

Pollution Incident Response Management Plan

SEVEN HILLS ASPHALT

Version Seventeen: August 2025

DOCUMENT CONTROL SHEET

Rev.	Date	Prepared by	Approved By		Revision Details
01	20 Aug 2012	Rod Johnson	Rod Johnson	Document created	
02	07 Feb 2013	Patrick Boyce	Rod Johnson	Site vis Custom	it nisation of document
03	11 Apr 2013	Patrick Boyce	Rod Johnson	Docum	ent re-format
04	30 Aug 2013	Philip Paterson	Philip Paterson	Update	d contact details
05	6 Nov 2014	Shauna Straney	Philip Paterson	Update	ed contact details
06	30 Sept 2015	Kahla Hamilton	Philip Paterson	Update storage	ed contact details. I list of polluting substance es/uses at site. Id Steer to Incident 10.
07	20 Sept 2016	Michelle King	Philip Paterson		d contact details. d risk matrix
08	18 Sept 2017	Michelle King	Ronnie Lawton	Updated contact details	
09	3 Sept 2018	Joshua Dean	Joshua Dean	Updated contact details	
10	20 Aug 2019	Peter Scioscia	Peter Scioscia	Update	d contact details
11	20 Sept 2019	Rod Johnson	Rod Johnson	Update change	d contact details and format s
12	02 Septembe 2020	Shoanne Labowitch	Shoanne Labowitch	change	d contact details and format s to reflect new guidelines. ngement of incident categories
13	17 Septembe 2021	r Shoanne Labowitch	Gary Hoffman		review and update. Minor ting changes.
14	September 2022	Gary Hoffmann	Rod Johnson	Update	d details in PIRMP response
15	September 2023	Lauren Sibigtroth	Matthew Vella		d contact details
16	August 2024	Lauren Sibigtroth	Yvonne Kavanagh	Update	d contact details and PIRMP drill
17	September	Lauren Sibigtroth	Lauren Sibigtroth	Update	d contact details and PIRMP drill
Current	Rev. Da	te Implemented	PIRMP Test Sche	dule	Date for Next Review
17	S	eptember 2025	12 months	September 2026	

Table 1: Document update details

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PART A: COMPLIANCE REQUIREMENTS, POLLUTION INVENTORIES AND RISK ASSESSMENTS

1. PURPOSE

The purpose of the Seven Hills Asphalt Pollution Incident Response Plan is to:

- Provide direction to the staff at Seven Hills Asphalt in responding to pollution incidents at the Seven Hills operations;
- Ensure timely communication about a pollution incident is provided to staff at the premises, the Environment Protection Authority (EPA), other relevant authorities specified in the Protection of the Environment Legislation Amendment Act (POELA Act) (including Blacktown Council, NSW Ministry of Health, Work Cover NSW, and Fire and Rescue NSW) and persons outside the operations who may be affected by the impacts of a pollution incident;
- Minimise and control the risk of a pollution incident at Seven Hills Asphalt by identifying key risks and planned actions to minimise and manage those risks;
- Detail the training requirements for this plan, identifying persons responsible for implementing it, and ensuring that the plan is regularly tested for accuracy, currency and suitability.
- A hard copy of the PIRMP is to be kept on the site environmental board in the Seven Hills Asphalt Main Office. A soft copy of the PIRMP and EPL 6893 is made available online https://www.boral.com.au/our-commitment/environmental-reporting.

2. LEGISLATIVE REQUIREMENTS

The specific requirements for a Pollution Incident Response Management Plan (PIRMP) are set out in Part 5.7A of the POEO Act and the Protection of the Environment Operations (General) Regulation 2009 (POEO (G) Regulation). Part 3A of the POEO Act and the Protection of the Environment Operations (General) Regulation 2009 (POEO (G) Regulation) describes specific components and requirements of a PIRMP.

Table 2 summarises the location of these requirements within the document.

Table 2: Summary of Legislative Requirements of a PIRMP

Section/Clause	Requirement Requirements of a PIRIVIP	Location in PIRMP
	Part 5.7A POEO Act 1997	
147	(1) For the purposes of this Part— (a) harm to the environment is material if— (i) it involves actual or potential harm to the health or safety of human beings or to ecosystems that is not trivial, or (ii) it results in actual or potential loss or property damage of an amount, or amounts in aggregate, exceeding \$10,000 (or such other amount as is prescribed by the regulations), and (b) loss includes the reasonable costs and expenses that would be incurred in taking all reasonable and practicable measures to prevent, mitigate or make good harm to the environment. (2) For the purposes of this Part, it does not matter that harm to the environment is caused only in the premises where the pollution incident occurs.	Section 3
153A	The holder of an environment protection licence must prepare a pollution incident response management plan that complies with this Part in relation to the activity to which the licence relates.	EPL 6893 and this document
153C	A pollution incident response management plan must be in the form required by the regulations and must include the following— (a) the procedures to be followed by the holder of the relevant environment protection licence, or the occupier of the relevant premises, in notifying a pollution incident to— (i) the owners or occupiers of premises in the vicinity of the premises to which the environment protection licence or the direction under section 153B relates, and (ii) the local authority for the area in which the premises to which the environment protection licence or the direction under section 153B relates are located and any area affected, or potentially affected, by the pollution, and (iii) any persons or authorities required to be notified by Part 5.7,	Section 7 and 8 Section 4 Section 6, 7, 8, 9 and 14 Section 6, 7, 8, 9 and 14

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	(b) a detailed description of the action to be taken, immediately after a pollution incident, by the holder of the	Section 13
	relevant environment protection licence, or the occupier of	
	the relevant premises, to reduce or control any pollution,	C+: C 7 0 0
	(c) the procedures to be followed for coordinating, with the	Section 6, 7, 8, 9 and
	authorities or persons that have been notified, any action	14
	taken in combating the pollution caused by the incident and,	
	in particular, the persons through whom all communications	
	are to be made,	Castian 9 13
	(d) any other matter required by the regulations.	Section 8, 13
153D	A person who is required to prepare a pollution incident	Section 1
	response management plan under this Part must ensure that	
	it is kept at the premises to which the relevant environment	
	protection licence relates, or where the relevant activity	
	takes place, and is made available in accordance with the	
	regulations.	
153E	A person who is required to prepare a pollution incident	Section 10,11
	response management plan under this Part must ensure that	
	it is tested in accordance with the regulations	7
153F	If a pollution incident occurs in the course of an activity so	Section 3, Section 13
	that material harm to the environment (within the meaning	
	of section 147) is caused or threatened, the person carrying	
	on the activity must immediately implement any pollution	
	incident response management plan in relation to the	
	activity required by this Part	
Part 3	A POEO(G) Regulation 2009 Pollution Incident Response Manage	ement Plans
	note: See also 153C (a)-(c) of the POEO Act 1997	
98C(1) (a)	note: See also 153C (a)-(c) of the POEO Act 1997 A description of the hazards to human health or the	Section 5, Appendix 1
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the vicinity of the premises to which the licence relates or	
where the scheduled activity is carried on	
The arrangements for minimising the risk of harm to any	Section 8, Appendix 1
persons who are on the premises or who are present where	
the scheduled activity is being carried on	
A detailed map (or set of maps) showing the location of the	Figure 1-3
premises to which the licence relates, the surrounding area	
that is likely to be affected by a pollution incident, the	
location of potential pollutants on the premises and the	
location of any stormwater drains on the premises	
A detailed description of how any identified risk of harm to	Section 8, Appendix 1
human health will be reduced, including (as a minimum) by	
means of early warnings, updates and the action to be taken	
during or immediately after a pollution incident to reduce	
that risk,	
The nature and objectives of any staff training program in	Section 10
relation to the plan	
The dates on which the plan has been tested and the name	Table 6
of the person who carried out the test,	
The dates on which the plan is updated,	Document Control
	Sheet
The manner in which the plan is to be tested and maintained.	Section 10, 11, 12
	where the scheduled activity is carried on The arrangements for minimising the risk of harm to any persons who are on the premises or who are present where the scheduled activity is being carried on A detailed map (or set of maps) showing the location of the premises to which the licence relates, the surrounding area that is likely to be affected by a pollution incident, the location of potential pollutants on the premises and the location of any stormwater drains on the premises A detailed description of how any identified risk of harm to human health will be reduced, including (as a minimum) by means of early warnings, updates and the action to be taken during or immediately after a pollution incident to reduce that risk, The nature and objectives of any staff training program in relation to the plan The dates on which the plan has been tested and the name of the person who carried out the test, The dates on which the plan is updated,

3. DEFINITION OF 'POLLUTION INCIDENT'

The definition of a pollution incident is:

"pollution incident means an incident or set of circumstances during or as a consequence of which there is or is likely to be a leak, spill or other escape or deposit of a substance, as a result of which pollution has occurred, is occurring or is likely to occur. It includes an incident or set of circumstances in which a substance has been placed or disposed of on premises, but it does not include an incident or set of circumstances involving only the emission of any noise."

A pollution incident is required to be notified if there is a risk of 'material harm to the environment', which is defined in section 147 of the POEO Act as:

- a) Harm to the environment is material if:
 - i. it involves actual or potential harm to the health or safety of human beings or to ecosystems that is not trivial, or

ii. it results in actual or potential loss or property damage of an amount, or amounts in aggregate, exceeding \$10,000 (or such other amount as is prescribed by the regulations), and

b) Loss includes the reasonable costs and expenses that would be incurred in taking all reasonable and practicable measures to prevent, mitigate or make good harm to the environment.

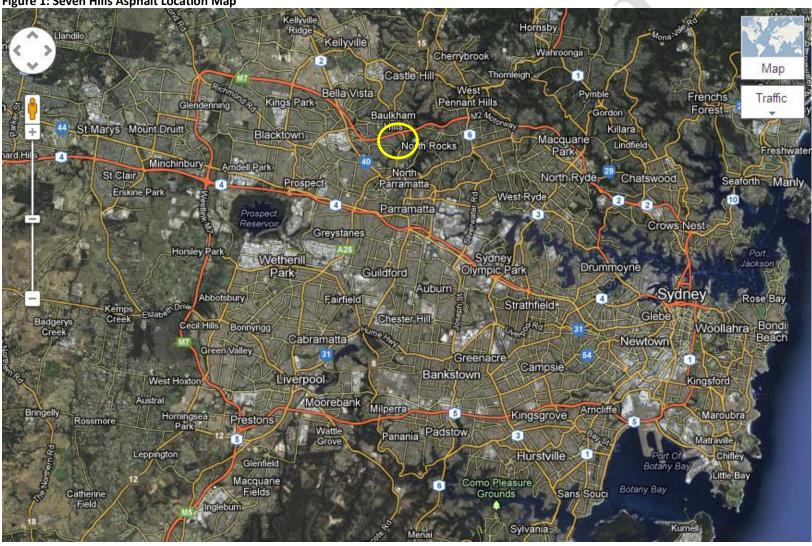
Seven Hills Asphalt is now required to report non-trivial pollution incidents immediately to the EPA, NSW Health, Fire and Rescue NSW, WorkCover NSW and the local council.

4. SCOPE

This PIRMP must be followed by employees, contractors and visitors of Seven Hills Asphalt, to assist in the early response to and reporting of a pollution incident. Seven Hills asphalt is owned and occupied by Boral Resources (NSW) and is operated under Environmental Protection Licence 6893.

5. SITE LAYOUT

Figure 1: Seven Hills Asphalt Location Map



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Figure 2: Seven Hills Asphalt Reference Map

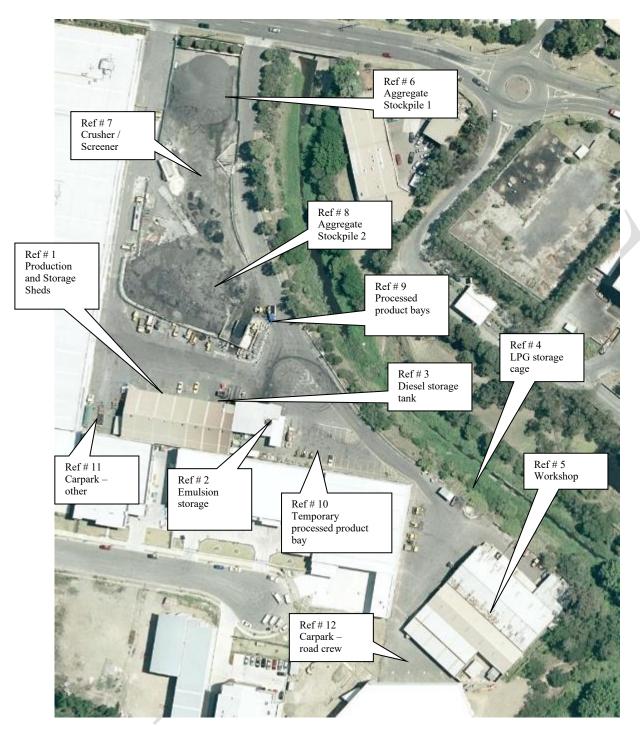


Figure 3: Seven Hills Asphalt – Map of Affected Areas



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6. POTENTIAL POLLUTING SUBSTANCES

Table 3 below is an inventory of potential pollutants kept on the premises. This inventory provides a description of the main hazards to human health or the environment, an assessment of the likelihood of the hazards occurring and includes the current controls and safety equipment and/ or pre-emptive actions in place to minimise or prevent risk of harm to human health or the environment.

Table 3: Potential Pollutants

Site Name: Seven Hills Asphalt						Responsible Person: Site Manager	Date: 29/8/2025
Name / description	Covered under Haz Chemicals/SDS?	Amount stored	Location of storage	Map reference	Need for early warning ¹	Current controls	See Risk Ass & PIRMP Response Action (see Below)
CHEMICALS/FUELS/L	UBRICANTS (raw mater	ials and produc					
Bitumen Emulsion	Non DG	41,000 ltrs	Emulsion tank (emulsion is 60% bitumen, 38% water, 2% emulsifier)	Ref No #2	N/A	 Bunding PMP Training Spill Kits SOP Inductions Fire Fighting Equipment Security Digital level indicator Discharge permit in use for fill process CCTV covers area 	Incident #1
Oils/Solvents	Class 3	Packaged goods up to 5000 ltrs Packaged goods up to 26000 ltrs	Oil Storage Shed at Workshop Chemical Storage at production warehouse	Ref No #5	N/A	 Bunding PMP Training Flammable Cabinet Spill Kits Inductions Fire Fighting Equipment Security 	Incident #2

¹ Early warnings relate to informing neighbours who may be affected by the emission of this substance. If this substance is of a type and quantity which may reach neighbours then early warning assessment of actions is required to be undertaken.

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		Waste Oil Tank 1,000 ltrs	Oil/water separator	Ref No #5	_	 Individual package sizes no greater than 1000 ltrs Annual servicing of interceptors 	
Gases (LPG)	Class 2	Variable	Maintenance Workshop – Storeroom and Locked cage	Ref No #4 and #5	N/A	 Fire Extinguishers Concrete Floor Enclosed Shed/Locked cage Stored in open air Containment Cages and Cabinets 	#2
Automotive Diesel	Non DG	1000 ltrs	Diesel Tank	Ref No #3	N/A	 Self bunded double skin tank Measuring indicator on tank Fire Fighting Equipment Locked key controlled tank Spill Kits Inductions Pump controls inside lockable compartment Power lead disconnected when not in use. 	

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Aggregate Stockpiles	N/A	Variable	Dedicated on site	Ref No #6 & #7	N/A	 2 x Hose reel with connectable suppression head Night time crushing only Street sweeper – 2 visits / week Bobcat with broom attachment Maintain manageable levels Security Fixed dust suppression 	Incident #3
Processed product	N/A	Variable	Dedicated on site	Ref No #9 & 10	N/A	 Hose reel with connectable suppression head Street sweeper— 2 visits / week Bobcat with broom attachment Maintain manageable levels Product is bituminous so does not produce dust 	
	wastewater tanks, other			N1/A	N1/A	St. S. I	Lo aide est #2
Storm Water Drains	N/A	Variable	Site	N/A	N/A	 Straw Bales Rubber and Earthen Berms Audits and Inspections Stormceptor with coalescer x 2 	Incident #2

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SUBSTANCES IN DDO.	CESSES (substances whi	h could be o	mitted from oners	tional proces		6 monthly schedule for clean out of Stormceptor	
Name / description	CESSES (substances whice Covered under Haze Chemicals/MSDS?	Amount stored	Location of storage	Map reference	Need for early warning ²	Current controls	See Risk Ass & PIRMP Response Action (see Below)
Mobile Plant (BORAL)	Class 3	Up to 10 MP on site	Variable Locations	N/A	N/A	Spill KitsPre start checksPMPTraining	Incident #2
Mobile Plant (Contractor/ visitor)	Class 3	Variable	Variable Locations	N/A	N/A	Spill KitsTrainingInductions	Incident #2
Car Parking up to 30 vehicles	Class 3	Variable	Road crew and staff car parks	Ref No #8 & #9	N/A	Spill KitsTraining	Incident #2
Traffic Areas (dust, chem. leaks & loss)	Class 3	N/A	Dedicated on site	N/A	N/A	 Training Fixed dust suppression Spill Kits Skid Steer with broom attachment 3 x fixed hose reel with attachable suppression head Twice weekly street sweeper 	Incident #2

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² Early warnings relate to informing neighbours who may be affected by the emission of this substance. If this substance is of a type and quantity which may reach neighbours then early warning assessment of actions is required to be undertaken.

7. ROLES AND RESPONSIBILITIES

Table 4: Site Roles and Responsibilities

Position	Responsibility
Employees and Contractors	Following the procedures outlined in the PIRMP and related documents
	Immediately alerting Supervisor or Team Leader of any environmental incidents or near-misses.
Team Leaders / Front Line Supervisors	Following the procedures outlined in the PIRMP and related documents (HSEQ MS 3-02)
	Immediately alerting Site/Operations Manager or, in case of their unavailability, Environmental Representative or Environment Manager of any potentially material environmental incidents or near-misses.
	Assist in conducting incident investigations.
Site Manager and/or Site Environmental Advisor and/or	Authorisation of the PIRMP Administration, maintenance and implementation of the PIRMP
Environment Manager	Assessing whether the incident is non-trivial and has caused or threatens "material environmental harm" and communicate details to management.
	Provide direction and advice on incident response
	Coordinate communication to neighbours through Stakeholder Relations Manager
	Ensuring that investigations are undertaken to a level corresponding to the level of risk and impact.
HSE Regional Manager and/or Regional Environment	Make a determination as to whether the incident (as defined in section 147 of the POEO Act) is non-trivial and therefore reportable to external agencies
Manager	Inform Executive General manager and Group management of Notification to External Agencies
	Undertake notifications as defined in PIRMP
	Authorise notifications to public and/or media following GRP-HSEQ-2-02

8. INTERNAL POLLUTION INCIDENT REPORTING

Any pollution incident satisfying the *material harm* threshold must be immediately reported to relevant statutory authorities by either the Site/Operations Manager, or regional Environment Manager.

In cases where "material harm" level cannot be immediately assessed or insufficient information comes to hand on the severity of the incident, the general advice is to err on the side of caution and notify the Relevant Authorities with a qualification that the situation could not yet be fully assessed.

Until further notice the following procedure needs to be followed:

- When a pollution incident occurs, a person who has become aware of it must immediately bring it to the attention of his/her immediate Supervisor or Manager
- 2. If necessary, first ring "000" for Emergency Services
- At least one of the following BCM personnel must be contacted **immediately**:

Whilst personal contact details for the following are available in the Controlled on site Pollution Incident Response

Management Plan they do not appear in this public document.

Table 5: Site Contacts

Name	Function	Phone number	Mobile number
	Manufacturing Supervisor		
	Environmental Business Partner		
	Manufacturing Operations Manager		
	Senior Environmental Business Partner NSW/ACT		

4. The Seven Hills Site Manager, or in case of his unavailability one of the Senior Management personnel listed above, is to immediately notify the NSW HSE Regional Manager or Regional Environment Manager.

- 5. NSW HSE Regional Manager to immediately notify all Appropriate Regulatory Authorities specified in Section 9.
- 6. In borderline situations, where the exceedance of the trigger level of "material harm" of a pollution incident may not be clear, a quick assessment including consultation with Boral environmental personnel should be undertaken to help the decision whether to notify or not.
- 7. Boral's Senior Management must be informed promptly of the fact of immediate notification to the Authorities. This includes environmental personnel listed above, as well as Nick Marinelli and Chris Bagia.

9. EXTERNAL POLLUTION INCIDENT REPORTING

As the legislation requires that notification must be done immediately upon becoming aware of the pollution incident, it is unlikely that a detailed picture will be available for reporting. Notwithstanding, it seems that some of the Government Authorities prepared a detailed questionnaire, which is being filled at the time of this initial notification. Under the stress of incident handling, it could be easy to provide a hasty, inaccurate estimate of the situation when answering these questions.

Therefore, the notification should be restricted to the facts known and nothing should be assumed or guessed. The details will be provided to the asking Authority later when more information comes to hand.

The initial notification should include as much of the following information (if known) as possible:

- Location and time of the pollution incident
- Type of the incident (spill, fire, unlicensed harmful discharge, etc)
- Assessed level of incident gravity: "it seems to be..." (e.g. "a relatively minor spill"; "major fire", "explosion limited to one building", etc.)
- Whether the Emergency Services have been required to attend.

Unless known for a fact, the answers to other questions should be politely deferred until a better assessment of the situation can be made.

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The Boral person who is responsible for notifying the Authorities (NSW HSE Regional Manager or Regional Environment Manager) about the incident as per the contact details in Table 5, must prepare a Notification Log (a suitable form is attached in Section 14) with the details of time of notifications and the persons who took to the call. The Authorities will generally provide an Incident Notification Number.

Notification of all Appropriate Government Authorities (at least 5 entities) may take considerable time. Delays may be experienced connecting to the right person or no contact may be possible after hours. All such instances should be recorded in the Notification Log.

10. POLLUTION INCIDENT AUTHORITY CONTACT LIST

Table 6: External Authority Contact List

Government Authority - compulsory notifications	Emergency notification phone number
EPA – Environment Line	131 555
Fire and Rescue NSW (FRNSW)	1300 729 579
Blacktown City Council	9839 6000 (24hr) 1300 133 491
Public Health Unit (Camperdown) – Sydney South West AHS	HealthLink (24 hr): 0 - 1800 063 635 Head Office – Camperdown: 0 - (02) 9515 9420
SafeWork NSW	13 10 50 Company ABN if asked: 51 000 187 002
	company ribit is asked of 500 for 502
Government Authority - ring if relevant	Emergency notification phone number
Government Authority - ring if relevant Roads and Maritime Services (road spills)	Emergency notification phone
	Emergency notification phone number
Roads and Maritime Services (road spills)	Emergency notification phone number
Roads and Maritime Services (road spills) NSW Office of Water	Emergency notification phone number 132 701 8838 7885
Roads and Maritime Services (road spills) NSW Office of Water Bush Fire Control Officer	Emergency notification phone number 132 701 8838 7885 1800 049 933

Communication with the local community may also be undertaken depending on the circumstances of the pollution incident. Seven Hills Asphalt would consider the following options for providing Early Warning and ongoing information to the community on pollution incidents:

- Direct phone contact with any local residents directly impacted by the pollution incident
- Letter Box drops of incident information and site contacts to local residents impacted by the pollution incident

The Stakeholder Relations Manager can assist in the process of communicating with the community, as per the Stakeholder Engagement Plan for the site.

11. INCIDENT RESPONSE TRAINING

Seven Hills Asphalt will implement the Pollution Incident Response Management Plan by training or providing information to relevant employees and contractors in relevant areas of the Plan. The nature and objectives of staff training is to relate to site personnel the importance of early notification of any incidents and spills to site supervisors and key personnel.

Training or information will be provided on the following;

- The contents and intent of this PIRMP,
- The roles and responsibilities of site staff in relation to this PIRMP
- Spill response procedures;
- General environmental awareness; and / or
- Hazardous materials awareness.

Site inductions for visitors and sub-contractors also advise individuals to report any environmental incidents or spills to site supervisors and key personnel immediately. Key site personnel and supervisors participate in PIRMP Tests which are used as practical training and can also be used to identify any potential gaps or areas for improvement for the PIRMP. A summary of the PIRMP Drills undertaken at Seven Hills Asphalt is shown below in Table 6.

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Table 7: PIRMP Drills Undertaken at Seven Hills Asphalt

TUDIC 7. FINIVI	Table 7: PIRMP Drills Undertaken at Seven Hills Asphalt						
Test Date	Version tested	Incident Drilled	Drill Team Lead				
20 September 2019	Version 9	Emulsion leak from supply hose to the emulsion tank	Matthew Vella				
29 October 2020	Version 12	Scenario 1. Response to a burst fuel hose during transfer from the site diesel tank. Scenario 2. Response to a diesel spill created when a jerry can is knocked over during filling of a secondary jerry can.	Gary Hoffman				
1 st October	Version 13	The ground surface of the yard is sealed. Given the topography of the site where the spill occurred itcould be likely to enter the storm water drain on the roadway if the response is not quick and effective.	Gary Hoffmann				
2021		Desktop walk through of Catastrophic failure of above ground emulsion tank resulting inmaterial harm to the environment.					
September 2022	Version 13	PIRMP Review Review contents and contacts within the PIRMP to ensure accurate and reflects recent staff changes	Gary Hoffmann Rod Johnson				
21 August 2024	Version 15	Diesel spill whilst refuelling FEL	Yvonne Kavanagh				
29 August 2025	Version 16	Incident 2: Significant loss of diesel, oils or solvents inside bund and/or spill tray during deliveryand/or use resulting in material harm to the environment.	Yvonne Kavanagh				

Please note that V12 of the PIRMP consolidated the incident list. Incident numbers may be reflective of old versions of the PIRMP.

A sign-off sheet is kept of the personnel present for the undertaking of a PIRMP Drill and a record is kept on when and how the PIRMP is communicated to employees. This information forms a section of the PIRMP Drill document. For more information regarding each of the PIRMP Drills, refer to the specific drill document.

12. PIRMP TESTING

Plans must be tested routinely at least once every 12 months. The testing is to be carried out in such a manner as to ensure that the information included in the plan is accurate and up to date, and that each plan is capable of being implemented in a workable and effective manner.

The objectives of an audit are to maintain compliance with this plan. Internal audits of this Plan will be undertaken every 3 years.

Routine testing of the PIRMP will be conducted annually, and can be completed through the following methods:

- Simulated environmental emergency; or
- Desktop simulations.

13. PIRMP REVIEW

Revisions are to be coordinated by the Site Manager and Environmental Representative.

The objectives of a review are:

- To maintain compliance with the statutory requirements, and
- To identify opportunities for improvement in the Plan, and reduce the risk to human health and the environment

13.1. EVENT BASED

Events which may trigger a review of this Plan or its associated documents include:

- Within 1 month of reporting to the nominated parties in accordance with the plan, after a pollution incident, or
- Modification/Improvement to the system

13.2. TIME BASED

Seven Hills Asphalt will review this management plan routinely every 12 months. The Plan review will include:

- This Document, and
- Legislation, Approval and Licence changes.

APPENDIX 1. RISK ASSESSMENT ON POTENTIAL IMPACTS

	Hazard and Likelihood Risk Assessment and Corrective Control Measures								
Site:				Re	sponsible Person:		Review Date:		
Seven F	lills Asphalt			Sit	e Manager/Superviso	or /	September 2025		
Name / ref of pollutant/ chemicals	Description of Hazard / Incident leading to hazard	Conseq uence	Likeli hood	Risk	Factors that could increase risk	Co	ntrol Measures rrective Action e under other Plans	Responsible person	Action date
Emulsion (bitumen)	Incident #1 Catastrophic failure of above ground emulsion tank resulting in material harm to the environment.	Minor (2)	Unlikely (2)	L	Weather: Dry, windy conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with equipment near waterbodies have higher risk of material harm. Spills near vegetation or rehabilitation areas have higher fire risk.	substantial volume of tar existing primary bund wit Likelihood: (Unlikely): Du to tanks is unlikely to occ addition, tanks are maint with low risk of failure th	eilure resulting in loss of all or loss would be captured entirely by the no release to soil or water. e to location within bund, damage ur from external equipment. In ained in good structural integrity rough corrosion. t = Minor (2) Vs Rare (1) = LOW (2)	As per PIRMP action plan	When required
	Incident #1 Catastrophic failure of drain valve resulting in material harm to the environment.	Minor (2)	Unlikely (2)	L	Weather: Dry, windy conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with	of all or substantial volun entirely by existing prima water Likelihood: (Unlikely): Du	eilure of drain valve resulting in loss one of tanks would be captured ry bund with no release to soil or e to location within bund, damage ur from external equipment. In	As per PIRMP action plan	When required

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	Incident #1 Failure of delivery hose during fill up from emulsion tank resulting in material harm to the environment.	Minor (2)	Unlikely (2)	L	equipment near waterbodies have higher risk of material harm. Spills near vegetation or rehabilitation areas have higher fire risk. Weather: Dry, windy conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with equipment near waterbodies have higher risk of material harm. Spills near vegetation or rehabilitation areas have higher fire risk. Medical emergency of person conducting transfer	addition tanks are maintained in good structural integrity with low risk of failure through corrosion. Residual Risk Assessment = Minor (2) Vs Rare (1) = LOW (2) As per PIRMP action plan Consequence: (Minor): Failure of delivery hose during transfer would result in material spilling onto the specially prepared drip catchment area. This is countersunk sealed ground lined with builders sand. Likelihood: (Unlikely): Due to fill process incorporating two people. One stationed at the connection point to the receiving vessel and the other at the stop switch and valve for the transfer pump and lines. Secondary emergency stop button and additional inline valves installed as a failsafe measure. Hoses are inspected prior to use and tagged out if defective. Residual Risk Assessment = Minor (2) Vs Rare (1) = LOW (2)	As per PIRMP action plan	When required
Diesel/Oils	Incident #2	Minor	Unlikely	L	conducting transfer Weather: Dry, windy	Consequence: (Incidental): Failure resulting in loss of	As per	When
/ Solvents	Significant loss of oils or solvents inside bund and/or spill tray during delivery and/or use resulting in material harm to the environment. Risk to environment: hydrocarbons smothering aquatic	(2)	(2)		conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with equipment near waterbodies have higher risk of material harm.	oils/solvents from packaged goods would be captured entirely by existing primary bund with no release to soil or water due to the concrete sealed floor. Likelihood: (Unlikely): Due to location within the bund, spillage during delivery and use is unlikely to occur. In addition hoses and decanting equipment are maintained in good structural integrity with low risk of failure. Residual Risk Assessment = Incidental (1) Vs Unlikely (2) = LOW (2)	PIRMP action plan	required

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	and plant life, decreases in water quality				Spills near vegetation or rehabilitation areas have higher fire risk.			
	Risk to human health: contamination of waterbodies							
	Incident #2 Significant loss of diesel. Ruptured fuel tank resulting in material harm to the environment Risk to environment: hydrocarbons smothering aquatic and plant life, decreases in water quality Risk to human health: contamination of waterbodies	Minor (2)	Unlikely (2)	L	Weather: Dry, windy conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with equipment near waterbodies have higher risk of material harm. Spills near vegetation or rehabilitation areas have higher fire risk.	Consequence: (Incidental): Rupturing of internal tank resulting loss of diesel would be captured entirely by bund formed by second skin of tank with no release to soil or water. Likelihood: (Unlikely): Due to the tank within a tank design housing all fill up points and transfer pump, spillage during delivery and use is unlikely to occur. In addition, hoses and decanting equipment are maintained well with an unlikely of failure. Residual Risk Assessment = Incidental (1) Vs Unlikely (2) = LOW (2)	As per PIRMP action plan	When required
Mobile Plant	Incident #2 Significant hydraulic hose or fuel tank failure resulting in material harm to the environment. Risk to environment: hydrocarbons smothering aquatic and plant life, decreases in water quality	Minor (2)	Unlikely (2)	L	Weather: Dry, windy conditions (increase fire danger) or heavy rain/flood conditions (will increase potential for spill to spread to catchment drainage areas) Location of spill: spills near drainage lines or with equipment near waterbodies have higher risk of material harm. Spills near vegetation or rehabilitation areas have higher fire risk.	Consequence: (Incidental): Failure from fuel tank or hydraulic hoses would be maintained to a small localised area on site. Likelihood: (Rare): Hose or fuel tank failure from mobile plant would be minimal as prestart and regular maintenance programs are in place to capture and prevent such occurrences. Spills kits are also maintained and available in various areas. Inductions for all contractors demonstrating their accountabilities and responsibilities for reporting environmental incidents. Residual Risk Assessment = Incidental (1) Vs Rare (1) = LOW (1)	As per PIRMP action plan	When required

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	Risk to human health: contamination of waterbodies							
Crushing +	Incident #3	Inciden	Unlikely	L	Weather: Dry, windy	Consequence: (Incidental): The nature of RAP and the	As per	When
Screening	Excessive dust from	tal (1)	(2)		conditions (increase wind	bitumen content reduces the potential for dust generation	PIRMP	required
Plant	RAP crushing/				erosion and dust transport).	while crushing. Water sprays are also used. Site is sealed to	action plan	
	processing operations				Summer months with long	reduce dust emissions.		
	or surface dust from				periods of extended dry			
	mobile plant				conditions.			
	that leaves the site					Likelihood: (Unlikely): It is rare that dust would leave the site		
	resulting in material					due to controls and that crushing is carried out on a		
	harm to the					campaign basis. Dust suppressed with sprays, operations can		
	environment or					be restricted in high wind periods.		
	community.							
						Residual Risk Assessment = Incidental (1) Vs Unlikely (1) =		
	Risk to environment:					LOW (2)		
	dust smothering							
	aquatic and plant life							
	Risk to human health:							
	risk of ingestion of							
	fines via respiration.							
	Site is rated as Tier 3				X , X 1,			
	(lowest) site for							
	respirable crystalline							
	silica.							

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PART B: INCIDENT RESPONSE ACTIONS AND NOTIFICATION LOGS

14. PIRMP RESPONSE ACTIONS

Incident #1	Catastrophic failure of above ground emul	sion tank resulting in material harm						
incluent 1	to theenvironment.	sion tank resulting in material narm						
	Loss of product due to filling from emulsion tank resulting in material harm to							
	the environment.							
	Actions Required:							
	 Contact all relevant people/department (refer to Immediate Reporting 							
	ContactSheet)							
	 Ensure bunds are capturing full volume 							
	 Ensure bund integrity is sound the 							
	incident (i.e.periodic inspections)							
		vay 02 96007185) to pump-out bund						
	contents							
	Area to be restricted to Incident F							
	I	re available for any release from bund						
	If any release from bund onto unsultants to be a series of the seri							
	EnvironmentalConsultants to be enterediate contamination.	engageu to investigate and						
		person to isolate electrical components						
	Arrange to remove residual tank of the second							
	leakage or inpreparation for repa							
	Secure fill point lock keys in Site N							
	Repair/replace tank							
	 Inspect bund for ongoing servicea 	bility						
	Repair bund if required							
	 Provide the all clear for use prior 	to fill up.						
Alarm raising	Any personnel involved or witnessing incident to report to immediate supervisor and							
	PIRMP actions to be implemented.							
Emergency	Site Manager							
Controller	Call service provider – Site manage							
	Call electrician or authorized perso Spill Kit and central materials many	•						
	Spill Kit and control materials mana Periodic inspections and undate re	= : :						
Scale of incident		 Periodic inspections and update reporting of site and bund (Site Manager) Incident would be restricted to emulsion storage area with minimal external impact, 						
Scare of including	however, potential for bund overflow or fai	•						
	contamination that will require specialist in							
	as the site is sealed. Spill control; process sh							
	waterwaysor leave site.							
Evacuate	Only if fire or explosion potential exists. Site							
	Dept as part of attendance after immediate							
Communications	Internal:	External mandatory:						
	Site Manager USE Representatives	 Immediate Reporting Contact Sheet to be used 						
	HSE Representatives	External non-mandatory: N/A						
Rescuer /	As per Site Emergency Plan or Fire Departm	-						
respondent +	The per site Emergency Figure 1 the Deputition	and as part of minicalate neporting						
safety checks								
Rescue + First	As per Site Emergency Plan or Fire Departm	ent as part of Immediate Reporting						
Aid	7.5 pc. Sice Emergency Figure of Fire Departm	ent do part of minicalate neporting						
Clean up and	Service Provider to dispose of diesel and ad	vise on required clean-un						
Waste disposal	Service Freduct to dispose of dieser and ad	The off required cicuit up.						
waste disposal								

Reporting and	See SOPs: Incident Notification SOP (GRP-HSEQ-3-02)						
re-preparedness	`						
Incident #2	Significant loss of diesel, oils or solvents inside bund and/or spill tray during deliveryand/or use resulting in material harm to the environment. Ruptured fuel tank resulting in material harm to the environmentSignificant hydraulic hose or fuel tank failure. Actions Required: Contact all relevant people/department (refer to Immediate Reporting Contact Sheet) Ensure bunds and/or spill trays are capturing full volume of oil/solvents Ensure bund integrity is sound throughout the entire period of incident (i.e. periodic inspections) Contact service provider (Caltex No. 1800033111or Transpacific 02 96007185) to pump-out bund contents Area to be restricted to Incident Response Personnel Ensure spill kit available for any release from bund Inspect bund for ongoing serviceability						
Alarm raising	Any personnel involved or witnessing incident to report to immediate supervisor and PIRMP actions to be implemented.						
Emergency	Site Manager						
Controller	Call service provider (Site Manager)						
	 Spill Kit manager (Supervisor) Periodic inspections and undate reporting of site and hund (Site Manager) 						
6 1 6: :1 :	Periodic inspections and update reporting of site and bund (Site Manager) And a standard and a standa						
Scale of incident	Incident would be restricted to Production Shed or Workshop with minimal external impact. However, potential for bund overflow or failure may result in soil and surface						
	water contamination that will require specialist investigation/remediation.						
Evacuate	Only if fire or explosion potential exists. Site Manager and any advice provided by Fire						
	Dept as part of attendance after immediate notification.						
Communications	Internal:						
Rescuer /	As per Site Emergency Plan or Fire Department as part of Immediate Reporting						
respondent +							
safety checks							
Rescue + First	As per Site Emergency Plan or Fire Department as part of Immediate Reporting						
Aid							
Clean up and	Service Provider to dispose of diesel, oil, grease and advise on required clean-up.						
Waste disposal							
Reporting and	See SOPs:						
re-preparedness	Incident Notification SOP (GRP-HSEQ-3-02)						

Incident #3	Excessive airborne dust from crushing operations resulting in material harm to the
	environment or community
	Actions Required:
	If crushing is causing significant dust emissions that is leaving site, operation
	should cease
	 Employees, Contractor/Visitor to notify site representative of issue immediately
	Contact all relevant people/department (refer to Immediate Reporting)
	Contact Sheet)
	Dust suppression activity to commence immediately at the crusher, if it has
	not been previously
	Daily monitoring to be undertaken to assess weather and site conditions
Alarm raising	Any personnel involved or witnessing incident to report to immediate supervisor and
	PIRMP actions to be implemented.
Emergency	Site Manager
Controller	Call service provider (Site Manager)
	Spill Kit manager (Supervisor or Team Leader)
	 Periodic inspections and update reporting of site (Site Manager)
Scale of incident	Incident would be localised to the area surrounding stockpile area, with minimal
	external impact.
Evacuate	Only if fire or explosion potential exists. Site Manager and any advice provided by Fire
	Dept as part of attendance after immediate notification.
Communications	Internal:
	Site Manager
	Enviro Manager
	External mandatory:
	Immediate Reporting Contact Sheet to be used
	External non-mandatory: N/A
Rescuer /	As per Site Emergency Plan or Fire Department as part of Immediate Reporting
respondent +	
safety checks	
Rescue + First	As per Site Emergency Plan or Fire Department as part of Immediate Reporting
Aid	
Clean up and	Service Provider to dispose of diesel and advise on required clean-up.
Waste disposal	
Reporting and	See SOPs:
re-preparedness	Incident Notification SOP (GRP-HSEQ-3-02)

15. POLLUTION INCIDENT NOTIFICATION LOG

Table 8: Pollution Incident Notification log form Person undertaking notification (Name/Function): Date and time when first become aware of the incident: Incident type: Comments: Initial immediate notification log **Appropriate** Time of call Respondent's **Approximate Comments** Regulatory name/function call duration Authority **EPA** Public Health Unit Fire and Rescue **NSW Local Council** SafeWork Other: Other: Summary of initial communication:

16. IMMEDIATE NOTIFICATION SHEET SUMMARY

Table 9: Internal Reporting List

Name	Function	Phone number	Mobile number
	Manufacturing Supervisor		
	Environmental Business Partner		
	Manufacturing Operations Manager		
	Senior Environmental Business Partner NSW/ACT		

Whilst personal contact details for the following are available in the PIRMP Controlled Version they do not appear in this public document.

Table 10: External Reporting List

Government Authority - compulsory notifications	Emergency notification phone number
EPA – Environment Line	131 555
Fire and Rescue NSW (FRNSW)	1300 729 579
Blacktown City Council	9839 6000 (24hr) 1300 133 491
Public Health Unit (Camperdown) – Sydney South West AHS	HealthLink (24 hr): 0 - 1800 063 635 Head Office – Camperdown: 0 - (02) 9515 9420
SafeWork NSW	13 10 50 Company ABN if asked: 51 000 187 002
Government Authority - ring if relevant	Emergency notification phone number
Roads and Maritime Services (road spills)	132 701
NSW Office of Water	8838 7885
Bush Fire Control Officer	1800 049 933
Poisons Information Centre	131 126
Endeavour Energy (power line emergencies)	131 003
Police & Ambulance	000