

St Peters Concrete Plant and Rail Terminal Annual Review

November 2022 - October 2023

Lot 1 DP 866946 23-25 Burrows Road South St Peters, NSW, 2044

DA 14/96





Version	Prepared by	Reviewed by	Date	Distribution
1.0	Peter Scioscia Environmental Advisor St Peters	Kate Jackson/Rod Wallace	February 2019	
2.0	Peter Scioscia Environment Business Partner St Peters	Rod Wallace	February 2020	
3.0	Peter Scioscia Environment Business Partner St Peters	Shoanne Labowitch	March 2021	Department of Planning, Industry and Environment Environmental Protection Agency Inner West Council Online at https://www.boral.com.au/locations/boral-st-peters-operations
4.0	Peter Scioscia Environment and Sustainability Reporting Specialist	Rod Johnson	June 2022	Department of Planning, Industry and Environment Environmental Protection Agency Inner West Council Online at https://www.boral.com.au/locations/boral-st-peters-operations
5.0	Lauren Sibigtroth Environmental Business Partner NSW/ACT	Greg Johnson	June 2023	Department of Planning, Industry and Environment Environmental Protection Agency Inner West Council Online at https://www.boral.com.au/locations/boral-st-peters-operations
6.0	Lauren Sibigtroth Environmental Business Partner NSW/ACT	Greg Johnson	May 2024	Department of Planning, Industry and Environment Environmental Protection Agency Inner West Council Online at https://www.boral.com.au/locations/boral-st-peters-operations



Name of operation	Boral St Peters Concrete Plant and Rail	
	Terminal	
Name of operator	Boral Resources (NSW) Pty Ltd	
Development consent	DA 14/96	
Name of holder of development consent	Boral Resources (NSW) Pty Ltd	
Annual Review start date	1st November 2022	
Annual Review end date	31st October 2023	

I, Richard Bugeja certify that this audit is a true and accurate record of the compliance statues of the Boral St. Peters Concrete Plant and Rail Terminal Project for the period of the 2022-2023 Reporting Period and that I am authorised to make this statement on behalf of Boral Resources (NSW) Pty Ltd.

Note

The annual review is an 'environmental audit' for the purposes of section 122B(2) of the Environmental Planning and Assessment Act 1979. Section 122E provides that a person must not include false or misleading information (or provide information for inclusion in) an audit report produced to the Minister in connection with an environmental audit if the person knows that the information is false or misleading in a material respect. The maximum penalty is, in the case of a corporation, \$1 million and for an individual \$250,000.

Name of authorised reporting officer	Richard Bugeja	
Title of authorised reporting officer	Sydney East Concrete Production	
	Manager	
Signature	72 Bugeja	
Date	30/05/2024	



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1 Introduction

1.1 Background

Boral Resources (NSW) Pty Ltd (Boral) operates a concrete batching plant and a materials handling facility at 23 - 25 Burrows Road South, St Peters, NSW ("the Site"). The concrete plant produces ready mix concrete, while the materials handling facility receives via rail, raw materials such as sand, aggregates and cement for use in the on-site concrete batching plant, as well as for distribution to Boral's network of asphalt and concrete plants in the Sydney metropolitan region.

On 6th September 1996, the then NSW Minister for Urban Affairs and Planning granted development consent to Boral for the construction and operation of a concrete plant and materials handling facility. The development consent also included approval for an asphalt plant which was subsequently constructed but decommissioned in 2002.

The site's development consent has been modified twelve times to increase the production limits of the facility, upgrade and decommission plant and site infrastructure, and amend operating hours.

On the 31st January 2019, modification 11 of DA14/96 was approved by the NSW Department of Planning, Industry and Environment (DPIE). This approval updated the development consent through administrative modifications and set production limits for the concrete plant (750,000m³) and throughput limits for the handling facility (1,000,000 tonnes per annum (tpa)). Modification 11 of DA14/96 has since been replaced by Modification 12 on the 28th August 2020 which changed consent conditions A5 and A6. For condition A5, this change increased the throughput at the construction materials handling facility to be increased to 1.75 million tonnes per annum subject to:

a) the maximum annual production of the concrete batching plant not exceeding 400,000 cubic metres, or

b) the maximum annual production of the concrete batching plant not exceeding the limit of 650,000 cubic metres subject to the Applicant providing evidence to the satisfaction of the Planning Secretary that the upgrade works and all air quality management and mitigation measures approved under MOD 11 and MOD 12 for the site have been constructed and are operational.

For condition A6, the hourly two-way movements were increased from 88 between 7am - 9am and 4pm - 6pm to 124 for the same periods.

This Annual Review assesses general performance against the sites Conditions of Consent.



1.2 Purpose/Scope

This report has been prepared to address Annual Review requirements as per Schedule 2, condition C9 of Development Consent DA-14/96. Condition C9 is quoted below, with bold text showing where an Annual Review requirement has been addressed in this document. This Annual Review covers the 12-month period between November 1st, 2022 and October 31st 2023 (the 'reporting period').

- C9. Within 12 months of the approval of MOD 10, and each subsequent year, the Applicant shall review the environmental performance of the development to the satisfaction of the Planning Secretary. This review must:
 - a) describe the development that was carried out in the previous calendar year, and the development that is proposed to be carried out over the next year; (Section 2)
 - b) include a comprehensive review of the monitoring results and complaints records of the development over the previous calendar year, which includes a comparison of these results against the:
 - (i) the relevant statutory requirements, limits or performance measures/criteria (Section 3);
 - (ii) requirements of any plan or program required under this consent (Section 3.2);
 - (iii) the monitoring results of previous years (Section 3.1); and
 - (iv) the relevant predictions in the EIS and/or subsequent modifications (Section 5);
 - c) identify any non-compliance over the last year, and describe what actions were (or are being) taken to ensure compliance (Section 6);
 - *d) identify any trends in the monitoring data over the life of the development (Section 7);*
 - e) identify any discrepancies between the predicted and actual impacts of the development, and analyse the potential cause of any significant discrepancies (Section 3.1.1 and 3.1.2); and
 - f) describe what measures will be implemented over the next year to improve the environmental performance of the development (Section 8).



2 Development Overview

2.1 Development in 2022-2023

Below is a list of developments made throughout the last 12 months:

- Installed additional dust suppression systems on inbound haul road Automated
- Upgraded and installed new stockpile dust suppression sprinklers
- Replaced damaged fences along the stockpile
- Replaced shade cloth around the entire stockpile fence
- Increase frequency rate of drain inspections
- Reviewed and updated site dust management plan
- Increased scope of road sweeper on site
- Improved vehicle and pedestrian Traffic Management Plan removed walkway in operational area
- Upgrade of spill response equipment on site
- Changes to slump stand water hose timers reducing freshwater usage leading to less wastewater capture in water management pits
- Diverted rainfall from covered areas from dirty water areas to clean areas
- Reduction in freshwater usage to clean conveyor drip trays to reduce wastewater capture in water management pits
- Replacement of load bay dust extraction ducting
- Installation of drip trays to avoid admixture spillage out bunds
- Increased frequency in the use of the plant water cart to improve dust suppression
- Installation of water cannon on the plant water cart
- · Increased weighbridge water pressure to improve wheel washing
- Review and planned implementation of onsite TARP
- · Increased scope of work for road sweeper
- Increased communication with industry neighbours
- Repaired damaged fencing and gaps in shade cloth around perimeter of stockpile area

The site has also continued monitoring environmental compliance through the use of the Environmental Permit Planner (EPP) (See Appendix 1) for both the concrete and rail terminal sites, as well as completing the monthly Boral HSEQ Environmental Inspection Checklist (See appendix 2).

2.2 Proposed developments for 2023 - 2024

The proposed developments for the next reporting period include:

- Further review of site Surface Water Management Plan
- Review dust management processes during tipping operation
- Review feasibility of weighbridge operator assisting with watercart duties
- Install rail wagon depressurisation and dust catchment filter on cement discharge system
- HME cabin seal integrity check



- Installation of sediment control at rear of site as part of handover on completion of Gateway bridge construction work
- Review of water management area in the "dirty water zone" to reduce clean water capture
- Installation of upgraded scraper to CV01 and CV02
- Review of wind control on CV01 avoiding material blown off the conveyor during the loading process
- Review and relocation of dust monitor at site 3 due to Sydney Gateway Project infrastructure impositions.
- Upgrade dust suppression system on CV01 Hopper (Rail Discharge Bin)
- Install dust suppression system on outbound haul road
- Automate all sprinkler systems on site
- Further training of all staff (both Quarry and Concrete) in the use of the water cart

3 Environmental monitoring results and complaints records

3.1 Relevant statutory requirements and performance criteria

3.1.1 Noise

Best practice techniques are used to minimise unnecessary noise on site including:

- Limiting on site vehicle speeds to between 10-20 km/hr.
- Regular plant and equipment maintenance to ensure that operational noise is minimised.
- Conduct the majority of operational works between the hours of 5:00 a.m. and 6:00 p.m. Monday to Sunday to minimise noise disturbance to sensitive receptors; and
- Where practicable, low tone broadband reversing alarms are used on mobile plant.

No noise complaints related to the site operations have been received during the reporting period.

Site and equipment noise monitoring was conducted by EMM Consulting (EMM) in July 2018 as part of an environmental assessment for modification 11. Based on the modelling results, the noise impacts resulting from modification 11 were found to satisfy the project specific noise levels (PSNLs) at all assessment locations and would increase site noise levels by no greater than 1 decibel (dB) compared to existing operations. Changes in noise levels by 1-2 dB are imperceptible to humans, therefore, the discrepancy between the predicted and actual impacts of the development is negligible.

A new round of noise monitoring was conducted in 2023, to assess ongoing performance to the noise criteria contained in the Conditions of Consent. Noise measurements were undertaken by Muller Acoustic Consulting, on Monday 20 November 2023 and Tuesday 21 November 2023at two monitoring locations to determine site noise contribution. The assessment identified that noise emissions by the site satisfied the relevant noise criteria at all assessed receivers.

3.1.2 Dust

The site undertakes monthly monitoring of dust emissions through three dust deposition gauges and two directional dust gauges, which have been placed in the following locations.



- **Site 1**: Dust gauge (1): At the eastern corner of the site adjacent to the adjoining bus depot.
- **Site 1A:** A directional dust gauge at the same location as dust gauge (1).
- **Site 3:** Dust gauge (3): At the western corner of the site adjacent to the rail line.
- Site 3A: A directional dust gauge at the same location as dust gauge (3); and
- **Site 4:** Dust gauge (4): At the northern corner of the site, adjacent to a vacant SACL owned lot.

Dust monitoring is undertaken in accordance with the requirements of section 36a) and 36b) of the development consent, which refers to the site's Environmental Management and Monitoring Plan (EMMP).

Dust deposition monitoring is conducted on a monthly basis in accordance with NSW EPA *Approved Method 19 – AS 3580.10.1 Methods of sampling and analysis of ambient air: Determination of particulate Deposited Matter – Gravimetric Method.*

Dust samples are collected every 30 ± 2 days and sent to Boral Materials Technical Services, which is a NATA Accredited Laboratory (No: 9968). The samples are analysed for the following parameters:

- Insoluble solids relating to the filterable material in the sample;
- Ash content relating to the residue remaining following sample combustion by the laboratory; and
- Combustible material sample content that is lost in sample combustion.

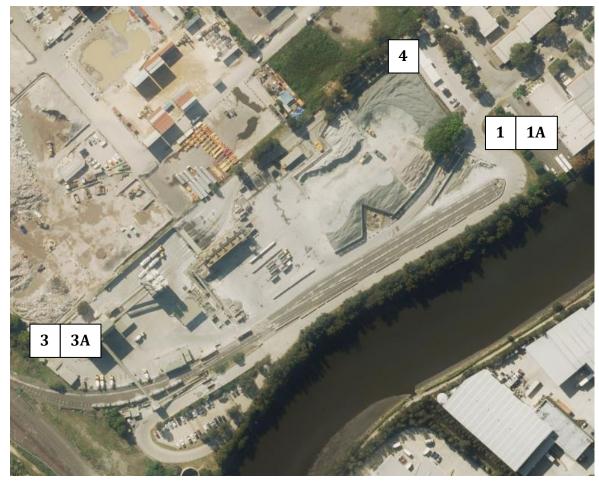
During the reporting period the site received an initial dust complaint from a neighbour on Burrows Rd S on 24 August 2023 and subsequent communication between the site and neighbour continued throughout September 2023. The site liaised with the neighbour and in response improved the following:

- increased scope of work for road sweeper
- engaged with supplier to upgrade sweeper on site
- increased dust suppression sprinkler systems on internal roads
- installed a water cannon on water cart
- reviewed the Trigger Action Response Plan
- reviewed possibility of foggers on site and re-instating the real time dust monitors.
- Increased communication with industry neighbours
- Improved wheel wash

The Environmental Protection Authority (EPA) and the Department of Planning (DPE) attended the site to review on 18 October 2023 after receival of a dust complaint from a community member. Both regulators were advised of Boral communication with community and of improvement mitigation measures conducted and proposed. Both regulators provided feedback and actions for site improvements which were completed prior to the end of 2023 to the satisfaction of both regulatory bodies. The incident has since been closed off.



Figure 1: Boral Terminal/CBP St Peters – Dust Deposition Monitoring Locations November 2022– October 2023.



The annual average concentrations for ash and insoluble solids at the current monitoring sites (1, 3 and 4) are listed in Table 1 below.



Table 1: Boral St Peters Dust Deposition Results

Monitoring Points Test Method AM 19 Insoluble	Nov 2016 - Oct 2017 Av (g/m²/mth)	Nov 2017 - Oct 2018 Av (g/m²/mth)	Nov 2018 - Oct 2019 Av (g/m²/mth) Insoluble	Nov 2019 – Oct 2020 Av (g/m²/mth) Insoluble	Nov 2020 - Oct 2021 Av (g/m²/mth)	Nov 2021 – Oct 2022 Av (g/m²/mth)	Nov 2022 – Oct 2023 Av (g/m²/mth)
Solids	Solids	Solids	Solids	Solids	Solids	Solids	Solids
Site 1: Eastern Corner	9.00	9.56	9.38	5.74	4.18	2.41	4.19
Site 3: Rear of Site	8.35	9.53	7.59	5.41	3.65	2.93	5.35
Site 4: Northern Corner near site exit	7.47	10.92	5.65	11.58	24.99	12.15	11.03
Site 1A ¹ : North	13.56	3.13	2.17	8.23	0.96	0.82	2.39
Site 1A ¹ : East	4.52	2.68	3.42	4.11	1.63	2.41	2.03
Site 1A ¹ : South	6.40	3.91	5.7	2.81	2.91	1.65	2.55
Site 1A ¹ : West	9.76	6.88	12.24	8.59	8.54	3.24	7.52
Site 3A ¹ : North	14.02	22.11	18.24	7.52	5.05	3.93	3.80
Site 3A ¹ : East	11.52	7.67	7.45	4.15	2.45	4.52	7.93
Site 3A ¹ : South	5.92	8.64	6.72	2.26	2.13	3.00	7.49
Site 3A ¹ : West	10.74	7.69	7.41	4.61	1.63	2.13	7.52
Monitoring Points Test Method AM	Nov 2016 - Oct 2017 Av (g/m²/mth)	Nov 2017 – Oct 2018 Av (g/m²/mth)	Nov 2018 – Oct 2019 Av (g/m²/mth)	Nov 2019 – Oct 2020 Av (g/m²/mth)	Nov 2020 – Oct 2021 Av (g/m²/mth)	Nov 2021 - Oct 2022 Av (g/m²/mth)	Nov 2022 - Oct 2023 Av (g/m²/mth)
19							
Ash	Ash	Ash	Ash	Ash	Ash	Ash	Ash
	Ash 5.51	Ash 6.7	Ash 6.78	Ash 3.78	Ash 2.90	Ash 1.74	Ash 3.37
Ash Site 1: Eastern							
Ash Site 1: Eastern Corner Site 3: Rear	5.51	6.7	6.78	3.78	2.90	1.74	3.37
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near	5.51 6.98	6.7 8.25	6.78	3.78 4.74	2.90	1.74 2.93	3.37 4.23
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North Site 1A ¹ :	5.51 6.98 6.77	6.7 8.25 9.39	6.78 6.34 4.56	3.78 4.74 9.55	2.90 2.95 20.90	1.74 2.93 9.04	3.37 4.23 9.25
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North	5.51 6.98 6.77 11.49	6.7 8.25 9.39 2.57	6.78 6.34 4.56	3.78 4.74 9.55 7.16	2.90 2.95 20.90 0.73	1.74 2.93 9.04 0.46	3.37 4.23 9.25 1.82
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North Site 1A ¹ : East Site 1A ¹ :	5.51 6.98 6.77 11.49 3.68	6.7 8.25 9.39 2.57 2.05	6.78 6.34 4.56 1.56 2.42	3.78 4.74 9.55 7.16 3.59	2.90 2.95 20.90 0.73 1.14	1.74 2.93 9.04 0.46 1.74	3.37 4.23 9.25 1.82 1.27
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North Site 1A ¹ : East Site 1A ¹ : South Site 1A ¹ : West Site 3A ¹ :	5.51 6.98 6.77 11.49 3.68 5.24	6.7 8.25 9.39 2.57 2.05 3.20	6.78 6.34 4.56 1.56 2.42 4.7	3.78 4.74 9.55 7.16 3.59 2.51	2.90 2.95 20.90 0.73 1.14 2.57	1.74 2.93 9.04 0.46 1.74 1.21	3.37 4.23 9.25 1.82 1.27 2.14
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North Site 1A ¹ : East Site 1A ¹ : South Site 1A ¹ : West Site 3A ¹ : North	5.51 6.98 6.77 11.49 3.68 5.24 8.56	6.7 8.25 9.39 2.57 2.05 3.20 5.84	6.78 6.34 4.56 1.56 2.42 4.7	3.78 4.74 9.55 7.16 3.59 2.51 7.55	2.90 2.95 20.90 0.73 1.14 2.57 7.64	1.74 2.93 9.04 0.46 1.74 1.21 2.39	3.37 4.23 9.25 1.82 1.27 2.14 6.30
Ash Site 1: Eastern Corner Site 3: Rear of Site Site 4: Northern Corner near site exit Site 1A ¹ : North Site 1A ¹ : East Site 1A ¹ : South Site 1A ¹ : West Site 3A ¹ : North	5.51 6.98 6.77 11.49 3.68 5.24 8.56 11.95	6.7 8.25 9.39 2.57 2.05 3.20 5.84 19.18	6.78 6.34 4.56 1.56 2.42 4.7 10.62 15.91	3.78 4.74 9.55 7.16 3.59 2.51 7.55 6.86	2.90 2.95 20.90 0.73 1.14 2.57 7.64 4.60	1.74 2.93 9.04 0.46 1.74 1.21 2.39 3.14	3.37 4.23 9.25 1.82 1.27 2.14 6.30 3.19

¹ = Directional dust gauge



To interpret the results, it is necessary to refer to the NSW EPA Approved Methods and Guidance – For the Modelling and Assessment of Air Pollutants in NSW. The impact assessment criteria for dust are listed with the maximum annual average of $4g/m^2/mth$ for insoluble solids. These criteria are intended for application to offsite sensitive receptors.

Throughout the reporting period, the gauges have recorded insoluble solids above the goal of 4g/m²/month and the average monthly deposition was greater than 4g/m²/mth for all three dust gauges (Site, 1, 3 and 4). These gauges are located on the operating site and are exposed to regular, but localized dust generating activities. Site 3 experienced higher results than last year's average due to increased exposure of dust producing activities from the Sydney Gateway Project located to the rear of the site. To that extent, the recorded fallout rates are not necessarily representative of off-site dust concentrations.

Boral was required to establish one offsite dust gauge to determine the potential offsite impacts of dust on sensitive receptors on Burrows Road South as per Condition 36a of DA 14/96. However, there are limitations to the type of dust monitoring devices that can be installed in the area, due to surrounding land-use.

The dust data from the previous 12 months prior to the modified consent being granted (November 1st 2015 – October $31^{\rm st}$ 2016) indicates a decrease in the insoluble solids concentrations at one of three dust gauge, Sites 4. An increase for insoluble solids concentrations was seen at Site 1 and 3. There has also been a decrease in insoluble solids concentrations when compared to the previous reporting period for Site 4(November 2020 – October 2021). This trend has continued for the 2019 to 2020 period, 2020 to 2021 period and the 2021 to 2022 period. Site 4 also showed a decrease in insoluble concentrations for the reporting period (11.03 g/m²/mth) but an overall increase from the modified consent being granted in 2016. The increase in insoluble solids is believed to be associated with offsite operations adjoining the Boral St Peters operations such as Sydney Gateway Project, Transfleet container terminal, and a carpark for Sydney Airport Corporation Limited (SACL) staff members to the west of the site.

The directional dust gauge 3A located directly adjacent to Site 3 indicated a higher level of the deposited dust during the reporting period came from a easterly (7.93 g/m²/mth), southernly (7.49 g/m²/mth) and westerly (7.52g/m²/mth) direction where there are several offsite dust generating activities. Predominantly, the influence of dust generating activities occurred due to construction of the Sydney Gateway Project motorway, over a portion of the back end of site near Site 3A. Additional activities include Transfleet container terminal, and a carpark for Sydney Airport Corporation Limited (SACL) staff members to the west of the site. The dust deposition results from the north (3.80g/m²/mth were lower, facing the site operations, indicating a high potential of impact from offsite dust generating activities.

The directional dust gauge 1A located directly adjacent to Site 1 indicated a higher level of deposited dust during the reporting period ($7.52 \, \text{g/m}^2/\text{mth}$) an increase from last years ($3.24 \, \text{g/m}^2/\text{mth}$) coming from a westerly direction associated with the site's operations. This result was lower than all results for westerly dust deposition between the 2018-2021 reporting periods.



Condition B19 requires the installation and use of three real time dust monitors prior to the operation of any new infrastructure approved under MOD 11.

The real time dust monitors have been installed on site but are non-operational due to lack of infrastructure construction under MOD 11. Therefore, these results have not been included in this review.

3.2 Requirements of plans / programs under this consent

The requirements of plan/programs under this consent requires a review of the environmental management and monitoring plan (EMMP) following the preparation of the Annual review. This considers the environmental monitoring results and processes measured and performed on site between 1 November 2022 – 31 October 2023. An independent review of the EMMP was undertaken in 2022 and submitted to the Department November 2023. Internal review was completed in the 2023 reporting period provided to the Department for comment and approval. Approval was granted in April 2024.

3.2.1 Dust Management

Existing dust controls

The site currently reviews the potential for dust impacts and the management of its pollution controls via the site specific EPP (Appendix 1) and the monthly HSEQ Environmental Inspection Checklist (Appendix 2).

The existing pollution controls in place throughout the site to manage and reduce dust generation, include:

- Watering all roads within the facility with a water cart multiple times per day.
- Use of water sprays and sprinklers on stockpiles, loading areas, sales area, and on fixed plant.
- Cessation or reduction of dust generating activities during unfavourable meteorological conditions e.g. high winds.
- Wheel washing in place at the slump stand at the western site exit.
- Primary feed bin water sprays.
- All vehicles entering or exiting the site have their loads appropriately covered (e.g. tarpaulins).
- Maintaining a clean and tidy workspace.
- Enclosed aggregate and sand storage silos.
- Pneumatic loading of cement silos with dust filters.
- Dust extraction systems in the CBP.
- Fully enclosed conveyors and storage bins.
- Closing doors in the loading bays during agitator loading.
- Use of a street sweeper daily for onsite and offsite roads.



- Travel speeds have been limited to 10-20 km/hr within the facility, minimising dust generation.
- A wheel wash has been installed at the weighbridge for outgoing tipper trucks.
- A trigger action response plan (TARP) has been created for the site to outline the relevant actions for varying levels of dust incidents based on real time dust measurements
- High Definition (HD) camera system with 20 cameras to enable visual monitoring of any on site dust impacts in real time.
- Increased hourly use of sweeper at site and on Burrows Rd S.
- Additional sprinklers installed on main roads
- Increase of water coverage due to addition of watercannon to water cart

Any complaints received regarding dust on site will be acted on within 24-hours and submitted into the online incident and hazard information management systems (SEQuence). Details of any dust -related complaint will be logged into the online public complaints register, with investigation findings and actions noted.

According to the Ramboll assessment in 2016, the modelled increase of annual dust deposition at two commercial / industrial receptors on Burrows Road was predicted to exceed the EPA criterion. Subsequently, section 36b of the modified consent required Boral to establish an offsite dust gauge in the vicinity of R3 or R4 on Burrows Road South. Boral staff engaged neighbours at a bus depot directly to the north of the site to discuss the possibility of establishing a dust gauge on their site. While the neighbours were willing to allow a dust gauge on their site, the only available areas were within 5 metres of a building, 1 metre of a fence line and within the shadow of an overhanging tree with less than 120° sky visibility, which were not aligned with the requirements of the relevant Australian standard criteria. After an assessment of the remaining surrounding areas, no suitable locations could be found to establish an offsite dust gauge that met the criteria for AS/NZS 3580.1.1 for establishing depositional dust gauges.

Future proposals

Further dust management controls proposed include the following:

- Review Dust Management processes during tipping operation
- Review feasibility of Weighbridge operator assisting with watercart duties
- Install Rail Wagon Depressurisation and dust catchment filter on Cement Discharge System
- Install fogging system for concrete returns area
- Re-instate online dust monitoring upon trigger of MOD 11

3.2.2 Water management

Surface water run-off from the site is largely captured and contained by a series of retention pits located to the west of the concrete plant and the first flush system located in the eastern portion of the concrete plant. Captured water is recycled and used in the concrete batching process.



Water captured in the first flush system flows through a system of wedge pits, stirrer pits and settling pits to enable suspended solids to fall out prior to discharging into the storm water drainage to the south of the site. Water is only discharged into the storm water system during high rainfall events that exceed the design capacity. The first flush system and retention pits are regularly cleaned to remove sediment from the base of the pits to reduce the sediment load in captured water.

For Modification 11, there are various water management plans that are to be implemented on site for the construction of the upgrade. These include an Erosion and Sediment Control plan, a Surface Water Management Plan, and a Flood Emergency Response Plan. These form part of the EMMP.

3.2.3 Complaints register

An environmental complaints register is available online https://www.boral.com.au/locations/boral-st-peters-operations), however all hazards or incidents are also recorded in Boral's online SEQuence tool.

The purpose of the complaints register is to:

- Ensure that complaints/concerns received regarding the facility are documented; and
- An appropriate response to complaints is initiated (this may include changing management practices/monitoring procedures or adopting new practices/monitoring procedures).

Complaints must be reported to the Production Supervisor within 24 hours of receipt. The Production Supervisor will log the complaint in SEQuence and retain a copy on site.

Where possible, the following information will be sought from the complainant and followed up by the site Manager:

- Date of the complaint.
- Name of the person making the complaint.
- Telephone number of the person making the complaint.
- Reason for the complaint; and
- Follow up with the complainant after actions have been taken in response to the complaint.

Upon being informed of a complaint, the Manager must determine:

- Whether any further response actions are required; and
- Whether changes to site management procedures/monitoring programs are required.

As previously mentioned, the site received a dust complaint from a community member in August 2023. Continuous communication occurred with said community member throughout September 2023 to identify initial causes and provide feedback on improvements to the community member. Due to this complaint, a scheduled meeting with the EPA and the DPE occurred on site to discuss community issues and improvements on site to rectify dust issues.



3.2.4 Review

The Boral GRP-HSEQ-3-01 Monitoring and Review standard describes the obligations of all Boral sites to monitor and record the key performance characteristics of their operations, which have or may have a significant impact on the environment.

The site's EMMP will continue to be reviewed at a minimum of every three years, or where there are significant changes to legislation or site operations. Reviews are to be conducted by the Environmental Business Partner in consultation with the Site Managers to ensure suitability and adequacy of the EMMP and associated compliances tools.

The site undertakes regular environmental inspections, audits and reviews of the site operations including:

- The monthly environmental inspection checklist ensuring a range of environmental tasks and inspections are completed throughout the month and actioned appropriately. Nonconformances are uploaded onto SEQuence for corrective actions to be implemented.
- Compliance and environmental management system (EMS) audits are conducted every three
 years by the HSE team to ensure compliance with company standards and regulatory
 requirements.
- EMS audits were conducted for both sites during the reporting period. Minimal improvement actions were identified and rectified by both sites.

In 2016, Boral introduced EPPs to both the materials handling facility and the concrete batch plant to ensure that both operations are compliant with the most recent consent conditions. The EPPs outline all the consent conditions, and standard environmental tasks pertaining to environmental issues and provide instructions to verify that each item is signed off at the appropriate frequency each year. Copies of the materials handling facility and concrete plant EPPs are attached in **Appendix 1**.



4 Compliance with conditions of consent

Table 2 summarises all the conditions of consent, indicates compliance (if relevant) and provides comments if required.



Table 2: Compliance with Conditions of Consent – Concrete Batching Plant and Quarry Terminal, St Peters, NSW. (DA -14/96 Mod 12)

Condition No.	Condition Summary	Complied with Y/N	Comments
General			
Obligation to Minimise Harm to the Environment.			
A1	This consent is granted under section 91 (1) of the Environmental Planning and Assessment Act, 1979 for the operation of a concrete batching plant and associated materials handling facilities at Burrows Road South, St Peters.	Y	Operations are carried out in accordance with the described activities.
A2	The development shall be carried out in accordance with: (items a) to n)).	Y	Operations are carried out in accordance with the associated documents.
A3	If there is any inconsistency between the plans and documentation listed under condition 2 above, the most recent document shall prevail to the extent of the inconsistency. However, conditions of this consent prevail to the extent of any inconsistency.	Y	Operations are carried out in accordance with DA 14/96 Mod 12 which is the most recent of the associated documents.
A4	The applicant shall ensure that employees, contractors and sub- contractors are aware of, and comply with, the conditions of this consent, relevant to their respective activities.	Y	Site inductions, regular internal audits, and the site's EPP ensure that employees and site visitors are aware of the respective consent conditions that relate to their site.
Limits of Consent			
A5	The annual production of the concrete batching plant must not exceed 750,000 cubic metres and the annual throughput of the materials handling facility must not exceed one million tonnes.	Y	The concrete batching plant produced around 230836m³ of concrete during the reporting period. The annual tonnage at the quarry terminal was 1,078,375 tonnes (or 32,487 truckloads assuming a 34-tonne truck capacity).
B5A	Notwithstanding the limits in Condition A5 above, the throughput at the construction materials handling facility may be increased to 1.75 million tonnes per annum subject to: a) the maximum annual production of the concrete batching plant not exceeding 400,000 cubic metres, or b) the maximum annual production of the concrete batching plant not exceeding the limit of 650,000 cubic metres subject to the Applicant providing evidence to the satisfaction of the Planning	Y	No construction in association with Modification 11 has commenced on site., resulting in increases to tonnages

BORA	

Condition No.	Condition Summary	Complied with Y/N	Comments
	Secretary that the upgrade works and all air quality management and mitigation measures approved under MOD 11 and MOD 12 for the site have been constructed and are operational.		
A6	The Applicant must: a) ensure the maximum hourly truck movements during the morning peak (7 am to 9 am) and afternoon peak (4 pm to 6 pm) do not exceed the limits outlined in Table 1 below; and Table 1: Maximum hourly heavy vehicle movements from concrete batching plant 7am-9am: 124 hourly 2 way movements 4pm-6pm: 124 hourly 2 way movements b) prepare and submit a quarterly report on heavy vehicle truck movements during the morning and afternoon peak periods to Council and the Planning Secretary until the completion of WestConnex Stage 3, unless otherwise agreed to by the Planning Secretary.	Y	 a) Maximum truck movements during the morning and afternoon peak were below the 124 hourly 2 way movements. b) A quarterly report on the heavy truck movements during the morning and afternoon peak periods was submitted to Council and the Planning Secretary. Appendix 3 has the total truck movements for the reporting period.
A7	Within 12 months after the determination of MOD 11, a positive covenant under section 88E of the Conveyancing Act 1919 must be registered on the title of the site that provides for the ongoing management and maintenance of the on-site water management system. The covenant must name Council as the prescribed authority, and can only be revoked, varied or modified with the consent of the Council.	Y	Positive covenant (s88E) has been provided to InnerWest Council for approval before being registered on title. Once Council has approved the instrument, the covenant will be registered.
A8	Enter into a planning agreement with Council, setting out the cost division for the upgrade to Burrows Rd South. In accordance with Boral's letter of offer to Council.	Y	Negotiations have occurred with Council on timing of road works. Council and Boral have agreed on costs, and the Planning Agreement will reflect this.
A9	Where Conditions of this consent require consultation with an identified party, the Applicant must: a) consult with the relevant party prior to submitting the subject document to the Planning Secretary for approval; and b) provide details of the consultation undertaken including:	Y	Noted – Council and RMs consultation has been undertaken as required

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	(i) the outcome of that consultation, matters resolved and unresolved; and (ii) details of any disagreement remaining between the party consulted and the Applicant and how the Applicant has addressed the matters not resolved.		
A10	All demolition must be carried out in accordance with Australian Standard AS 2601-2001 The Demolition of Structures (Standards Australia, 2001).	Y	No demolition has commenced on site.
A11	All new buildings and structures, and any new alterations or additions to existing buildings and structures, that are part of the development, must be constructed in accordance with the relevant requirements of the BCA.	Y	No construction has commenced on site.
A12	The Applicant must ensure that all of its employees, contractors (and their sub-contractors) are made aware of, and are instructed to comply with, the Conditions of this consent relevant to activities they carry out in respect of the development	Y	No construction has commenced on site. These will be included in the relevant Inductions and SWMS.
A13	All plant and equipment used on site, or to monitor the performance of the development, must be: a) maintained in a proper and efficient Condition; and b) operated in a proper and efficient manner.	Y	Systems are in place for operating equipment and its maintenance. Standard operating procedures and associated training ensures plant and equipment is operated in a proper and efficient manner. Automated regular maintenance/ work orders ensure plant and equipment is maintained in a proper and efficient condition.
A14	References in the Conditions of this consent to any guideline, protocol, Australian Standard or policy are to such guidelines, protocols, Standards or policies in the form they are in as at the date of this consent	N/A	Noted
A15	However, consistent with the Conditions of this consent and without altering any limits or criteria in this consent, the Planning Secretary may, when issuing directions under this consent in respect of ongoing monitoring and management obligations, require compliance with an updated or revised version of such a guideline, protocol, Standard or policy, or a replacement of them.	N/A	Noted

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
B1	Prior to the commencement of construction of MOD 11 works, the Applicant must prepare a Construction Traffic Management Plan for the development to the satisfaction of the Planning Secretary. The plan must form part of the CEMP required by Condition C2 and must: (a) Be prepared by a suitably qualified and experienced person(s) (b) Be prepared in consultation with Council (c) Detail the measures that are to be implemented to ensure road safety and network efficiency during construction; (d) Detail heavy vehicle routes, access and parking arrangements; (e) Include a Driver Code of Conduct to: (i) Minimise the impacts of earthworks and construction on the local and regional road network; (ii) Minimise conflicts with other road users; (iii) Minimise road traffic noise; and (iv) Ensure truck drivers use specified routes (f) Include a program to monitor the effectiveness of these measures; and (g) If necessary, detail procedures for notifying residents and the community (including local schools). Of any potential disruptions to routes	Y	The Construction Traffic Management Plan has been completed as part of the Construction Environmental Management Plan for the site. No construction has commenced on site.
B2	The Applicant must: a) not commence construction until the Construction Traffic Management Plan required by Condition B1 is approved by the Planning Secretary; and b) Implement the most recent version of the Construction Traffic Management Plan approved by the Planning Secretary for the duration of construction.	Y	The Construction Traffic Management Plan has been completed as part of the Construction Environmental Management Plan for the site.
В3	Heavy vehicles travelling inbound or outbound from the site must not utilise Mary Street, St Peters.	Y	Implemented into the Driver's Code of Conduct

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
B4	The Applicant must comply with the requirements of the RMS and Council regarding the use and any routes of 'B-Double' trucks.	N/A	Noted
B5	The Applicant must meet the full cost of any works required to be carried out by Council, DPI, Sydney Water or the RMS in connection with drainage, crossing, alterations to kerb and guttering, footpaths and roads that may be needed as a result of the development in addition to any such works specified in other Conditions.	N/A	Noted
B6	Prior to the commencement of operation of any of the new infrastructure approved under MOD 11 the Applicant must update the existing Traffic Management Plan for the development. The plan must be incorporated into the updated EMMP required by Condition C5 of this consent and must: (a) be prepared by a suitably qualified and experienced person(s); (b) be prepared in consultation with Council and the RMS; (c) detail vehicle routes, access and parking arrangements; (d) include details of driver training awareness to minimise noise, in particular from reversing alarms and compression braking; (e) include as Driver Code of Conduct to: (i) minimise conflicts with other road users; (ii) ensure truck drivers use specified routes; (iii) ensure truck drivers use specified routes; (iv) ensure adherence to all on-site and off-site speed limits; (v) ensure all loading and unloading to be undertaken on site; and (vii) require all vehicles to enter and exit the site in a forward direction; (f) include a Heavy Vehicle Management Plan to the satisfaction of Council; and (g) include a program to monitor the effectiveness of these measures.	Y	No construction has commenced on site. However, the updated Traffic Management Plan has been incorporated into the EMMP.
B7	The Applicant must:	Y	No construction has commenced on site. However, the updated Traffic Management Plan has been incorporated into the EMMP.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	a) not commence operation of any new infrastructure approved under MOD 11 until the operational Traffic Management Plan required by Condition B6 is approved by the Planning Secretary; and b) implement the most recent version of the operational Traffic Management Plan approved by the Planning Secretary for the duration of the development		
B8	The Applicant must provide sufficient parking facilities on-site, including for heavy vehicles and for site personnel, to ensure that traffic associated with the development does not utilise public and residential streets or public parking facilities	Y	No construction has commenced on site. Parking facilities are in place for all required vehicles onsite.
B9	For all new works approved under MOD 11, the Applicant must ensure: a) internal roads, driveways and parking (including grades, turn paths, sight distance requirements, aisle widths, aisle lengths and parking bay dimensions) associated with the development are constructed and maintained in accordance with the latest version of AS 2890.1:2004 Parking facilities Off-street car parking (Standards Australia, 2004) and AS 2890.2:2002 Parking facilities Off-street commercial vehicle facilities (Standards Australia, 2002); b) the swept path of the longest vehicle entering and exiting the site, as well as manoeuvrability through the site, is in accordance with the relevant AUSTROADS guidelines; c) the development does not result in any vehicles queuing on the public road network; d) heavy vehicles associated with the development are not parked on local roads or footpaths in the vicinity of the site; e) all vehicles are wholly contained on site before being required to stop; f) all loading and unloading of materials is carried out on-site; g) all trucks entering or leaving the site with loads have their loads covered and do not track dirt onto the public road network.	Y	No construction has commenced on site.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
B10	All vehicles exiting the site must pass through an operational and efficient wheel wash and/or vibration grid	Y	A wheel wash has been installed on the weighbridge.
B11	Within three months of the determination of MOD 11, the Applicant must investigate and submit a proposal to the Bayside Traffic Committee that recommends the extension of the 'No Stopping' zone along Burrows Road South from the intersection of Burrows Road South and Canal Road toward the development. Evidence of this must be provided to the Planning Secretary within four months of the determination of MOD 11.	Y	Investigations (as a part of Mod 12) found that the existing setback of the "No Stopping" zone was sufficient for the proposed queue lengths, and hence the zone did not require extending.
B11A	Unless the Applicant and Council agree otherwise, the Applicant must pay the full costs associated with works undertaken by Inner West Council to mitigate the impacts of the development on the Burrows Road South / Burrows Road / Ricketty Street / Canal Road intersection. For the purposes of this condition, relevant works include the relocation or removal of parking, line marking and signage. The works must only be related to relieving traffic pressures on the Burrows Road South approach to the intersection with Canal Road.	Y	Noted.
B12	The Applicant must take all reasonable steps to minimise dust generated during all works authorised by this consent.	Y	Refer to Section 3.2.1
B13	During construction, the Applicant must ensure that: a) exposed surfaces and stockpiles are suppressed by regular watering; b) all trucks entering or leaving the site with loads have their loads covered; c) trucks associated with the development do not track dirt onto the public road network; d) public roads used by these trucks are kept clean; and e) land stabilisation works are carried out progressively on site to minimise exposed surfaces.	Y	No construction has commenced on site.
B14	Within three months of the determination of MOD 11, the Applicant must prepare an Air Quality Management Plan (AQMP) to the satisfaction of the Planning Secretary. The AQMP must form		The AQMP is part of the EMMP which has been submitted to the DPIE.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	part of the updated EMMP required by Condition C5. The AQMP must: (a) be prepared by a suitably qualified and experienced person(s); (b) detail and rank all emissions from all sources of the development, including particulate emissions; (c) identify the control measures that that will be implemented for each emission source; (d) describe a program that can evaluate the performance of the operation and determine compliance with key performance indicators; (e) identify trigger levels for particulates for the real-time off-site dust monitors and response procedures; (f) include all existing dust deposition monitoring and criteria as described in the 'Environmental Management and Monitoring Plan' prepared by EMM dated 28 November 2017 for the site; (g) include historical data from existing dust monitoring gauges; (h) nominate the following for each of the proposed control measures for each emission source: (i) key performance indicator; (ii) monitoring method; (iii) location, frequency and duration of monitoring; (iv) record keeping; (v) complaints register; (vi) response procedures; (vii) compliance monitoring; and (i) describe a program for reviewing dust management practices on site to ensure continual improvement in dust management practices and implementation of best practice dust management measures.		
B15	The Applicant must: a) not commence operation of any of the new infrastructure approved under MOD 11 until the Air Quality Management Plan required by Condition B14 is approved by the Planning Secretary; and	Y	No construction has commenced on site.

BORA	

Condition No.	Condition Summary	Complied with Y/N	Comments
	b) implement the most recent version of the Air Quality Management Plan approved by the Planning Secretary for the duration of the development.		
B16	Prior to any increase in production at the concrete batching plant (as approved under MOD 11 to this consent) the Applicant must review and improve existing dust control measures on the site to ensure: (a) the premises is maintained in a condition that minimizes the emission of dust and silt loading on paved surfaces; and (b) all reasonable and feasible best practice measures are implemented to minimise dust generated during operations. Evidence of this review and details of any improvements must be submitted to the Secretary for approval prior to any increase in production at the concrete batching plant (as approved under MOD 10 to this consent).	Y	Refer to Section 3.2.1
B17	No stockpile on site should exceed a height of 4m above ground level or the combined height of the concrete barrier and green mesh fencing, whichever is the lesser.	Y	Stockpile height is monitored visually on daily basis to manage stockpile heights below the green mesh fencing.
B18	Within six months of the determination of MOD 11, unless otherwise agreed to by the Planning Secretary, the Applicant must install a wheel wash system at the eastern site entrance.	Y	A wheel wash has been installed at the weighbridge following Mod 10 approval and continues to be operational.
B19	Prior to the operation of any new infrastructure approved under MOD 11 the Applicant must establish up to three off-site real-time dust monitors in the vicinity of sensitive receptors R3 and R4 (as identified in Figure 7.1 of the Environmental Assessment for MOD 11). The monitors must: (a) allow for upwind and downwind measurements; (b) monitor real-time particulate matter concentrations; and (c) be sited in a suitable location agreed to by the Planning Secretary. Monitoring requirements, response trigger criteria and response procedures must be incorporated into the	Y	No construction has commenced on site. Proactive management practices are being developed.

BORAL

Condition	Condition Summary	Complied with	Comments
No.	donation building	Y/N	Commence
	AQMP required by Condition B13.		
B20	Within two months of the determination of MOD 11, the Applicant		Historical data for the existing depositional dust gauges were sent to
	must submit all historical data from the	Y	the EPA on the 29/03/2019.
	existing depositional dust gauges to the EPA.		
B21	The Applicant must comply with the hours detailed in Table 2,		Noted.
	unless otherwise agreed in writing by the Planning Secretary.	N/A	
	Earthworks & construction: Mon-Fri 7am to 6pm, Sat 8am to 1pm	11/11	
	Operation: Mon-Sun 24 hour		
B22	Works outside of the hours identified in Condition B21 may be		No construction has commenced on site.
	undertaken in the following circumstances:		
	a) works that are inaudible at the nearest sensitive receivers;		
	b) for the delivery of materials required outside these hours by the	Y	
	NSW Police Force or other authorities for safety reasons; or		
	c) where it is required in an emergency to avoid the loss of lives,		
Daa	property or to prevent environmental harm.		N , , , , , , , , , , , , , , , , , , ,
B23	The development must be constructed to achieve the construction		No construction has commenced on site.
	noise management levels detailed in the Interim Construction	37	
	Noise Guideline (DECC, 2009) (as may be updated or replaced from time to time). All feasible and reasonable noise mitigation	Y	
	measures must be implemented throughout construction.		
B24	The Applicant must ensure that operational noise from the		No excessive noise has been generated by site operations in the
D24	development does not exceed the noise limits presented in Table 3.		previous year. No noise complaints have been received at the site for
	Bellevue St: 42dB(A) LAeq(15min)	Y	the previous reporting year.
	Yelverton St: 44dB(A) LAeq(15min)		the previous reporting year.
B25	Vibration caused by construction at any residence or structure		No construction has commenced on site.
320	outside the site must be limited to:		1.0 00.00.0 00.00.0 00.00.00.0
	a) for structural damage, the latest version of DIN 4150-3 (1992-		
	02) Structural vibration - Effects of vibration on structures		
	(German Institute for Standardisation, 1999); and	Y	
	b) for human exposure, the acceptable vibration values set out in		
	the Environmental Noise Management Assessing Vibration: a		
	technical guideline (DEC, 2006) (as may be updated or replaced		
	from time to time).		



Condition No.	Condition Summary	Complied with Y/N	Comments
B26	The Applicant must maximise the use of rail freight for quarry product delivery wherever reasonably practicable.	Y	Train deliveries have continued at 3 or 4 trains per day during the reporting period.
B27	The Department may require, at the Applicant's expense, an independent audit of rail use for quarry product delivery if it considers that rail use has not been used wherever reasonably practicable.	N/A	Noted
B28	The Applicant must ensure that the rail siding and ancillary works are maintained to a standard which facilitates their use for materials handling and transport at all times.	N/A	Noted. Regular inspections and maintenance work orders are in place.
B29	Install, maintain suitable erosion and sediment control measures on-site.	N/A	No construction has commenced on site.
B30	The Applicant must ensure all roof and surface storm water from the site and any catchment external to the site that presently drains into the site is collected in a system of pits and pipelines/channels and major storm event surface flow paths and discharged to a Sydney Water controlled storm water drainage system.	Y	Covered in the Surface Water Management Plan, which forms part of the EMMP. Will be addressed for Stage 2 works.
B31	Prior to the commencement of operation of MOD 11 works the Applicant must design, install and operate the upgraded stormwater management system for the development. The system must: (a) be designed by a suitably qualified and experienced person(s); (b) be generally in accordance with the conceptual design in the MOD 11 EA; (c) be in accordance with applicable Australian Standards; and (d) ensure that the system capacity has been designed in accordance with Australian Rainfall and Runoff (Engineers Australia, 2016).	Y	Covered in the Surface Water Management Plan which forms part of the EMMP. Will be addressed for Stage 2 works.
B32	Prior to the commencement of operation of infrastructure works approved under MOD 11, the Applicant must prepare a Surface Water Management Plan to the satisfaction of the Planning Secretary. The Plan	Y	Covered in the Surface Water Management Plan which forms part of the EMMP. Will be addressed for Stage 2 works.

BORAL

Condition	Condition Summary	Complied with	Comments
No.	Condition Summary	Y/N	Comments
	must form part of the updated EMMP required by Condition C5 and must: (a) be prepared by a suitably qualified and experienced person(s); (b) describe the surface water management system; (c) be consistent with the surface water management system described in the 'Surface Water Assessment' prepared by EMM on behalf of Boral Resources (NSW) Pty Ltd dated 28 June 2018 (Appendix G of the MOD 11 Environmental Assessment). (d) include a program to monitor: (i) surface water flows and quality; (ii) surface water storage and use; and (iii) sediment basin and bio retention system operation; (e) surface water impact assessment criteria, including trigger levels for investigating and potential adverse surface water impacts; and (f) a protocol for the investigation and mitigation of identified exceedances of the surface water impact assessment criteria; and (g) a maintenance program for all surface water management infrastructure.		
B33	Prior to the commencement of operation of infrastructure works approved under MOD 11, the Applicant must update the Flood Emergency Response Plan to the satisfaction of the Planning Secretary. The Plan must form part of the updated EMMP required by Condition C5 and must: (a) be prepared by a suitably qualified and experienced person(s); (b) address the provisions of the Floodplain Risk Management Guideline (OEH, 2007); (c) include details of: (i) the flood emergency responses for both construction and operation phases of the development;	Y	A Flood Emergency Response Plan has been created as part of the EMMP.

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Condition No.	Condition Summary	Complied with Y/N	Comments
	 (ii) predicted flood levels; (iii) flood warning time and flood notification; (iv) assembly points and evacuation routes; (v) evacuation and refuge protocols; and (vi) awareness training for employees and contractors. 		
B34	The Applicant must: a) not commence operation until the Flood Emergency Response Plan required by Condition B33 is approved by the Planning Secretary; and b) implement the most recent version of the Flood Emergency Response Plan approved by the Planning Secretary for the duration of the development.	Y	A Flood Emergency Response Plan has been created as part of the EMMP.
B35	Buildings, plant, and equipment including material storage areas must be set at a minimum height of 500mm above the 1 % Annual Exceedance Probability (AEP) flood event for Alexandra Canal. Details of existing and proposed site levels and means of providing 500mm freeboard above the 1% AEP flood event must be submitted to Council with the Building Application. Variations below 500mm must only be with the written agreement of Council's Director, Technical Services.	Y	All buildings and plant are as per the conditions.
B36	Prepare a Dewatering Report for the development. The plan must detail the volume of groundwater taken and include details of any impacts (and associated mitigation measures) that have occurred as a result of groundwater take. The report must be submitted to the DoI Lands and Water Division.	Y	Noted. No construction has commenced on site.
B37	Any new works, including additional car parks, within 40 metres of the top of the bank of Alexandra Canal, must consider the requirements of the Guidelines for Riparian Corridors on Waterfront Land (DPI, 2018).	Y	Noted. No construction has commenced on site.
B38	Garbage must be stored in a location approved by Council and be disposed of in an approved manner. All liquid wastes (other than stormwater) must be discharged to the sewer in accordance with the requirements of the Sydney Water Corporation.	Y	All garbage and liquid waste on site are appropriately stored and disposed of in accordance with the consent conditions.



Condition No.	Condition Summary	Complied with Y/N	Comments
B39	All waste materials associated with the operation of the proposal must be stored in suitably constructed and enclosed containers or similar facilities on the premises in a neat and tidy manner and at all times.	Y	All garbage and liquid waste on site are appropriately stored and disposed of in accordance with the consent conditions.
B40	Prior to the commencement of construction, the Applicant must prepare a Construction and Demolition Waste Management Plan for the development to the satisfaction of the Planning Secretary. The Plan must form part of a CEMP in accordance with Condition C2 and must: (a) detail the quantities of each waste type generated during construction and the proposed reuse, recycling and disposal locations; and (b) be implemented for the duration of construction works.	Y	A Construction and Demolition Waste Management Plan has been created for the development and forms part of the CEMP. However, no construction has commenced on site.
B41	The Applicant must: a) not commence construction until the Construction and Demolition Waste Management Plan is approved by the Planning Secretary. b) implement the most recent version of the Construction and Demolition Waste Management Plan approved by the Planning Secretary.	Y	No construction has commenced on site.
B42	All wash down areas, the truck washing facility and all other areas likely to be contaminated must be isolated from the stormwater drainage system in accordance with the 'Surface Water Assessment' prepared by EMM for Boral Resources (NSW) Pty Ltd dated 28 June 2018 (Appendix G of the MOD 11 Environmental Assessment).	Y	All areas likely to be contaminated are contained for reuse within the concrete batching process.
B43	Prior to any increase in production at the concrete batching plant (as approved under MOD 10 to this consent) the Applicant must submit to the Secretary for approval evidence of best practice refuelling procedures for the refuelling of site-based mobile plant to ensure appropriate containment and management of spills.	N/A	As production on the site has not increased yet, this condition does not yet apply. However, best practice refuelling has been included into the EMMP.
B44	The Applicant must ensure that the quantities of Dangerous Goods present on-site or transported to and from the development are	Y	Covered in the sites EPP. See Appendix 1

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	below the screening threshold quantities listed in the Department of Planning's Applying SEPP 33 Guidelines (2011) at all times.	1/14	
B45	The Applicant must store all chemicals, fuels and oils used on-site in accordance with: a) the requirements of all relevant Australian Standards; and b) the NSW EPA's Storing and Handling of Liquids: Environmental Protection – Participants Handbook if the chemicals are liquids. In the event of an inconsistency between the requirements listed from (a) to (b) above, the most stringent requirement prevails to the extent of the inconsistency.	Y	Covered in the sites EPP. See Appendix 1
B46	The landscaping of the site must be maintained at all times, to the satisfaction of Council. This includes suitable perimeter landscaping adjacent to Burrows Road South and a 10 metre wide landscaped buffer strip adjacent to the Alexandra Canal.	Y	Quarterly maintenance of landscaped areas along Burrows Road South and Alexandra Canal is conducted by external contractors.
B47	Lighting at the site must not cause hazard to aircraft using Sydney Kingsford Smith airport. Any change in lighting at the site must be undertaken in consultation with and to the approval of Sydney Airport Corporation Limited.		No changes to the lighting on site have occurred in the previous year.
C1	Management plans required under this consent must be prepared in accordance with relevant guidelines, and include: (a) Details of: (i) The relevant statutory requirements (including any relevant approval, licence or lease Conditions); (ii) Any relevant limits of performance measures and criteria; and (iii) The specific performance indicators that are proposed to be used to judge the performance of, or guide the implementation of, the development or any management measures	N/A	Noted.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	(b) A description of the measures to be implemented to comply with the relevant statutory requirements, limits or performance measures and criteria; (c) A program to monitor and report on the: (i) Impacts and environmental performance of the development; and (ii) Effectiveness of the management measures set out pursuant to paragraph (c) above; (d) A contingency plan to manage any unpredicted impacts and their consequences and to ensure that ongoing impacts reduce to levels below relevant impact assessment criteria as quickly possible; (e) A program to investigate and implement ways to improve the environmental performance of the development over time; (f) A protocol for managing and reporting any: (i) Incident and any non-compliance (specifically including any exceedance of the impact assessment criteria and performance criteria): (ii) Complaint; (iii) Failure to comply with statutory requirements; and (g) A protocol for periodic review of the plan		
C2	The applicant must prepare a Construction Environmental Management Plan (CEMP) in accordance with the requirements of Condition C1 and to the satisfaction of the Planning Secretary	Y	A Construction Environmental Management Plan has been prepared in accordance with Condition C1.
СЗ	As part of the CEMP required under Condition C2 of this consent, the Applicant must include the following: 1) Construction Traffic Management Plan 2) Erosion and Sediment Control Plan 3) The Vibration Monitoring Plan, Modification 11, Boral St Peters, prepared by EMM, dated 27 November 2018 4) Construction and Demolition Waste Management Plan 5) Noise Management	Y	A Construction Environmental Management Plan has been prepared; however, construction has not commenced on site.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	6) Dewatering Management; and		
C4	7) Community Consultation and Complaints Handling		No construction has commenced on site.
C4	The Applicant must: a) not commence construction of the new infrastructure approved		No construction has commenced on site.
	under MOD 11 until the CEMP is approved by the Planning		
	Secretary; and	Y	
	b) carry out the construction of the development in accordance		
	with the CEMP approved by the Planning Secretary and as revised		
	and approved by the Planning Secretary from time to time.		
C5	Prior to the commencement of operation of any infrastructure		The EMMP has been finalised and submitted to the DPIE on
	works approved under MOD 11, the Applicant must update the		10/11/2023. No construction has commenced on site.
	existing Environment Management and Monitoring Plan (EMMP)		
	for the site. The updated Plan must show how dust, noise,		
	vibration, traffic and water quality impacts will be measured,		
	monitored, managed and mitigated. The Plan is to include, but not		
	be limited to, the following: (a) A description of the role, responsibility, authority and		
	accountability of key personnel involved in the		
	environmental management of the development;		
	(b) A description of the procedures that would be		
	implemented to:		
	i) Keep the local community and relevant agencies	Y	
	informed about the operation and environmental		
	performance of the development;		
	ii) Receive, handle, respond to and record complaints;		
	iii) Resolve any disputes that may arise;		
	iv) Respond to any non-compliance		
	v) Respond to emergencies; and		
	(c) Baseline background dust, noise and water quality data;		
	(d) A contingency plan to manage any unpredicted impacts		
	and their consequences		
	(e) Refuelling procedures for site-based mobile plant; and(f) The following management plans:		
	(f) The following management plans: (i) Traffic Management Plan		

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Condition No.	Condition Summary	Complied with Y/N	Comments
	(ii) Air Quality Management Plan(iii) Surface Water Management Plan(iv) Flood Emergency Response Plan		
C6	The Applicant must: a) not commence operation of any MOD 11 infrastructure works until the updated EMMP is approved by the Planning Secretary; and b) Operate the development in accordance with the updated EMMP approved by the Planning Secretary (and as revised and approved by the Planning Secretary from time to time).	Y	No construction has commenced on site.
C7	Within three months of: (a) The submission of an Annual Review under Condition xx; (b) The submission of an incident report under Condition xx; (c) The approval of any modification of the conditions of this consent or (d) The issue of a direction of the Planning Secretary, the strategies, plans and programs required under this consent must be reviewed.	Y	The EMMP was reviewed and submitted to the Department in November 2023.
C8	If necessary, to either improve the environmental performance of the development, cater for a modification or comply with a direction, the strategies, plans and programs required under this consent must be revised, to the satisfaction of the Planning Secretary. Where revisions are required, the revised document must be submitted to the Planning Secretary for approval within six weeks of the review.	N/A	Noted
C9	Within 12 months of the approval of MOD 10, and each subsequent calendar year, the Applicant must review the environmental performance of the development to the satisfaction of the Planning Secretary. This review must:	Y	This Annual Review satisfies the items of the condition.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	 (a) Describe the development that was carried out in the previous calendar year and the development that is proposed to be carried out over the next year; (b) Include a comprehensive review of the monitoring results and complaints records of the development over the previous calendar year, which includes a comparison of these results against the: i. The relevant statutory requirements, limits or performance measures/criteria; ii. Requirements of any plan or program required under this consent; iii. The monitoring results of previous years; and iv. The relevant predictions in the EIS and/subsequent modifications; (c) Identify any non-compliance over the last year, and describe what actions were (or are being) taken to ensure compliance; (d) Identify any trends in the monitoring data over the life of the development; (e) Identify any discrepancies between the predicted and actual impacts of the development, and analyse the potential cause of any significant discrepancies; and (f) Describe what measures will be implemented over the next year to improve the environmental performance of the development. 		
C10	The Department must be notified in writing to compliance@planning.nsw.gov.au immediately after the Applicant becomes aware of an incident. The notification must identify the development (including the development application number and the name of the development if it has one) and set out the location and nature of the incident. Subsequent notification requirements must be given and reports submitted in accordance with the requirements set out in Appendix 2	N/A	Noted. No incidents required reporting for the 2022-2023 period.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
C11	The Department must be notified in writing to compliance@planning.nsw.gov.au within seven days after the Applicant becomes aware of any non-compliance.	Y	Noted.
C12	A non-compliance notification must identify the development and the application number for it, set out the Condition of consent that the development is non-compliant with, the way in which it does not comply and the reasons for the non-compliance (if known) and what actions have been, or will be, undertaken to address the non-compliance.	Y	Noted.
C13	A non-compliance which has been notified as an incident does not need to also be notified as a noncompliance.	N/A	Noted.
C14	At least 48 hours before the commencement of construction until the completion of all works under this consent the Applicant must: (a) Make the following information and documents (as they are obtained or approved) publically available on its website: (i) All current statutory approvals for the development; (ii) All approved strategies, plans and programs required under the Conditions of this consent; (iii) Regular reporting on the environmental performance of the development in accordance with the reporting requirements in any plans or programs approved under the Conditions of this consent (iv) A comprehensive summary of the monitoring results of the development, reported in accordance with the specifications in any Conditions of this consent, or any approved plans and programs; (v) Contact details to enquire about the development or to make a complaint; (vi) A complaints register, updated monthly; (vii) The Compliance Report of the development; (viii) Audit reports prepared as part of any Independent Audit of the development and the	Y	No construction has commenced on site, however some information is available on the Boral St Peters website.

BORAL

Condition No.	Condition Summary	Complied with Y/N	Comments
	Applicant's response to the recommendations in any audit report; (ix) Any other matter required by the Planning Secretary; and (b) Keep such information up to date, to the satisfaction of the Planning Secretary		



5 Comparison of impacts and performance against environmental assessment predictions

Table 3: Boral St Peters concrete plant and materials handling facility performance against EA predictions

Impact	EA Prediction	Performance During Reporting Period November 2022 - October 2023
Air Quality	Annual average increase of particulate matter deposition at sensitive receptors R3 and R4 of 3.0-3.7 g/m²/month due to the modification of consent conditions.	The mean results during the reporting period for Site 1, Site 3 and Site 4 were 4.19 g/m²/mth, 5.35 g/m²/mth and 11.03 g/m²/mth, respectively, for insoluble solids. In comparison with the calendar year prior to the consent approval, this indicates a decrease in dust concentrations at Sites 1,3 and 4 when compared to the previous 12 months (Nov 2022 – Oct 2023) Mean dust deposition results are above the EPA Guidelines of 4 g/m²/mth for all three locations; however, the predictions of the EA conducted by EMM in June 2016 indicated a predicted increase in deposited particulate matter of 3.0 – 3.7 g/m²/mth near sensitive receptors R3 and R4 due to the consent modification and the surrounding environment. The directional dust gauge 3A located directly adjacent to Site 3 indicated that the majority of the deposited dust during the reporting period came from an easterly (7.93 g/m²/mth) direction where there are several offsite dust generating activities including Sydney Gateway Project, Transfleet container terminal, and a carpark for Sydney Airport Corporation Limited (SACL) staff members to the west of the site. The dust deposition results from the north 3.80 g/m²/mth) were slightly lower. The dust deposition results from the west (7.52 g/m2/mth) and south (7.49 g/m2/mth) were higher than the previous year. This was in part due to Sydney Gateway work adjacent to Site 3 monitor during the second half of the reporting period. These results however do show a decrease over the last several reporting years.
Water	 The modification is not anticipated to affect the sites surface water management system and its performance. The increase in concrete production from the CBP would result in a minor increase in water demand, which would be met by either recycled water from the site or potable water. 	The surface water management system has not been affected as there has not been an increase to production during this reporting period.



6 Non-compliance and corrective actions

No non-compliances against the Conditions of Consent were observed during the reporting period.

7 Monitoring data trends

The only ongoing monitoring data trends available for the project are those for gravimetric dust deposition at monitoring Sites 1, 3 and 4, as outlined below.

7.1 Air Quality

During the reporting period the annual average for insoluble solids at the deposited dust monitoring site 4 was above the NSW EPA criteria of $4 \text{ g/m}^2/\text{month}$. It is noted that this criterion is intended to be applied to offsite sensitive receptors, however this gauge is located on the operating site and is on occasions influenced by very localised dust generating activities. There is also the potential for the onsite dust gauge results to be influenced by offsite dust generating activities.

Gauges at site 4 are in close proximity to Burrows Road South where there is potential for exposure to dust generated by industrial activities and vehicle movements not associated with the concrete plant or materials handling facility. Dust gauges at site 4 are located along the western site boundary with the potential for exposure to dust generating activities and truck movements associated with Sydney Gateway, and the Transfleet container terminal. To that extent, the recorded fallout rates are not necessarily representative of off-site dust levels or even widespread dust concentrations on the site.

A wheel wash on the weighbridge assists with fugitive dust along Burrows Road South. Combined with this, an increased number of sprinklers have also been installed on the site to help mitigate dust. However, even though there was a reduced level of dust during the reporting period, it was not enough to be below the NSW EPA criteria of $4 \text{ g/m}^2/\text{month}$, for all sites.

The implementation of the site EPP for the concrete plant and materials handling facility has increased the awareness and accountability for Boral staff and Managers to implement dust mitigation strategies in line with the current consent conditions. This increased awareness has been proven with the increase of dust mitigation activities on site, and the subsequent decrease of dust recorded in the dust gauges for the reporting period. Dust mitigation tasks incorporated in the EPPs include:

- All vehicles carrying materials to or from sites must have their loads covered.
- Ensure the site is maintained in a condition that minimises the emission of dust and silt loading on paved surfaces.
- Dust generation on paved surfaces should be controlled through regular sweeping, water flushing and water sprays; and
- Inspection of dust controls including checking water sprays, water cart and raw material storage.



Modification 11 proposes an additional two alleys on the existing concrete plant, as well as return conveyors to the terminal stockpiles. As a result, on site vehicles movements will decrease and hence Boral is expecting a further decrease in dust generation.

Figures 2, 3 and 4 provide a graphical representation of Sites 1, 3 and 4 gravimetric dust monitoring results in the current reporting period and previous calendar years in its entirety. The current reporting period saw a decrease in dust concentrations compared to the previous period, at two dust gauge locations (Sites 1 and 3). Both sites have shown a decreasing trend, indicating that the current dust mitigation measures on site are effective. Dust levels have increased at Site 4 in association with works occurring on adjacent land not owned and operated by Boral.

Overall, a further decreasing trend is expected for all 3 sites next reporting period.



Figure 2 - St Peters Deposited Dust Results March 2016 - October 2023 - Site 1

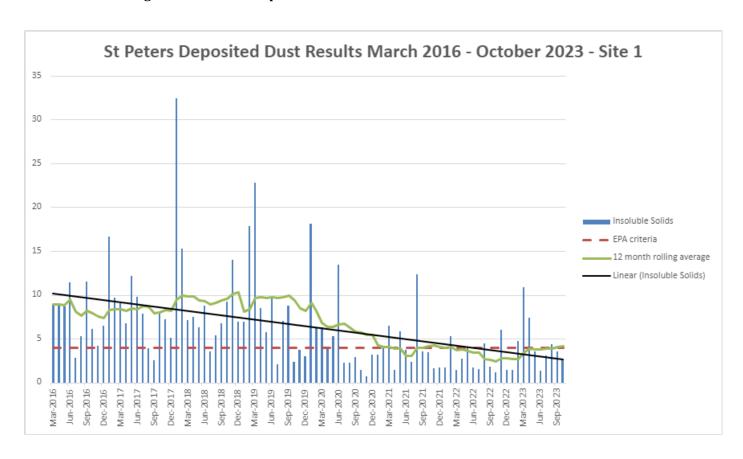




Figure 3 - St Peters Deposited Dust Results March 2016 - October 2023 - Site 3

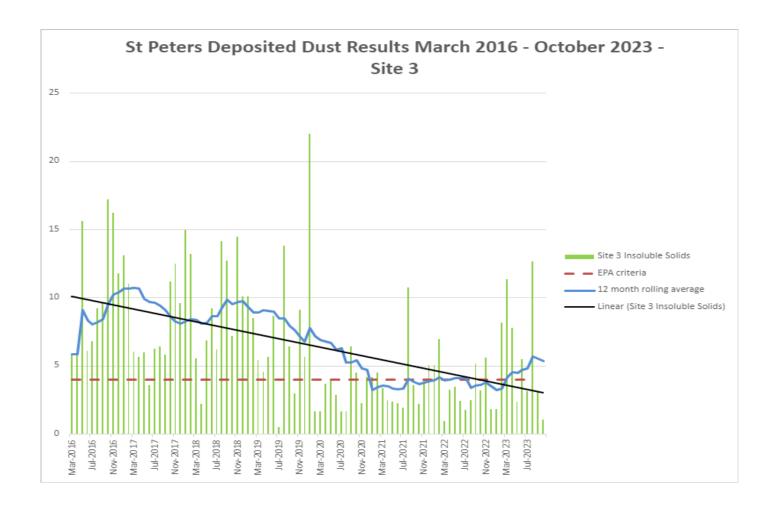
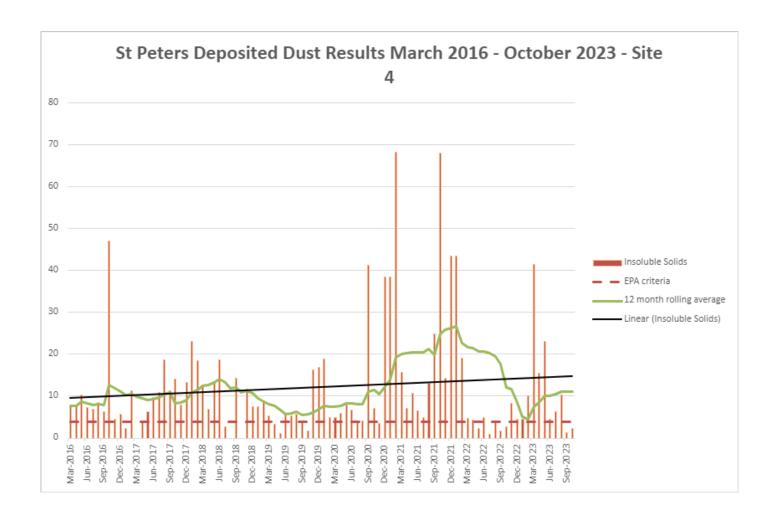




Figure 4 - St Peters Deposited Dust Results March 2016 - October 2023 - Site 4





8 Environmental management targets and strategies for the following 12 months

8.1 Dust minimisation

The site has implemented reasonable and feasible strategies to minimise dust on the site. This includes sprays on stockpiles, daily water cart use on internal sealed roads, material handling and loading in underground or enclosed conveyors and load bays, manual cleaning of the site by way of shovelling, sweeping or hosing and the implementation of traffic controls such as speed limits to reduce the suspension of dust particles.

A wheel wash has been installed near the eastern site entrance / exit to reduce fugitive dust emissions from the site in recognition of the requirements in condition B10 of the consent.

Upgrades to the site as presented in Modification 11 aim to reduce fugitive dust generation through the reduction of onsite truck movements in the materials handling facility area.

8.2 Water management

The water detention basins will be managed to maximise freeboard capacity in preparation for storm events. Water will continue to be treated and used where possible for dust suppression around site.

8.3 Future development applications

In accordance with the approval of Modification 11, the site is to install 2 additional load alleys at the existing concrete plant as well as various other site upgrades that will assist with the increase of concrete being produced, as well as minimise the impact to the surrounding environment. The timing of the modification works is yet to be determined.



Appendix 1: St Peters concrete plant and terminal EPP

A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I B-14/96 (I	Element quirements (Mod 11) General General General General Waster Waste Waste General	OTICHE Engineer and the CEP must not exceed TRUGGE of Security During Securit	At all times At all times Quarterly At all times At all times	Jan Plan Done	Feb Plen Done	March Plan Done	April Plan Done	May Plan Done I	June Plan Done	July Plan Done I	Aug Plan Done I	Sæpt Yan Done Pi	Oct Ien Done F	Nov Plan Done P	Dec fan Done
A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I A-14/96 (I B-14/96 (I	Element quirements (Mod 11) General General General General Waster Waste Waste General	The annual production of the CSP must not exceed 765,000 of Materian through that microwerist dailing morning pass (75m - 15m) and attention peak (45m - 15m) does not exceed 68 hourly believally movements in each period Materian through that microwerist dailing morning pass (75m - 15m) and attention peak (45m - 15m) does not exceed 68 hourly believally movements in each period Materian through the dailing morning lace (15m - 15m -	At all times At all times Quarterly At all times	Jen Plan Done	Feb Plan Done	March Plan Done	April Plan Done	May Plan Done	June Plan Done	July Plan Done I	Aug Han Done I	Sept Man Done Pi	Oct en Done I	Nov Plan Done F	Dec fan Done
######################################	(Mod 11) General General General General Av Waster Waster General	The armus production of the CRP must not exceed 195,000 m? National households along making sear (him - fairn and aftendors peak (him - fairn does not exceed \$8 hours) show any movements in each period Fragman and such a standard product in laws, section that income the group of the entire part of the product and the Planning Secretary set in consistence (size 1, 10 m/s/s) in the completion of interface or fairness (size 1, 10 m/s/s). This includes only is, and the planning that desire or consistence of the planning Secretary set in completion of the planning Secretary set in completion of the planning Secretary set in the completion of the planning Secretary set in a possible secretary set in the planning secretary secretary set in the planning secretary set in the planning secretary secretary secretary set in the secretary secretary secretary secretary set in the secretary secret	At all times At all times Quarterly At all times	Plan Done	Plen Done	Plan Done	Plan Done	Plan Done	Plan Done	Plan Done I	Man Done	Man Done P	en Done	Plan Done I	ten Done
A5 A6 A6 B10 B14 B30 B38 B42 B45 B47	(Mod 11) General General General General Av Waster Waster General	The armus production of the CRP must not exceed 195,000 m? National households along making sear (him - fairn and aftendors peak (him - fairn does not exceed \$8 hours) show any movements in each period Fragman and such a standard product in laws, section that income the group of the entire part of the product and the Planning Secretary set in consistence (size 1, 10 m/s/s) in the completion of interface or fairness (size 1, 10 m/s/s). This includes only is, and the planning that desire or consistence of the planning Secretary set in completion of the planning Secretary set in completion of the planning Secretary set in the completion of the planning Secretary set in a possible secretary set in the planning secretary secretary set in the planning secretary set in the planning secretary secretary secretary set in the secretary secretary secretary secretary set in the secretary secret	At all times Quarterly At all times										П		
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B14 B30 B38 B42 B45 B47	Water Waste Water General	As ethics sating the cite must assort through an operational and efficient where assort and/or strategy price factors. Take 12.5 are the informerment has repaired and factoring thing the are country in an agreement resource. **est assortsoon of panel stands its contracted by satint can for an angular basis, **and parties must be expended used as the contracted by satint can for price stands are contracted by satint can for price stands are contracted by the satint can for price stands are contracted by the satint can be contracted by the satint can former and the satint can be contracted by the s							_				_	_	_
B14 B30 B38 B42 B45 B47	Water Waste Water General	Refer to Tax 6.2.3 in the Environmenta Management and Monthoring Plans for the air quality immangement immanures. all pendicised and traines are mosted by safetiment on a displayability. — end suppression of panel mode to understate they water can for a regular abolity, — and public traines insertly of their pass of them, a safetiment of a regular abolity. — a supprior for this refer wash to currently theny designed for all involves ending yets and the eastern gates, and — a supprior for this refer wash to currently theny designed for all involves ending yets. — a supprior for this refer wash to currently being designed for all involves ending yets. — a supprior for this refer wash to currently being designed for all involves ending yets. — a supprior for this properties of the property of the safety and presently grains into the safe in a system of pla and					_	_	_		_	_	_	_	\rightarrow
B30 B38 B42 B45 B47	Water Waste Water General	In practices of unifices are used by a street inserter or a skilly base; If we disconnection of practice model is unowness in which are not not a regular base. If a surprise or year or model is unowness in which are not not not practice and in the seating part of	74010112								_		-	-	-
B38 B42 B45 B47	Waste Water General	• all agillate hauds leaving alle must pass through a sturp stand prior to esting: • a purpose but liveled want to currently being designed for all vehicles eating the site via the eastern gates; and • all coaded vehicles entering or leaving alter must have their loads covered. Figure all not on durines stormated from the lite and any cultivariest external to be site that presently drains into the site is collected in a system of pits and											4 /	9 7	
B38 B42 B45 B47	Waste Water General	a purpose built wheel wash is currently being designed for all vehicles exiting the site via the eastern gates; and all loaded vehicles entering or leaving site must have their loads covered. Ensure all not all surface stormacher from the site and any catchment external to the site that presently drains into the site is collected in a system of pits and											4 /	9 7	
B38 B42 B45 B47	Waste Water General	Ensure all roof and surface stormwater from the site and any catchment external to the site that presently drains into the site is collected in a system of pits and											4 7	.	
B38 B42 B45 B47	Waste Water General	Ensure all roof and surface stormwater from the site and any catchment external to the site that presently drains into the site is collected in a system of pits and													
B42 B45 B47	Water General		At all times										4 7	.	
B42 B45 B47	Water General	Speciments are made and made some event and accommendation of the control and accommendation and accommendation of the control and accommendation approved by the the Council and be dispected in a speciment accommendation approved by the the Council and be dispected in language of the analysis of the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the council and the dispected of the analysis of the council and the dispected of the analysis of the council and the council and the dispected of the analysis of the council and the council and the dispected of the analysis of the council and the council	At all times				_	_			_	_	-	-	
B47		All wash down areas, truck wash facilities and other areas likely to be contaminated shall be isolated from the stormwater drainage system	At all times												
	General	All chemicals, fuels and oils used on-site must be installed in accordance with Australian Standards Lighting from the site shall not cause hazard to aircraft using Sydney Kingsford Smith Airport	At all times										_		-
co	General	Lighting from the site shall not cause hazars to aircrat using system numbers of the Planning Secretary CONTACT ENVIRONMENTAL Complete an annual review of the environmental performance of the development to the satisfaction of the Planning Secretary CONTACT ENVIRONMENTAL	Annually										7	_	
		PARTNER WHEN DUE		\Box											
C10	General	The Department must be notified in writing to compliance@planning.nsw.gov.au immediately after the Applicant becomes aware of an incident. CONTACT ENVIRONMENTAL PARTMENT TO NOTIFY	At all times										a /	a 7	
C11	General	The Department must be notified in writing to compliance@planning.nsw.gov.au within seven days after the Applicant becomes aware of any non-compliance of the	At all times										4 7	-	
		consent - 14/96 CONTACT ENVIRONMENTAL PARTNER TO NOTIFY											_		
ection 6.4	ental Mana Noise	gement and Monttoring Plan (MOD 11) Noise moritoring shall occur on at least an annual basis as well as in response to any complaints regarding noise.	Arrually		_				_			_	4	_	4
ction 10.2	General	A review of the EMMP to be undertaken, at a minimum of every three years, or where there are significant changes to legislation (due October 2025). CONTACT E	Every 3 years	\vdash	_	-	\rightarrow	\rightarrow	\rightarrow		-		_	\rightarrow	-
	Gelea	TEAM FOR ADVICE	every 3 years					- 1 - 1					4		
A-14/96 (I	(Mod 10)														
12	Traffic Dust	Provide and maintain off street car and truck parking spaces to cater for peak parking demands. All vehicles carrying materials to or from the site must have their loads covered by targautins or similar covers to prevent discharge of materials onto public roads.	At all times At all times								_		4		_
17	Dust	An venicles carrying materials to or from the site must have shell loads covered by sarpaulins or similar covers to prevent discharge or materials onto public roads.	At all times										4 7	9 6	
20	Land	Landscaping of the site should be maintained at all times and should be monitored on a quarterly basis	Quarterly												
29	Waste	All liquid waste (other than stormwater) shall be discharged into the sewer. All spills associated with refuelling activities should be adequately contained and managed.	As required					_			_		4	-	-
32	General General	All materials associated with the operation shall be stored in sulfably constanted and managed. All materials associated with the operation shall be stored in sulfably constanted and enclosed containers or similar facilities in a neat and tidy manner.	At all times At all times								_		-	-	
33a.a	Dust	Ensure the site is maintained in a condition that minimses the emission of dust and sit loading on paved surfaces	At all times												
33c	Noise	The noise from the development should not exceed the development noise limits	Al all times										4 7		
36-36b	General	Update the existing Environmental Management and Monitoring Plan for the site to show how odour, dust, noise and water impacts will be measured, monitored	ompleted for Mod	10										\neg	\neg
	ental Asses	and mitigated					$ \perp$ \perp		\perp	\perp	\perp				
vironme	ental Asses	ament July 2016 Ensure that rainfall in the CBP is being captured by the first flush system-as required	Monthly	_			_	_			_	_			
ž .	Noise	Onsite vehicle movements should not exceed 20 km/hr	At all times												
	Dust	Dust generation on paved surfaces should be controlled through regular sweeping, water flushing and water sprays	Dally												
andard E	Environme General	Ital Tasks: Report all Incidents and community complaints ASAP to Environment Manager & enter Into SEQuence	Annual Control										_		
norete	General	Report all incidents and community complaints AsiAP to Environment Manager & enter Into SEquence Investigate all Incidents and community complaints within 14 days and update SEQuence	As required As required										-		
norete	General	Review environmental management system documentation (including 'Green Folder') is up to date	Annually										\blacksquare		\rightarrow
norete	General	Review site emergency response plan	Annually Quarterly	\vdash		\vdash	\rightarrow	_	_		_	+	+	_	+
norete	General General	Undertake environmental training, tool box talks Complete Northly Environmental Checklist	Quarterly Monthly										-	-	-
norete	Air	Inspect dust controls for effectiveness - check water sprays, slip filters/ pipes, stockpile height, material damp	Monthly												
norete	Air	Test pressure relief valve and high level alarms on silo inspect and maintain plant socks and burst protection sleeves (dust control devices)	Quarterly As required												
norete	Waste		Monthly										4 1	-	
norete	Land	Complete and retain all regulated waste tracking documentation (retain min Syr) - including concrete washout Check spil response equipment-spill kits full, MSDS and PPE available. Replenish as required.	Monthly												
norete	Land	Inspect bunds - all chemicals are located in a bund, bund valve closed & locked, bunds empty & clean. Ensure bunds are sealed and able to contain 110% of the largest vessel	Monthly										4 /		
norete	Land	Inspect workshop & chemical and fuel storage - clean up spills, tidy chemical storage (incl. batteries)	Monthly										4		
norete	Water	Inspect stormwater system - first flush pit has freeboard, settling pits have capacity, drains are clean, remove sediment	Monthly												
norete	Water Water	Test pH of water monthly during discharge offsite. Record results. Only test if discharge Collect water samples haice annually and send to lab for analysis (quality)	Monthly Twice annually										4	4	
norete	Water	Collect water samples twice annually and send to late for analysis (quality) Inspect non return valve on fown water Inspect non return valve on fown water	Annually	\vdash		\vdash	\rightarrow			\rightarrow	+	+	+		_
norete	General	inspect site entrance - sediment in gutters, sediment on road, rubbish around site	Monthly												
	General General	Inspect site boundary - check for material leaving site Clean scrap yard - scrap metal, timber, byes	Monthly Quarterly										47	47	
norete	Traffic	Ensure all vehicles have their concrete shute flaps locked in the closed position before exiting site.	At all times										-		
norete	Water	One way valve located on the stirrer to be inspected and maintained	Monthly												
norete	Air or Tonko	Ensure dust bottles are collected monthly for analysis	Monthly	Site Man	anor Mos	this sign	Off								_
her Dally oncrete	y Tasks:	Hose or sweep site down daily	Dally	Sittle Mana	agger Moin	uny Sign	UII						_	_	_
onorete	Air	Check and clean any dust, material or mud tracked onto road	Daily Daily	1											
concrete	Air	Check that there is no visible dust from site beyond site boundary	Dally	4											
onorete	Air Water	Check trucks have covered loads, no loose sediment and fixed taligates Inspect freeboard in pits at end of each day. Empty pits if required (20mm rainfall event capacity) DESIGNED AT 10mm	Daily	H											



Appendix 2: Boral HSEQ environment inspection checklist

Environment Inspection Checklist GRP-HSEQ-3-03-F04

BORAL

This checklist must be completed once a month, by an allocated person as decided by the Site Management. Actions arising from the inspection are to be listed in the spaces provided below, uploaded to SIMs and tracked by Site Managers. All completed checklists showing signed-off actions must be kept on file.

Division: (BCM, BBP, Cement)	Business Unit: (Quarries)		Date of Inspection:
Site:	* *************************************		
Inspector Name:		Signature:	

Item	Checklist Item		Statu	IS	Comments
			NC	N/A	
GENE	RAL REQUIREMENTS		500		
1.	Inspect site entrance - document sediment on road, rubbish, drag out – action clean up				
2.	Inspect site boundary, fence un-broken, fire tracks cleared as required etc.				
3.	Check extraction boundaries are marked out and intact (select N/A if not required)				
4.	Emergency Response Plan (or PIRMP) up to date, tested and staff trained in the plan.				
WATE	R MANAGEMENT				
5.	Is there any water being discharged from the site, is it 'clear', has it been sampled? – pH recorded, any exceedances (less than 6.5 more than 8.5 entered into SIMs as an environmental incident				
6.	Inspect stormwater system - basin settling capacity, drains, spill ways, bund walls, and are they clear from litter and sediment? Are they leaking?				
7.	Are site wedge pits and first flush pits maintained, and free from sediment build up				
8.	No evidence of leaks (from taps/water lines and tanks)				
LAND	MANAGEMENT	l			
9.	Any spills added to the site Contaminated Land Register				
10.	No vegetation cleared without approval as per GRP-HSEQ-8- 03 Land Management				
WAST	E MANAGEMENT				
11.	Designated Waste areas/bins available and labelled - Recyclables (Cans, bottles, paper, steel and copper) - Oily waste (Rags, filters, empty containers) - General waste / Other				
12.	Waste Register/ Records maintained and up to date detailing; Waste Sources Quantities, Disposal Methods, Disposal Routes, location facility.				
13.	No evidence of illegal dumping and stockpiling of waste on site - report any to HSE				
14.	Area tidy – good general housekeeping and no evidence of littering and rubbish.				
NOISE	MANAGEMENT	2	0	10. J.	
15.	Check activities, plant and equipment isn't causing un-usual or excessive noise				
16.	All noise complaints discussed at toolbox/pre start meetings recorded in SIMs. <i>Include SIMS numbers</i> .				
AIR M	ANAGEMENT				



Item	Checklist Item		Statu	IS	Comments		
		С	NC	N/A			
17.	Dust / Odour complaints managed & brought up at next day's pre-start meetings and uploaded to SIMs. Include SIMs number						
18.	Air impacts included in recent SWMs	5.5		N.S.			
19.	Dust controls in place and in working order such as – Water Sprays, Water Carts, Bag Filters, Enclosed Equipment etc. record any broken, unworking systems or areas that require maintenance						
20.	No Air Emission from broken down plant and machinery						
HYDR	OCARBON / SPILL MANAGEMENT			 			
21.	Spill response equipment available and full - spill kits, MSDS, PPE						
22.	Bunds used for the storage of Dangerous Goods Able to capture 110% of stored liquid.						
23.	Are bunds clean and free of liquids? Bund not filled with rain water and able to hold storage within tanks						
24.	Bund drain valves (if fitted) are closed and locked	8	. 3	6			
25.	Flammable liquids stored in designated area fitted with dry chemical or carbon dioxide extinguisher						
26.	Hydrocarbons (including waste containers) are clearly labelled, sealed and returned to bund/cabinet after use. <i>No fuel containers/paint tins lying around site</i> .						
27.	Batteries are stored on pallet above ground						
28.	Storage areas are appropriately signed	4.5					
29.	No evidence of spills/ contamination that have not been cleaned up	16					
30.	Any spills entered into SIMS include SIMS number in comments.			6			
31.	Underground Storage Tanks (USTs) – Leak tested in the past 12 months, include date of last test, visually inspect integrity (no leaks)						
32.	Above Ground Storage Tanks (ASTs) – No visible leaks include in comments condition of valves, pumps, lines, and correct signage.						
FLOR	RA AND FAUNA MANAGEMENT						
33.	No major infestations of Weeds and Feral animals.						
34.	No evidence of animal interaction on site, No animals being fed on site. Any wildlife found on site communicated to site supervisor and wildlife hotline contacted for injured wildlife.						
HERIT	TAGE MANAGEMENT		7				
35.	Any known heritage sites documented to staff, flagged on site and included in induction.	33					



Environment Inspection Checklist GRP-HSEQ-3-03-F04

Detail any items that require attention and/or remedial action. Actions are to be uploaded to SIMS as incident type 'Environmental'. The Site Manager must monitor progress and completion of actions.

	l F	inding/Actions Require	d		
Item No.	Comment	Action Taken	By Who	By When	SIMs No.
			76		
				*	
				30	2



Appendix 3: Heavy truck Movements

Heavy Truck Movements Boral St Peters Concrete Batching Plant & Materials Handling Facility November 2022 – October 2023

For the requirement of DA 14/96 Mod 12 – Condition A6

Maximum hourly Heavy Vehicle Movements from Concrete Batching Plant (one way only)

Period	Hourly Two-way Movements
7 am - 9 am	124
4pm – 6pm	124

4p	ли – ври	124					
Date	7am-8am	8am-9am	4pm-5pm	5pm-6pm			
1-Nov	62	50	10	2			
2-Nov	46	48	2	2			
3-Nov	64	58	34	10			
4-Nov	56	50	38	36			
5-Nov	56	52	0	2			
6-Nov	0	6	0	0			
7-Nov	64	52	6	4			
8-Nov	44	38	24	12			
9-Nov	40	40	12	8			
10-Nov	48	54	16	4			
11-Nov	38	40	12	4			
12-Nov	8	12	0	0			
13-Nov	0	0	2	2			
14-Nov	39	46	22	0			
15-Nov	36	42	16	8			
16-Nov	34	40	8	4			
17-Nov	50	52	22	4			
18-Nov	46	40	20	4			
19-Nov	40	62	0	0			
20-Nov	0	0	0	0			
21-Nov	36	46	10	0			
22-Nov	38	50	16	0			
23-Nov	52	48	34	12			
24-Nov	48	34	38	4			
25-Nov	38	50	30	8			
26-Nov	32	32	0	0			
27-Nov	0	0	0	0			
28-Nov	38	44	24	10			
29-Nov	48	69	14	6			
30-Nov	56	54	12	4			
1-Dec	42	72	16	2			



Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
2-Dec	52	68	8	0
3-Dec	30	26	0	0
4-Dec	0	2	0	0
5-Dec	12	10	0	0
6-Dec	62	54	8	0
7-Dec	54	68	6	4
8-Dec	54	70	4	2
9-Dec	66	66	24	2
10-Dec	30	50	4	4
11-Dec	30	24	0	0
12-Dec	34	48	24	4
13-Dec	42	42	34	10
14-Dec	58	68	18	0
15-Dec	68	72	42	22
16-Dec	72	42	26	6
17-Dec	44	48	2	2
18-Dec	0	0	0	0
19-Dec	54	68	34	30
20-Dec	54	48	6	10
21-Dec	70	66	34	10
22-Dec	90	56	10	2
23-Dec	60	58	4	4
24-Dec	0	0	0	0
25-Dec	0	0	0	0
26-Dec	0	0	0	0
27-Dec	0	0	0	0
28-Dec	0	0	0	0
29-Dec	0	2	0	0
30-Dec	0	2	0	0
31-Dec	0	8	0	0
1-Jan	0	0	0	0
2-Jan	0	0	0	0
3-Jan	8	6	0	0
4-Jan	6	4	0	0
5-Jan	8	10	0	0
6-Jan	10	6	0	0
7-Jan	2	0	0	0
8-Jan	0	0	0	0
9-Jan	14	10	0	0
10-Jan	12	18	2	0
11-Jan	16	18	0	0
12-Jan	12	10	2	0
13-Jan	76	46	38	16
	40	60	0	0
14-Jan 15-Jan				
TO-1911	0	0	0	0



Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
16-Jan	38	38	8	2
17-Jan	30	30	4	8
18-Jan	46	44	22	0
19-Jan	26	40	26	0
20-Jan	22	40	8	6
21-Jan	44	44	0	0
22-Jan	0	0	0	0
23-Jan	32	54	8	2
24-Jan	52	60	32	10
25-Jan	70	54	8	4
26-Jan	0	0	0	0
27-Jan	40	30	2	0
28-Jan	24	12	0	0
29-Jan	0	0	0	0
30-Jan	40	36	32	12
31-Jan	42	56	22	4
1-Feb				4
	34	50	32	
2-Feb	48	56	10	8
3-Feb	66	46	28	2
4-Feb	44	40	2	2
5-Feb	4	4	2	2
6-Feb	38	46	8	4
7-Feb	56	50	2	0
8-Feb	40	50	18	2
9-Feb	22	24	20	10
10-Feb	14	46	20	6
11-Feb	42	60	0	0
12-Feb	0	0	0	0
13-Feb	12	16	6	2
14-Feb	36	50	4	4
15-Feb	52	36	16	4
16-Feb	42	40	4	4
17-Feb	14	14	0	0
18-Feb	46	68	0	2
19-Feb	0	0	0	0
20-Feb	40	62	4	0
21-Feb	36	48	20	8
22-Feb	28	20	32	16
23-Feb	44	60	16	6
24-Feb	8	8	0	0
25-Feb	34	54	0	0
26-Feb	0	0	0	0
27-Feb	42	64	32	10
28-Feb	44	54	44	12
1-March	50	48	24	2



Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
2-March	54	46	26	10
3-March	14	14	2	0
4-March	50	42	0	0
5-March	0	0	2	0
6-March	52	44	0	2
7-March	50	46	26	20
8-March	16	38	44	4
9-March	36	46	24	0
10-March	60	52	44	30
11-March	44	50	0	0
12-March	0	4	2	0
13-March	58	54	14	2
14-March	32	60	0	2
15-March	54	44	16	8
16-March	40	52	22	2
17-March	50	48	12	0
18-March	60	44	6	0
19-March	0	0	0	0
20-March	38	52	2	2
21-March	48	48	36	14
22-March	58	46	6	16
23-March	1	42	12	
24-March	52			2
25-March	62	46	8	
26-March	28	22	0	0
27-March	0	0	0	0
28-March	28	26	0	0
29-March	60	42	6	0
	32	36	30	8
30-March	66	30	20	2
31-March	50	36	14	6
1-April	42	54	0	0
2-April	2	2	2	0
3-April	20	24	14	4
4-April	52	26	6	4
5-April	62	48	12	0
6-April	72	64	10	0
7-April	0	0	0	2
8-April	0	0	0	0
9-April	0	0	0	0
10-April	0	0	0	0
11-April	20	20	4	4
12-April	30	24	6	2
13-April	34	32	4	0
14-April	58	60	20	2
15-April	38	52	0	0



	_			
Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
16-April	0	0	0	0
17-April	46	54	24	2
18-April	68	68	6	2
19-April	68	60	14	6
20-April	30	48	12	6
21-April	62	58	28	16
22-April	40	26	0	0
23-April	2	0	0	0
24-April	56	38	4	0
25-April	0	0	0	0
26-April	62	32	12	2
27-April	52	42	30	8
28-April	60	40	32	0
29-April	38	38	0	0
30-April	0	0	0	0
1-May	40	28	8	2
2-May	44	56	16	2
3-May	48	36	24	14
4-May	56	22	14	4
5-May	68	60	34	12
6-May	38	46	6	2
7-May	0	6	0	0
8-May	38	66	22	6
9-May	52	42	14	8
10-May	52	42	8	4
11-May	32	46	36	10
12 -May	62	40	4	2
13 -May	28	44	0	0
14-May	0	0	0	0
15-May	46	54	2	0
16-May	40	62	6	2
17-May	48	54	24	4
18-May				
	56	50	0	4
19-May	48	50	18	0
20-May	36	40	0	0
21-May	0	2	0	0
22-May	30	54	4	0
23-May	56	60	14	2
24-May	54	52	6	4
25-May	60	46	10	6
26-May	58	50	28	4
27-May	66	48	0	0
28-May	0	0	0	0
29-May	54	48	6	0
30-May	70	54	12	0



Dete	7-m 0-m*	0*	Ант. Гит.*	Franc Carra*
Date 21 May	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
31 -May	58	62	4	4
1- June	76	42	28	18
2 -June	66	42	12	2
3-June	58	56	0	0
4 -June	0	0	0	0
5 -June	50	50	14	0
6 -June	38	64	40	16
7 -June	72	66	18	10
8- June	60	58	6	0
9 -June	80	42	24	18
10- June	50	22	0	0
11 -June	0	0	0	0
12 -June	0	0	0	0
13 -June	20	42	2	2
14 -June	46	54	8	6
15 -June	40	66	8	8
16 -June	58	52	18	8
17 -June	38	54	0	0
18 -June	0	0	0	0
19 -June	58	42	32	14
20 -June	32	46	24	2
21 -June	74	50	14	4
22 -June	54	58	6	2
23 -June	44	56	20	6
24 -June	48	36	0	0
25 -June	0	0	0	0
26 -June	60	60	6	4
27 -June	70	60	14	8
28 -June	52	56	12	0
29 -June	50	56	26	18
30 -June	68	44	10	2
1 -July	56	54	0	0
2 -July	0	2	0	0
3 -July	70	70	2	8
4 -July	34	46	0	4
5 -July	68	52	10	6
6 -July	48	58	18	14
7 -July	48	72	38	16
8 -July	62	46	0	0
9 -July	0	0	0	0
10- July	54	78	6	0
11 -July	44	60	18	2
12 -July	66	66	38	8
13- July	60	52	10	8
14 -July	60	56	36	8
17 July	1 00	30	30	O



Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
15 -July	46	42	0	0
16 -July	4	8	0	0
17 -July	54	70	2	6
18 -July	50	46	26	4
19 -July	50	50	22	4
20 -July	46	66	18	2
21 -July	68	76	14	6
22 -July	72	46	0	0
23 -July	0	0	0	0
24 -July	36	36	12	4
25 -July	24	50	4	6
26 -July	56	54	26	2
27 -July	56	58	16	18
28 -July	58	56	8	0
29 -July				
30 -July	36	52	0	0
31 -July	0	4		
-	52	64	18	4
1-August	54	40	36	22
2-August	66	72	12	8
3-August	50	62	4	4
4-August	70	60	24	4
5-August	32	24	0	0
6-August	0	0	0	0
7-August	50	48	0	4
8-August	52	34	8	2
9-August	42	56	20	4
10-August	62	48	34	14
11-August	78	58	12	2
12-August	50	38	0	0
13-August	0	0	0	0
14-August	30	40	2	0
15-August	54	32	20	2
16-August	52	26	10	2
17-August	50	36	28	6
18-August	68	54	14	6
19-August	44	40	0	0
20-August	0	0	0	0
21-August	54	52	6	2
22-August	34	50	4	2
23-August	50	74	12	0
24-August	66	52	44	20
25-August	46	64	6	2
26-August	42	42	8	2
27-August	0	0	0	0
28-August	42	42	8	2



Data				
Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
29-August	38	38	10	2
30-August	52	42	12	18
31-August	58	38	10	6
1- Sept	60	36	10	6
2- Sept	38	26	6	4
3- Sept	0	0	0	0
4- Sept	56	42	20	12
5- Sept	40	46	10	2
6- Sept	54	64	18	26
7- Sept	72	64	6	2
8- Sept	38	26	20	22
9- Sept	44	28	0	0
10- Sept	0	0	0	0
11- Sept	62	40	4	4
12- Sept	40	24	18	16
13- Sept	58	40	20	4
14- Sept	64	46	12	2
15- Sept	48	68	30	18
16- Sept	44	36	0	0
17- Sept	0	2	0	0
18- Sept	44	54	0	6
19- Sept	58	42	0	6
20- Sept	62	46	4	0
21- Sept	40	46	4	4
22- Sept	58	48	40	22
23- Sept	38	22	0	0
24- Sept	2	6	0	0
25- Sept	38	50	6	2
26- Sept	58	82	52	28
27- Sept	50	52	16	2
28- Sept	42	40	4	6
29- Sept	48	56	4	4
30- Sept	8	18	0	0
1 -Oct	0	0	0	0
2 -Oct	0	0	0	0
3 -Oct	32	28	4	0
4 -Oct	36	40	4	8
5 -Oct	54	62	20	14
6 -Oct	60	56	18	2
7 -Oct	46	30	4	0
8 -Oct	0	0	0	0
9 -Oct	62	88	32	20
10 -Oct	64	42	28	12
11-Oct	50	40	6	2
12 -Oct	54	50	6	4
12 -000	54	J 30	0	4



Date	7am-8am*	8am-9am*	4pm-5pm*	5pm-6pm*
13 -Oct	56	46	10	4
14 -Oct	40	28	2	0
15 -Oct	2	4	2	4
16 -Oct	48	46	6	2
17 -Oct	52	46	4	0
18 -Oct	42	36	34	24
19 -Oct	40	52	14	6
20 -Oct	60	70	2	2
21 -Oct	34	16	10	2
22 -Oct	0	6	0	0
23 -Oct	38	44	6	4
24 -Oct	44	52	26	32
25 -Oct	54	38	16	10
26 -Oct	30	16	16	0
27 -Oct	28	36	4	4
28 -Oct	20	22	0	0
29 -Oct	0	0	0	0
30 -Oct	46	52	28	0
31 -Oct	46	62	22	4