



**Building
something
great**

ENVIROCRETE® PLUS

Higher carbon reduction with improved durability in aggressive environments

ENVIROCRETE® PLUS delivers greater embodied carbon reduction than standard ENVIROCRETE®, with enhanced durability suited to more demanding exposure conditions.

Engineered for stronger protection against chloride ingress and sulphate attack, ENVIROCRETE® PLUS is appropriate for marine-adjacent structures, retaining walls, civil works and projects requiring extended service life.

It provides improved shrinkage control and long term performance where durability is a key design requirement.



ENVIROCRETE® PLUS

ENVIROCRETE® PLUS has good early age strength and can be used for some post tensioned applications.

It also has good drying shrinkage characteristics which will comply with the shrinkage requirements in most engineering specifications.

Product Details

Boral's ENVIROCRETE® PLUS concrete is a low carbon concrete product which complies with AS 1379.

ENVIROCRETE® PLUS contains supplementary cementitious materials to reduce the portland cement and the minimum reduction in portland cement coMPared to the GBCA and ISC reference case is 45%.

ENVIROCRETE® PLUS also has enhanced engineering properties coMPared to the ENVIROCRETE® range. The early age strength and drying shrinkage are superior to ENVIROCRETE®.

ENVIROCRETE® PLUS

Features and Benefits

- Low portland cement.
- Low embodied carbon.
- Low drying shrinkage.
- Good early age strength, suitable for most standard post tension applications.
- Suitable for projects targeting a GBCA¹ or ISC² rating
- Improved early age strength and drying shrinkage compared to the ENVIROCRETE® products.

Environmental properties

Reduction in portland cement,³ $\geq 45\%$

Reduction in portland cement,³
(Typical range) 45% - 70%

Reduction in embodied carbon,⁴ Minimum 40%

Engineering and durability properties

Early age strength 

Drying shrinkage 

Durability in a
marine environment 

Patented ZEP™ activator ZEP™ Activator Technology

Legend:  Good  Very Good  Excellent  Superior

ENVIROCRETE® PLUS

Applications	High Slump Shotcrete/Poolmix		
Standard Mixes - Footpaths, house slab, driveways and others	Good	Better	Best
Piling - All types of piling	Good	Better	Best
Columns - Vertical applications	Good	Better	Best
Wall/Stairs - All wall applications	Good	Better	Best
Blockfill - Blockfill / Corefill	Good	Better	
PT Slabs - Post Tension / High early strength	Good	Better	Best
Precast - High early strength	Good	Better	Best
Shotcrete - All shotcrete mixes	Good		
Footing - General footing mixes	Good	Better	Best
Colour Mixes - Boral Colori mixes	Good		
Exposed - Expose' range	Good		
Polished - Boralstone range	Good		
Tilt-up - Cast insitu / high early strength	Good	Better	Best
Slipform / Jumpform - High early strength	Good	Better	Best
High Strength - up to 65MPa	Good	Better	
Other Applications	High Slump Shotcrete/Poolmix		
	Legend: Good Better Best		

Compliance		
AS 1379 Specification for Basic Assessment	Complies	
Compressive Strength (MPa)	20MPa - 80MPa	

ENVIROCRETE® PLUS

20MPa	
Compressive Strength - 1 day (MPa)	~ 5
Compressive Strength - 7 days (MPa)	~18
Compressive Strength - 28 days (MPa)	20
Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	<600
Nominal Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	550
Maximum Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	600
Post tensioned applications (MPa@days) - 22MPa @ days	N/A
Post tensioned applications (MPa@days) - 25MPa @ days	N/A
32MPa	
Compressive Strength - 1 day (MPa)	~ 8
Compressive Strength - 7 days (MPa)	~25
Compressive Strength - 28 days (MPa)	32
Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	<600
Nominal Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	550
Maximum Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	600
Post tensioned applications (MPa@days) - 22MPa @ days	22MPa @ 5 days
Post tensioned applications (MPa@days) - 25MPa @ days	contact technical

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40MPa

Compressive Strength - 1 day (MPa)	~ 10
Compressive Strength - 7 days (MPa)	~35
Compressive Strength - 28 days (MPa)	40
Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	<600
Nominal Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	550
Maximum Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	600
Post tensioned applications (MPa@days) - 22MPa @ days	22MPa @ 4 days 22MPa @ 5 days
Post tensioned applications (MPa@days) - 25MPa @ days	25MPa @ 5 days

50MPa

Compressive Strength - 1 day (MPa)	~ 18
Compressive Strength - 7 days (MPa)	~48
Compressive Strength - 28 days (MPa)	50
Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	<450
Nominal Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	50MPa 20mm – 450 50MPa 20mm – 500
Maximum Dry Shrinkage (mmm) - microstrain (50% RH) - 56 days	50MPa 20mm – 500 50MPa 20mm – 550
Post tensioned applications (MPa@days) - 22MPa @ days	22MPa @ 3 days 22MPa @ 4 days
Post tensioned applications (MPa@days) - 25MPa @ days	contact technical

>50MPa

Contact Boral Technical for more information

ENVIROCRETE® PLUS

Content Declaration (% by weight) - Refer to EPD for TfNSW & Special applications

General purpose cement	7–14%
Ground granulated blast furnace slag	3–11%
Fly ash	0–3%
Silica fume	-
Coarse aggregate	38–50%
Manufactured sand	8–38%
Natural sand	0–38%
Admixtures	<0.3%
Steel Fibres	-
Water	6–9%

Concrete Mixes (Covered by EPD - NSW)

Low carbon concrete products for special applications	<ul style="list-style-type: none"> ENVIROCRETE® PLUS 20MPa ENVIROCRETE® PLUS 25MPa ENVIROCRETE® PLUS 32MPa ENVIROCRETE® PLUS 40MPa ENVIROCRETE® PLUS 50MPa ENVIROCRETE® PLUS 65MPa ENVIROCRETE® PLUS 80MPa
Concrete products for special applications	-
Fibrecrete products	<ul style="list-style-type: none"> ENVIROCRETE® PLUS 32MPa 20KG STEEL FIBRE ENVIROCRETE® PLUS 40MPa 20KG STEEL FIBRE ENVIROCRETE® PLUS 50MPa 20KG STEEL FIBRE ENVIROCRETE® PLUS 32MPa 25KG STEEL FIBRE ENVIROCRETE® PLUS 40MPa 25KG STEEL FIBRE ENVIROCRETE® PLUS 50MPa 25KG STEEL FIBRE ENVIROCRETE® PLUS 32MPa 30KG STEEL FIBRE ENVIROCRETE® PLUS 40MPa 30KG STEEL FIBRE ENVIROCRETE® PLUS 50MPa 30KG STEEL FIBRE

ENVIROCRETE® PLUS

Content Declaration (% by weight) - VIC

General purpose cement	6–11%
Ground granulated blast furnace slag	5–9%
Fly ash	–
Silica fume	–
Coarse aggregate	40–50%
Manufactured sand	0–20%
Natural sand	22–40%
Admixtures	<0.4%
Steel Fibres	–
Water	6–8%

Concrete Mixes (Covered by EPD - VIC)

Low carbon concrete products	<ul style="list-style-type: none"> ENVIROCRETE® PLUS 20MPa ENVIROCRETE® PLUS 25MPa ENVIROCRETE® PLUS 32MPa ENVIROCRETE® PLUS 40MPa ENVIROCRETE® PLUS 50MPa
Low carbon concrete products for special applications	–

Content Declaration (% by weight) - QLD

General purpose cement	4-10%
Ground granulated blast furnace slag	4-10%
Fly ash	1-3%
Silica fume	–
Coarse aggregate	38-50%
Manufactured sand	0-23%
Natural sand	10-40%
Admixtures	<0.25%
Steel Fibres	–
Water	6-9%

ENVIROCRETE® PLUS

Concrete Mixes (Covered by EPD - QLD)

Low carbon concrete products for special applications

- ENVIROCRETE® PLUS 20 MPa
- ENVIROCRETE® PLUS 25 MPa
- ENVIROCRETE® PLUS 32 MPa
- ENVIROCRETE® PLUS 40 MPa
- ENVIROCRETE® PLUS 50 MPa

Content Declaration (% by weight) - SA

General purpose cement	5-10%
Ground granulated blast furnace slag	5-10%
Fly ash	-
Silica fume	-
Coarse aggregate	40-42%
Manufactured sand	7-11%
Natural sand	23-29%
Admixtures	<0.7%
Steel Fibres	-
Water	6-9%

Concrete Mixes (Covered by EPD - SA)

Low carbon concrete products for special applications

- ENVIROCRETE® PLUS 20 MPa
- ENVIROCRETE® PLUS 25 MPa
- ENVIROCRETE® PLUS 32 MPa
- ENVIROCRETE® PLUS 40 MPa
- ENVIROCRETE® PLUS 50 MPa

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Content Declaration (% by weight) - WA Perth Region LOW CARBON CONCRETE PRODUCTS

General purpose cement	4-15%
Ground granulated blast furnace slag	4-13%
Fly ash	0%
Silica fume	38-46%
Coarse aggregate	7-13%
Manufactured sand	0-32%
Natural sand	<0.7%
Admixtures	0%
Steel Fibres	0%
Water	7-8%

Concrete Mixes (Covered by EPD - WA Perth Region)

Low carbon concrete products	<ul style="list-style-type: none"> ENVIROCRETE® PLUS 20 MPa ENVIROCRETE® PLUS 25 MPa ENVIROCRETE® PLUS 32 MPa ENVIROCRETE® PLUS 40 MPa ENVIROCRETE® PLUS 50 MPa ENVIROCRETE® PLUS 65 MPa
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Content Declaration (% by weight) - WA Perth Region LOW CARBON CONCRETE PRODUCTS - FOR SPECIAL APPLICATIONS

General purpose cement	1-40%
Ground granulated blast furnace slag	0-27%
Fly ash	<3%
Silica fume	0-46%
Coarse aggregate	4-53%
Manufactured sand	7-37%
Natural sand	<0.7%
Admixtures	0%
Steel Fibres	0%
Water	6-35%

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Concrete Mixes (Covered by EPD - WA Perth Region)

Low carbon concrete products for special applications

- ENVIROCRETE® PLUS PT 40 MPa 22 MPa@3 DAYS
- ENVIROCRETE® PLUS 50MPa LH 50 MPa@90 DAYS
- ENVIROCRETE® PLUS HIGH SLUMP 50 MPa
- ENVIROCRETE® PLUS 40 MPa DIAPHRAGM WALL
- ENVIROCRETE® PLUS 40 MPa GB PTA TRACK SLAB

Content Declaration (% by weight) - NT

Density	2,360-2,380 kg/m ³
General purpose cement	7-13%
Ground granulated blast furnace slag	3-9%
Fly ash	-
Silica fume	-
Coarse aggregate	40-45%
Manufactured sand	15-25%
Natural sand	10-20%
Admixtures	<0.3%
Steel Fibres	-
Water	7%

Concrete Mixes (Covered by EPD -NT)

Low carbon concrete products

- ENVIROCRETE® PLUS 20 MPa
- ENVIROCRETE® PLUS 25 MPa
- ENVIROCRETE® PLUS 32 MPa
- ENVIROCRETE® PLUS 40 MPa
- ENVIROCRETE® PLUS 50 MPa

Low carbon concrete products for special applications

-

ENVIROCRETE® PLUS

Content Declaration (% by weight) - TAS

Contact Boral Technical Services for information

Concrete Mixes (Covered by EPD -TAS)

Contact Boral Technical Services for information

¹ Green Building Council of Australia (GBCA).

² Infrastructure Sustainability Council (ISC).

³ Using the reference case from the GBCA Design and As-Built v1.3 rating tool.

⁴ Using a reference case calculated from the GBCA upfront embodied carbon emissions calculator for concrete with GP cement.

CONTACT BORAL'S CONCRETE TEAM 1300 267 251

The information in this product sheet and any advice given should be viewed as a guide only. Boral recommends obtaining technical advice prior to construction. To ensure the information you are using is current, Boral recommends you review the latest building information available on the Boral website.

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