has these toxic characteristics.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CHROMIUM (III) OXIDE	1308-38-9	215-160-9	98.5 to 99.5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

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swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. Dust may form explosive mixtures with air.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Chromium (III) Compounds (as Cr)	SWA (AUS)	--	0.5	--	--

Biological limits

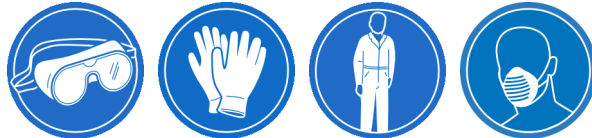
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
- Hands** Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.
- Body** Wear long sleeved shirt and full-length trousers.
- Respiratory** Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	GREEN POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	4000°C
Melting point	2435°C
Evaporation rate	NOT AVAILABLE
pH	5 - 7 (5% solution)
Vapour density	NOT AVAILABLE
Specific gravity	5.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve chromium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Based on available data, the classification criteria are not met. Oral Acute Toxicity: LD50 (rat) > 5000 mg/kg. Inhalation Acute Toxicity: LC50 (rat) > 5.41 mg/L/4hrs.
Skin	Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.
Eye	Not classified as an eye irritant. However, this product may cause mechanical eye irritation with redness and lacrimation.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	This product is not classified as a carcinogen. There is inadequate evidence in experimental animals for the carcinogenicity of chromium (III) compounds (IARC Monograph, Volume 49).
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure. Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
Aspiration	This product is a solid and aspiration hazards are not expected to occur.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The main component/s of this product are not anticipated to cause any adverse effects to the environment.
Acute EC50 (bacteria) >10000 mg/L/3hrs.
Acute LC50 (fish) >10000 mg/L/96hrs.

12.2 Persistence and degradability

Product is persistent and would have a low degradability.

12.3 Bioaccumulative potential

No data available on bioaccumulation.

12.4 Mobility in soil

A low mobility would be expected in a landfill situation.

12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Wearing protective equipment including respiratory protection, neutralise with soda ash (sodium carbonate) or similar, decant and neutralise with 6M hydrochloric acid - dilute with excess water and flush to sewer or absorb with non organic absorbent (i.e. vermiculite or clay) and dispose of to landfill. For large quantities, contact the manufacturer/supplier for additional information.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME OXIDE GREEN GN**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS
1.0	Initial Release

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

The information presented herein is based on data considered to be accurate as of the date of preparation of this SDS. However, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorisation given or implied to practice any patented invention without a licence. In addition, no responsibility can be assumed by the vendor for any damage or injury resulting from abnormal use, without a risk assessment for safe use, from any failure to adhere to recommended practices or from any hazards inherent in the nature of the products.

This Safety Data Sheet (SDS) applies only to the formulated material as supplied by Boral Cement. It does not apply where the formulation has been altered. In this case a new SDS may be required to reflect the modified material. Contact Boral Cement for further information.

Printed documents are uncontrolled. Refer to www.boral.com.au regularly for a more recent copy of the SDS where it exists.

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