## **FINAL REPORT**

CERTIFICATE No.: 26052



Boral Cement Limited
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TEST CERTIFICATE OF: Maldon Daily Despatch Shrinkage Limited Cement

PRODUCED AT: Boral Cement Limited Maldon
TESTED AT: Berrima Works Laboratory

TESTED AT: Berrima Works Labora
DENTIFICATION: MDDSL2402194

SAMPLE IDENTIFICATION: MDDSL24
DATE DESPATCHED: 5/22/2024

| PROPERTY                      |                 | REQUIREMENTS OF AS 3972 |                                  | RESULT                         |
|-------------------------------|-----------------|-------------------------|----------------------------------|--------------------------------|
| Compressive Strength (A       | AS/NZS 2350.11) |                         |                                  |                                |
| 3 Day                         |                 |                         |                                  | 36.5 MPa                       |
| 7 Day                         |                 | Minimum                 | 35 MPa                           | 48.1 MPa                       |
| 28 Day                        |                 | Minimum                 | 45 MPa                           | 59.3 MPa                       |
| Setting Time (AS/NZS 2        | 2350.4)         |                         |                                  |                                |
| Initial                       |                 | Minimum                 | 45 mins                          | 135 mins                       |
| Final                         |                 | Maximum                 | 600 mins                         | 165 mins                       |
| Soundness (AS/NZS 2350.5)     |                 | Maximum                 | 5 mm                             | 1 mm                           |
| SO <sub>3</sub> (AS 2350.2)   |                 | Maximum                 | 3.5 %                            | 2.7 %                          |
| CI (AS 2350.2)                |                 | Maximum                 | 0.10 %                           | 0.01 %                         |
| Shrinkage (AS 2350.13         | )               |                         |                                  |                                |
| 28 Day Mean                   |                 | Maximum                 | 750 μstrain                      | 580 μstraii                    |
| OTHER REPORTABLE              | PROPERTIES      |                         |                                  |                                |
| CHEMICAL                      |                 |                         | PHYSICAL                         |                                |
| K <sub>2</sub> O (AS 2350.2)  | 0.55 %          |                         | Normal Consistency (AS/NZS 2350. | 3) 27.7 %                      |
| Na <sub>2</sub> O (AS 2350.2) | 0.08 %          |                         | Fineness Index (AS/NZS 2350.     | 8) $410 \text{ m}^2/\text{kg}$ |
| LOI (AS 2350.2)               | 3.9 %           |                         | Autoclave Expansion (ASTM C      | ,                              |

## **REMARKS**

Preparation of mortar and moulding of specimens in accordance with AS 2350.12.

Sampling not carried out by laboratory. Samples tested as received and results only relate to the item tested.

This cement is a Type SL (GP) cement with up to 7.5% limestone mineral addition.

Shaller

Jason Nairn National Technical Manager Date of Issue: 7/3/2024