## **FINAL REPORT**

CERTIFICATE No.: 24683



Boral Cement Limited N 62 008 528 523 Taylor Avenue New Berrima NSW 2577 Locked Bag 4 New Berrima NSW 2577 T +61 2 4860 2222

| TEST CERTIFICATE OF:   | Maldon Daily Despatch Shrinkage Limited Cement |  |  |
|------------------------|--|--|--|
| PRODUCED AT:           | Boral Cement Limited Maldon                    |  |  |
| TESTED AT:             | Berrima Works Laboratory                       |  |  |
| SAMPLE IDENTIFICATION: | MDDSL2300896                                   |  |  |
| DATE DESPATCHED:       | 15/03/2023                                     |  |  |

| PROPERTY                          | REQUIREMI | ENTS OF AS 3972 | RESULT      |  |  |  |  |
|-----------------------------------|-----------|-----------------|-------------|--|--|--|--|
| Compressive Strength (AS 2350.11) |           |                 |             |  |  |  |  |
| 3 Day                             |           |                 | 33.3 MPa    |  |  |  |  |
| 7 Day                             | Minimum   | 35 MPa          | 45.3 MPa    |  |  |  |  |
| 28 Day                            | Minimum   | 45 MPa          | 59.0 MPa    |  |  |  |  |
| Setting Time (AS 2350.4)          |           |                 |             |  |  |  |  |
| Initial                           | Minimum   | 45 mins         | 150 mins    |  |  |  |  |
| Final                             | Maximum   | 600 mins        | 210 mins    |  |  |  |  |
| Soundness (AS 2350.5)             | Maximum   | 5 mm            | 1 mm        |  |  |  |  |
| SO <sub>3</sub> (AS 2350.2)       | Maximum   | 3.5 %           | 2.7 %       |  |  |  |  |
| CI (AS 2350.2)                    | Maximum   | 0.10 %          | 0.02 %      |  |  |  |  |
| Shrinkage (AS 2350.13)            |           |                 |             |  |  |  |  |
| 28 Day Mean                       | Maximum   | 750 μstrain     | 590 μstrain |  |  |  |  |

## **OTHER REPORTABLE PROPERTIES**

| CHEMICAL                      |        | PHYSICAL           |             |                        |
|-------------------------------|--------|--------------------|-------------|------------------------|
| K <sub>2</sub> O (AS 2350.2)  | 0.48 % | Normal Consistency | (AS 2350.3) | 27.7 %                 |
| Na <sub>2</sub> O (AS 2350.2) | 0.08 % | Fineness Index     | (AS 2350.8) | 400 m <sup>2</sup> /kg |
| LOI (AS 2350.2)               | 4.1 %  |                    |             |                        |

## REMARKS

Preparation of mortar and moulding of specimens in accordance with AS 2350.12. Sampling not carried out by laboratory. Samples tested as received. This cement is a Type SL (GP) cement with up to 7.5% limestone mineral addition.

NAT Accredited for compliance with ISO/IEC 17025 - Testing

Marc Smith Technical Services Manager Date of Issue: 5/05/2023

NATA Accreditation Number: 530 / 531

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