

# FINAL REPORT

CERTIFICATE No.: 27547



Boral Cement Limited

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**TEST CERTIFICATE OF:** Geelong High Early Strength Cement  
**PRODUCED AT:** Boral Cement Limited Geelong  
**TESTED AT:** Berrima Works Laboratory  
**SAMPLE IDENTIFICATION:** GWDHE2503465  
**DATE DESPATCHED:** 15/09/2025

| PROPERTY                          | REQUIREMENTS OF AS 3972 |          | RESULT   |
|-----------------------------------|-------------------------|----------|----------|
| Compressive Strength (AS 2350.11) |                         |          |          |
| 3 Day                             | Minimum                 | 25 MPa   | 43.1 MPa |
| 7 Day                             | Minimum                 | 40 MPa   | 55.4 MPa |
| 28 Day                            |                         |          | 70.3 MPa |
| Setting Time (AS 2350.4)          |                         |          |          |
| Initial                           | Minimum                 | 45 mins  | 90 mins  |
| Final                             | Maximum                 | 360 mins | 120 mins |
| Soundness (AS 2350.5)             | Maximum                 | 5 mm     | 1 mm     |
| SO <sub>3</sub> (AS 2350.2)       | Maximum                 | 3.5 %    | 3.0 %    |
| Cl (AS 2350.2)                    | Maximum                 | 0.10 %   | 0.02 %   |

## OTHER REPORTABLE PROPERTIES

### CHEMICAL

K<sub>2</sub>O (AS 2350.2) 0.38 %  
Na<sub>2</sub>O (AS 2350.2) 0.24 %  
LOI (AS 2350.2) 1.2 %

### PHYSICAL

Normal Consistency (AS 2350.3) 30.8 %  
Fineness Index (AS 2350.8) 465 m<sup>2</sup>/kg

## REMARKS

Preparation of mortar and moulding of specimens in accordance with AS 2350.12.

Sampling not carried out by laboratory. Samples tested as received.

This cement is a Type HE (GP) cement with up to 7.5% mineral addition.



Accredited for compliance with ISO/IEC 17025 - Testing

NATA Accreditation Number: 530 / 531

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Melody Mancenido  
(Technical Services Manager)

Date of Issue: 24/10/2025