



Boral Cement Maldon, NSW

Environmental Protection Licence No. 212

Explanation of units of measure:

- mg/m³ = milligrams per cubic metre
- g/m²/month = grams per square metre per month
- µg/m³ = micrograms per cubic metre
- mg/L = milligrams per litre
- NTU = Nephelometric Turbidity Unit

Record updated on: 08 September 2017

Maldon Cement Plant's webpage became live in July 2014. The monitoring data has been uploaded to the internet for public use first time in July 2014 (including historical data back to April 2012) and are updated monthly. This report relates to calendar year 2015.

1. Ambient air/dust monitoring

2.1 Dust Deposition Gauges

The measurement is expressed as Total Insoluble Matter (g/m²/month) (grams/square metre/month).

This test measures the levels of the coarse dust (generated mostly from unsealed roads, raw material handling, open stockpiles, etc.). It is a measure of dust *nuisance* (dust on cars, washings, window panes) in the immediate vicinity of the source, as the heavy dust settles quickly and doesn't travel far. It is not an indication of potential health problems as it doesn't penetrate into the respiratory system due to a large size of dust particles.

Licence limit: Not specified.

The NSW State guideline of 4 g/m²/month (gram/square metre/month) (presented as 12-month rolling average) was adopted.

	Dust Deposition Gauges (grams per square metre per month as 12-month rolling average)				
	1	4	5	6	7
August 2016 Report received: 13/09/2016 Date published: 10/10/2016	4.24	3.55	6.18	2.73	2.74
September 2016 Report received: 19/10/2016 Date published: 04/11/2016	4.16	3.60	6.89	2.79	2.90
October 2016 Report received: 14/11/2016 Date published: 02/12/2016	4.57	3.52	7.29	3.01	2.92
November 2016 Report received 21/12/16 Date published 02/01/16	4.42	3.51	7.26	2.98	3.12
December 2016 Report received 20/01/16 Date published 03/02/16	4.65	3.69	7.29	3.03	3.19
January 2017 Report received 10/02/17 Date published 03/03/17	4.65	3.69	7.29	3.03	3.19
February 2017 Report received 14/03/17 Date published 04/04/17	5.06	4.11	6.78	3.10	3.57
March 2017 Report received 13/04/17 Date published 03 /05/17	4.81	4.07	6.92	3.05	3.53



April 2017 Report received 09/05/17 Date published 02 /06/17	4.74	4.13	7.52	3.06	3.81
May 2017 Report received 15/06/17 Date published 03 /07/17	4.11	4.19	7.37	3.01	3.64
June 2017 Report received 12/07/17 Date published 02 /08/17	4.07	3.76	7.10	2.98	3.52
July 2017 Report received 09/08/17 Date published 08 /09/17	4.03	3.77	7.26	3.06	3.58

Compliance Summary: The cement plant is NOT compliant with the adopted State guideline value at dust gauges No. Gauge 5 exceedances reflect limestone gravel movement in Peppertree site. Mitigation process in place by water browser on site which has resulted in a decrease. Gauge 1 exceedances noted from the activity of high volume clinker and limestone received by road.

2. Water monitoring

Runoff water from the cement works and surrounding agricultural land is captured in various storage dams on site and used as process water. In heavy rain, excess stormwater from the dam called “West Dam A” is allowed to overflow into the Nepean River. The quality of that water is required by the licence to be monitored once per overflow event.

Licence limits:

Biological Oxygen Demand: 20 mg/L (milligram/litre)

pH: 6.5-8.5

Turbidity: 150 NTU (Nephelometric Turbidity Unit)

Total Suspended Solids: 30 mg/L (milligram/litre)

Sampling Date	Report received	Date published	Biological Oxygen Demand (mg/L)	Oil and Grease (mg/L)	pH	Turbidity (NTU)	Total Suspended Solids (mg/L)
20.04.15	03.06.15	01.07.15	<5	1.3	8	9.3	16
30.04.15	10.06.15	01.07.15	<5	1.0	7.8	12	6.4
25.06.15	14.07.15	04.08.15	<5	1.5	7.7	6.1	12
05.06.16	14.07.16	04.08.16	<5	0.6	7.5	10	10
22.06.16	14.07.16	04.08.16	<5	1.4	7.4	5.2	3.2
03.03.17	21.03.17	04.04.17	<5	0.5	7.7	9.7	13
15.03.17	24.04.17	03.05.17	<5	1.2	8	13	19
10.06.17	10.07.17	02.08.17	<5	<0.1	7.7	11	12



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3. Stack emission monitoring

2015-16: Report Date: 22/09/2016

Assessable Parameter (mg/m ³) (milligram/cubic metre)	Licence Limit	2015-16	
Emission Source: Cement Mill No 2 Stack			
Solid Particles	100	16	
Emission Source: Cement Mill No 3 Stack			
Solid Particles	100	1.6	
Emission Source: Dry Mix Plant Dryer			
Solid Particles	30	24	

Compliance summary: The cement plant is compliant with the Licence limits.

REPORT ENDS