



Boral Deer Park Operations

Quarry Plant Replacement Project

April 2015

The Boral Group has an enviable record of supporting the development of Melbourne and Victoria. Since commencing local operations more than 50 years ago, Boral has helped shape Victoria's landscape through the supply of quality building and construction materials.

Boral's most significant asset in Victoria is its Deer Park Operations, located off Riding Boundary Road in Ravenhall. Three significant Boral businesses are based within the Deer Park precinct, employing almost 200 personnel and supporting contractors. These include:

- **Boral Deer Park Quarry** – Outputting in excess of 1.5- 2 million tonnes per annum, for the past 50 years the quarry has provided the hard rock aggregates used in the concrete and asphalt underpinning much of Melbourne's CBD and western suburbs.
- **Boral Deer Park Asphalt** – Boral Asphalt's lead Victorian site, the plant generates 200,000 tonnes per annum for use by VicRoads, western region metropolitan Councils and subdivision builders. The site exclusively supplied the construction of the Deer Park Bypass in 2008.
- **Boral Deer Park Concrete** – Established in 2001, the concrete batching plant provides in excess of 100,000 metres per annum of pre-mix concrete for direct delivery to commercial and public building sites through the greater western metropolitan area.

In addition to Boral's operations, parts of the precinct are leased to tenants including Victoria Police and an Austral-operated masonry manufacturing facility.

In March 2015, operation of the Melbourne Regional Landfill (formerly Boral Western Landfill) was transferred to Transpacific Industries (Cleanaway) as the result of a sale. This site is now an entirely separate business to Boral's and does not have any influence on the quarry's operations.

Quarry Plant Replacement Project

The Deer Park Quarry had been in operation since 1965, and is a major source of hard rock aggregate for the Melbourne metropolitan market.

The current plant and infrastructure was built as part of the original establishment of operations. Although it has been subject to various upgrades over the decades, parts of the plant remain essentially the same as they were when constructed in the 1960s.

Given this, a decision has been made to replace the processing plant with a new modern facility.

It is important to note that the proposed plant will be used to conduct the same activities as the current plant, and will not alter any other related element.

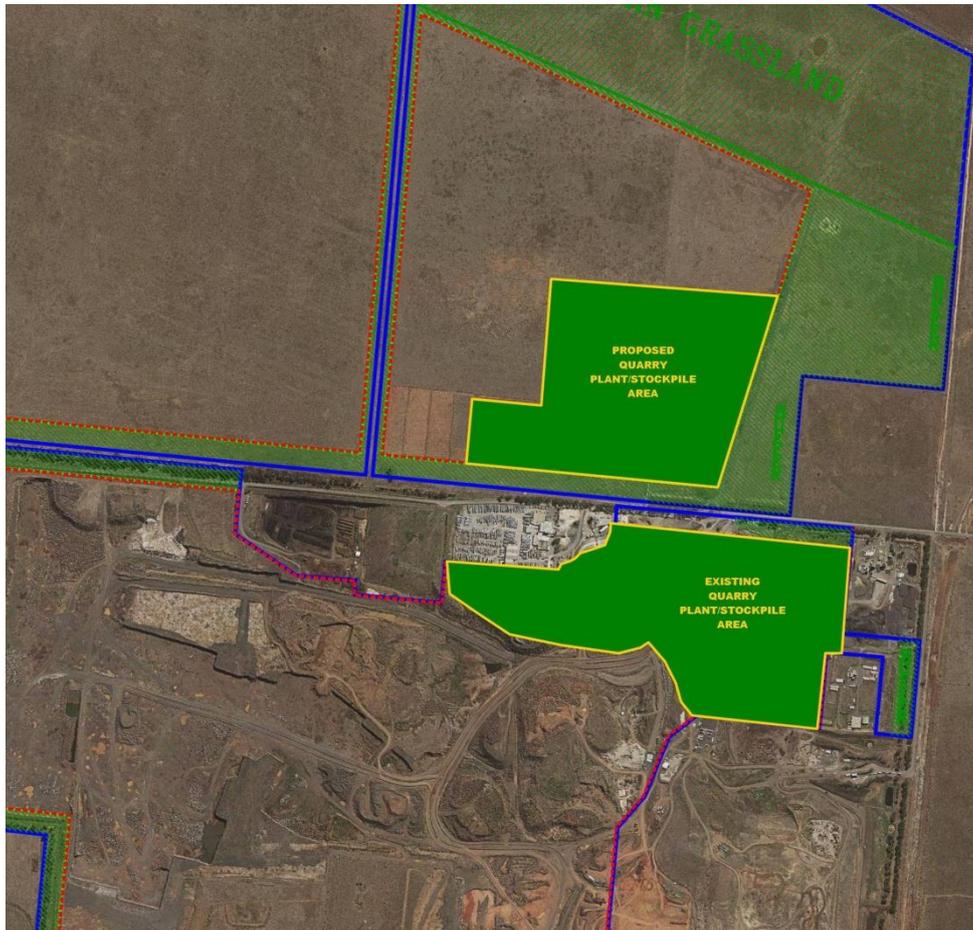
Benefits of the project

The replacement plant will provide advantages that would be expected of a 50-year advancement in technology. In designing the new plant, Boral has considered best practices and technology available from around the world. Integrating the latest technologies will allow Boral to make gains in reducing operational noise and dust generation.

The proposal will also include additional features designed to improve the aesthetics of the new plant, including landscaping and the establishment of bunding.

Location

The new plant will be located slightly to the north-east of the current processing plant, just off Riding Boundary Road.



Planning permit application and community information

Boral is committed to open and transparent communication with local residents and the wider community regarding this proposal, and welcomes feedback.

During December 2014 Boral commenced works north of Riding Boundary Road which involved the 'tyning' of the site for the endangered striped legless lizard, required as part of Boral's agreement under Federal legislation to ensure their protection. This is part of the ongoing quarry extraction approvals.

It is Boral's intention to submit a planning permit application to the City of Melton later in 2015.

CONTACT US

We welcome any questions or comments you have about the Deer Park Quarry Replacement Project

For more information please contact.

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