

# FINAL REPORT

CERTIFICATE No.: 27742



Boral Cement Limited

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**TEST CERTIFICATE OF:** Geelong High Early Strength Cement  
**PRODUCED AT:** Boral Cement Limited Geelong  
**TESTED AT:** Boral Cement QA Laboratory  
**SAMPLE IDENTIFICATION:** GWDHE2504506  
**DATE DESPATCHED:** 24/11/2025

PROPERTY	REQUIREMENTS OF AS 3972		RESULT
Compressive Strength (AS 2350.11)			
3 Day	Minimum	25 MPa	42.2 MPa
7 Day	Minimum	40 MPa	54.9 MPa
28 Day			66.0 MPa
Setting Time (AS 2350.4)			
Initial	Minimum	45 mins	75 mins
Final	Maximum	360 mins	105 mins
Soundness (AS 2350.5)	Maximum	5 mm	1 mm
SO <sub>3</sub> (AS 2350.2)	Maximum	3.5 %	3.0 %
Cl (AS 2350.2)	Maximum	0.10 %	0.02 %

## OTHER REPORTABLE PROPERTIES

### CHEMICAL

K<sub>2</sub>O (AS 2350.2) 0.33 %  
Na<sub>2</sub>O (AS 2350.2) 0.25 %  
LOI (AS 2350.2) 1.1 %

### PHYSICAL

Normal Consistency (AS 2350.3) 30.7 %  
Fineness Index (AS 2350.8) 465 m<sup>2</sup>/kg

## REMARKS

Preparation of mortar and moulding of specimens in accordance with AS 2350.12.

Sampling not carried out by laboratory. Samples tested as received.

This cement is a Type HE (GP) cement with up to 7.5% mineral addition.



Accredited for compliance with ISO/IEC 17025 - Testing

NATA Accreditation Number: 530

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(Technical Services Manager)

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