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Asphalt Plant Community Update

Dear residents and community members,

We are committed to keeping the Montrose community informed about our operations and the actions we are taking to address odour concerns and improve performance at the asphalt plant.

Community Engagement

Boral is updating its Community Engagement Plan to ensure clear and transparent communication with the community. This includes:

- Clear channels for reporting odour concerns
- Regular updates on mitigation measures
- Evaluation of engagement activities to ensure effectiveness
- We welcome feedback from the community and encourage you to share your experiences with us.

Continuous Improvement

Boral understands the community's concern regarding odour and continues to focus on measures to reduce odour impacts from the site. We keep the Environment Protection Authority (EPA) informed of our activities and progress.

We have recently installed a new extraction system designed to reduce odour and improve air quality. We continue to implement improvements to the asphalt plant and strengthen our environmental controls.

Operational Improvements



A range of improvements have been implemented or are underway, including:

- Replacing worn equipment used in the asphalt production process
- Reducing the pugmill aggregate temperature by 80°C
- Trial of alternative products to further reduce processing temperatures
- Sealing gaps in pipes and equipment that carry air through the plant and doorways
- Improving systems that collect and manage oily vapours produced during operations
- Replacing filters that help capture dust and emissions before they leave the site
- Cladding of load-out areas

Additional improvements are planned to further enhance performance.

Future Works

Planned next steps include:

- Covering storage areas for recycled asphalt materials
 - Testing air emissions from the plant to measure performance and identify improvements
 - Using specialist assessments to better understand how odours may travel and where improvements can be made
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Monitoring and Site Inspections

The site team undertakes regular inspections to assess odour and operational performance:

- **Daily inspections:** Site walk assessing mix types and raw materials
- **Weekly inspections:** Site boundary checks including adjacent roads to monitor potential blue smoke
- **Monthly monitoring:** Drive-by inspections of nearby streets during southerly and westerly wind conditions

These actions will support ongoing compliance and continuous improvement.

EPA Audit and Odour Management Plan

The EPA has requested that Boral engage an independent, EPA-appointed Environmental Auditor to undertake a full environmental audit of the Montrose Asphalt Plant.

This audit will consider:

- All measures and controls currently in place to manage air and odour risks
- Physical equipment and operational procedures used to reduce environmental impacts and manage risks

As part of this process, Boral is developing a detailed Odour Management Plan (OMP), which will include:

- Identification of all site activities with potential to generate odour
- Assessment of odour sources based on intensity, scale and characteristics
- Evaluation of pathways for odour beyond the site boundary
- Implementation of controls, improvements and mitigation measures

Contact Us

Thank you for your continued feedback and engagement. We remain committed to working with the community and EPA to reduce odour impacts, improve our environmental performance and keep you informed of our progress.



You can provide confidential feedback via the QR code or contact us directly:

- community@boral.com.au
- MontroseAsphaltPlant@boral.com.au

Our team will investigate any issues raised or feedback provided and be in touch with a direct response to your enquiry.

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