

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### 1.1 Product identifier

**Product name**            **BORAL RECYCLED CONCRETE**  
**Synonyms**                CONSTRUCTION AND DEMOLITION WASTE • RECYCLED CONCRETE AGGREGATE • RECYCLED CONCRETE MATERIALS • SOLID CONCRETE • SOLID CONCRETE WASTE

### 1.2 Uses and uses advised against

**Uses**                        CONCRETE WASHOUT WASTE  
ENGINEERED AND NON-ENGINEERED CONSTRUCTION MATERIALS SUCH AS: PIPE BEDDING; FILL PRODUCT; DRAINAGE AGGREGATE; CONCRETE AGGREGATE; ROAD BASE

### 1.3 Details of the supplier of the product

**Supplier name**            **BORAL AUSTRALIA**  
**Address**                    Level 18, 15 Blue Street, North Sydney, NSW, 2060, AUSTRALIA  
**Telephone**                (02) 9220 6300  
**Website**                    <http://www.boral.com.au>

### 1.4 Emergency telephone numbers

**Emergency**                13 11 26 (Poisons Information Centre)

## 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

#### Physical Hazards

Not classified as a Physical Hazard

#### Health Hazards

Skin Corrosion/Irritation: Category 2  
Serious Eye Damage / Eye Irritation: Category 1  
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

#### Environmental Hazards

Not classified as an Environmental Hazard

### 2.2 GHS Label elements

**Signal word**                **DANGER**

#### Pictograms



#### Hazard statements

H315                        Causes skin irritation.  
H318                        Causes serious eye damage.  
H335                        May cause respiratory irritation.

## PRODUCT NAME BORAL RECYCLED CONCRETE

### Prevention statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

### Response statements

P302 + P352	IF ON SKIN: Wash with plenty of water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

### Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

### Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM OXIDE	1305-78-8	215-138-9	10 to 20%
ALUMINIUM OXIDE	1344-28-1	215-691-6	10 to 15%
IRON OXIDE (FE2O3)	1309-37-1	215-168-2	5 to 10%
MANGANESE DIOXIDE	1313-13-9	215-202-6	<1%
SULPHUR TRIOXIDE	7446-11-9	231-197-3	<1%
TITANIUM DIOXIDE	13463-67-7	236-675-5	<1%
CHROMIUM	7440-47-3	231-157-5	<0.1%
SILICON OXIDE	11126-22-0	234-368-0	50 to 55%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

### Ingredient Notes

1. Depending upon the original source aggregate material, may contain varying amounts of crystalline silica (quartz), although unlikely to exceed 0.1% RCS.
2. Chromium VI is a trace impurity in Portland Cement.
3. Although rare, may contain trace amounts (<0.01%) of Respirable Elongated Mineral Particulates. The levels detected are determined to be well below the threshold level.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes, skin and respiratory system. Some individuals may exhibit an allergic response upon exposure to this product, possibly due to the trace amounts of chromium present.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

**5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve toxic gases if strongly heated.

**5.3 Advice for firefighters**

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

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**6. ACCIDENTAL RELEASE MEASURES**

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**6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

**6.2 Environmental precautions**

Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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**7. HANDLING AND STORAGE**

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**7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from moisture, incompatible substances and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

**7.3 Specific end uses**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Aluminium & compounds	SWA [Proposed]	--	1	--	--
Aluminium oxide (a)	SWA [AUS]	--	10	--	--
Calcium oxide	SWA [AUS]	--	2	--	--
Calcium oxide	SWA [Proposed]	--	1	--	--
Chromium Metal	SWA [AUS]	--	0.5	--	--
Iron oxide fume (Fe <sub>2</sub> O <sub>3</sub> ) (as Fe)	SWA [AUS]	--	5	--	--
Manganese, dust & compounds (as Mn)	SWA [AUS]	--	1	--	--
Manganese, fume (as Mn)	SWA [AUS]	--	1	--	3
Titanium dioxide (a)	SWA [AUS]	--	10	--	--
Titanium dioxide (inhalable)	SWA [Proposed]	--	1	--	--

#### Biological limits

Ingredient	Determinant	Sampling Time	BEI
CHROMIUM	Total chromium in urine	End of shift at end of workweek	0.7 µg/L

Reference: ACGIH Biological Exposure Indices

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

- Eye / Face** Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
- Hands** Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.
- Body** Wear long sleeved shirt and full-length trousers.
- Respiratory** Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	GREY SOLID
<b>Odour</b>	SLIGHT ODOUR
<b>Flammability</b>	NON FLAMMABLE
<b>Flash point</b>	NOT RELEVANT
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	NOT AVAILABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	NOT AVAILABLE
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT RELEVANT
<b>Lower explosion limit</b>	NOT RELEVANT
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE

## PRODUCT NAME BORAL RECYCLED CONCRETE

### 9.1 Information on basic physical and chemical properties

Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Polymerization will not occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), ethanol, acids (e.g. hydrofluoric acid) and interhalogens (e.g. chlorine trifluoride). Water contact may increase product temperature 2°C to 3°C.

### 10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

**Acute toxicity** No known toxicological effects from this product. Based on available data, the classification criteria are not met.

#### Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ALUMINIUM OXIDE	> 5000 mg/kg (rat)	--	--
IRON OXIDE (FE2O3)	> 5000 mg/kg (rat)	--	> 210 mg/m <sup>3</sup> /2wks (rat)
MANGANESE DIOXIDE	> 3478 mg/kg (rat)	--	--
TITANIUM DIOXIDE	5000 mg/kg (rat)	--	3.43 - 6.82 mg/L air (rat)
CHROMIUM	> 5000 mg/kg (rat)	--	> 5.41 mg/L/4hrs (rat)

**Skin** Due to product form / nature of use, skin effects are not anticipated. However, over exposure to dust or fume (if generated) may result in irritation, rash and dermatitis.

**Eye** Due to product form / nature of use, eye effects are not anticipated. However, over exposure to dust or fume (if generated) may result in irritation, lacrimation, pain, redness, conjunctivitis and possible alkaline burns aided by mechanical irritation and abrasion.

**Sensitisation** Not classified as causing respiratory sensitisation. However, some individuals may exhibit an allergic response upon exposure to cement, possibly due to trace amounts of chromium.

**Mutagenicity** Insufficient data available to classify as a mutagen.

**Carcinogenicity** Dust created when the product is cut, grinded and machined may contain crystalline silica some of which may be respirable (particles small enough to go into deep parts of the lung when breathed in). Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis. Therefore, preventing the onset of silicosis will also reduce the cancer risk.

**Reproductive** Insufficient data available to classify as a reproductive toxin.

**STOT - single exposure** Due to product form / nature of use, an inhalation hazard is not anticipated with normal use. However, over exposure to dust or fume (if generated) may result in respiratory irritation and ulceration.

**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure. Repeated exposure to crystalline silica may cause lung fibrosis (silicosis), however due to the low levels of respirable crystalline silica in this product, adverse health effects are not anticipated with normal use.

**Aspiration** This product is a solid and aspiration hazards are not expected to occur.

## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

The main component/s of this product are not anticipated to cause any adverse effects to the environment.

### 12.2 Persistence and degradability

Product is persistent and would have a low degradability.

### 12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

### 12.4 Mobility in soil

A low mobility would be expected in a landfill situation.

### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

**Waste disposal** Reuse or recycle where possible. Alternatively, ensure product is covered with moist soil to prevent dust generation and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required). This product is recycled through the system.

**Legislation** Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

**NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

### 14.5 Environmental hazards

Not a Marine Pollutant.

### 14.6 Special precautions for user

**Hazchem code** None allocated.

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

**Inventory listings** **AUSTRALIA: AIC (Australian Inventory of Industrial Chemicals)**  
All components are listed on AIC, or are exempt.

## 16. OTHER INFORMATION

Additional information

## PRODUCT NAME **BORAL RECYCLED CONCRETE**

**RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

### HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

### Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

### Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[ End of SDS ]



## Revision Information

### Revision History

Revision	Date	Description
2.0	18/11/2020	Change in classification, change in composition
1.0	Jan 2014	Initial SDS creation

### Review Team

SME Reviewers	Subject Matter
Business Development Manager - (NSW/ACT), Boral Recycling	Quality
WHS Advisor, QLD Office	Safety
Environmental Manager, QLD Construction Materials	Environment & Community
National Compliance Officer, Heavy Vehicles, Logistics	Transport & Dangerous Goods
National Health & Hygiene Manager	Health & Hygiene
<b>State Manager- Recycling (NSW/ACT), Boral Quarries</b>	<b>Product Custodian</b>